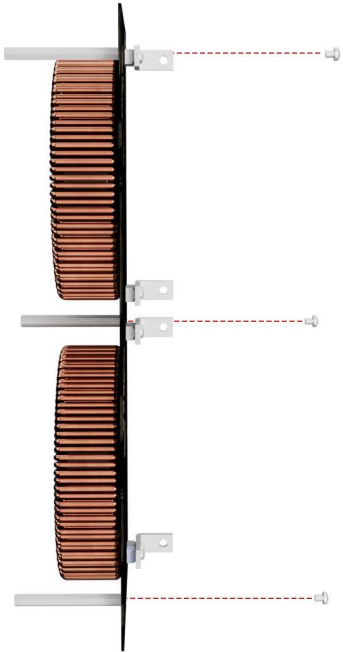
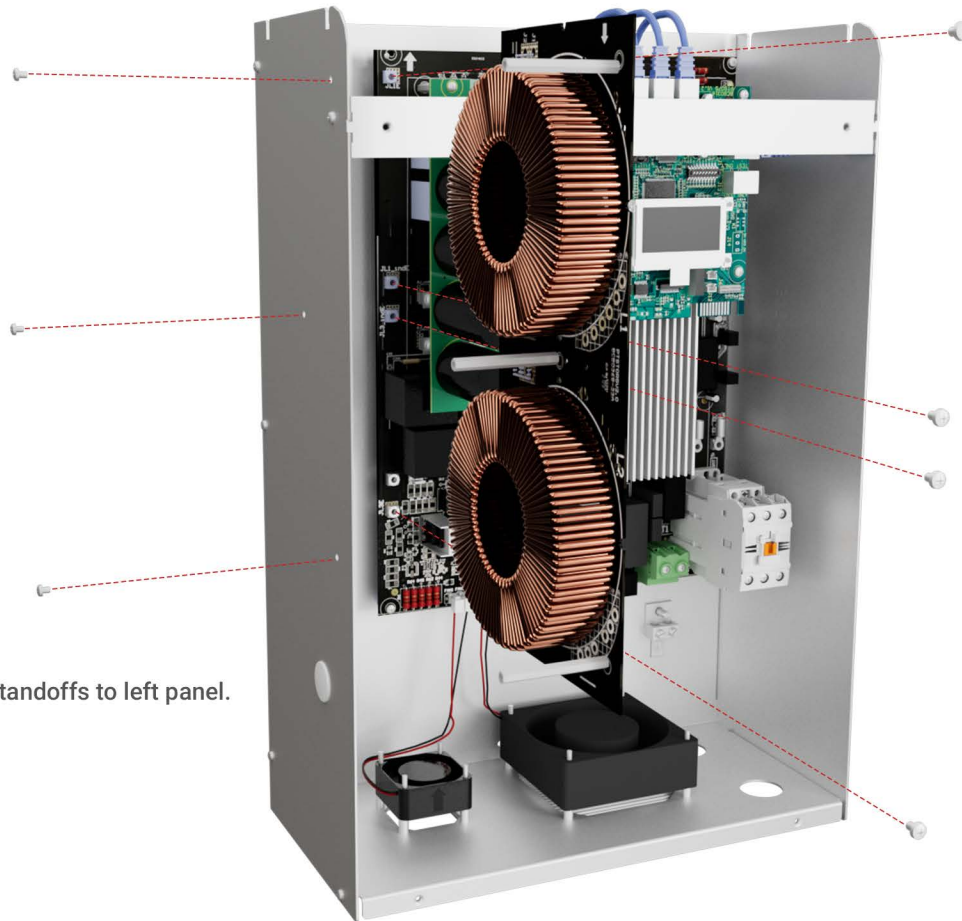


1. Secure standoffs to toroid boards.



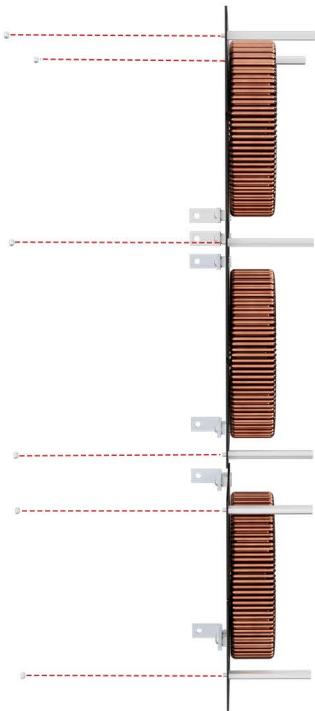
2. Insert toroid boards on left side of enclosure. Screw bus bars to inverter board.



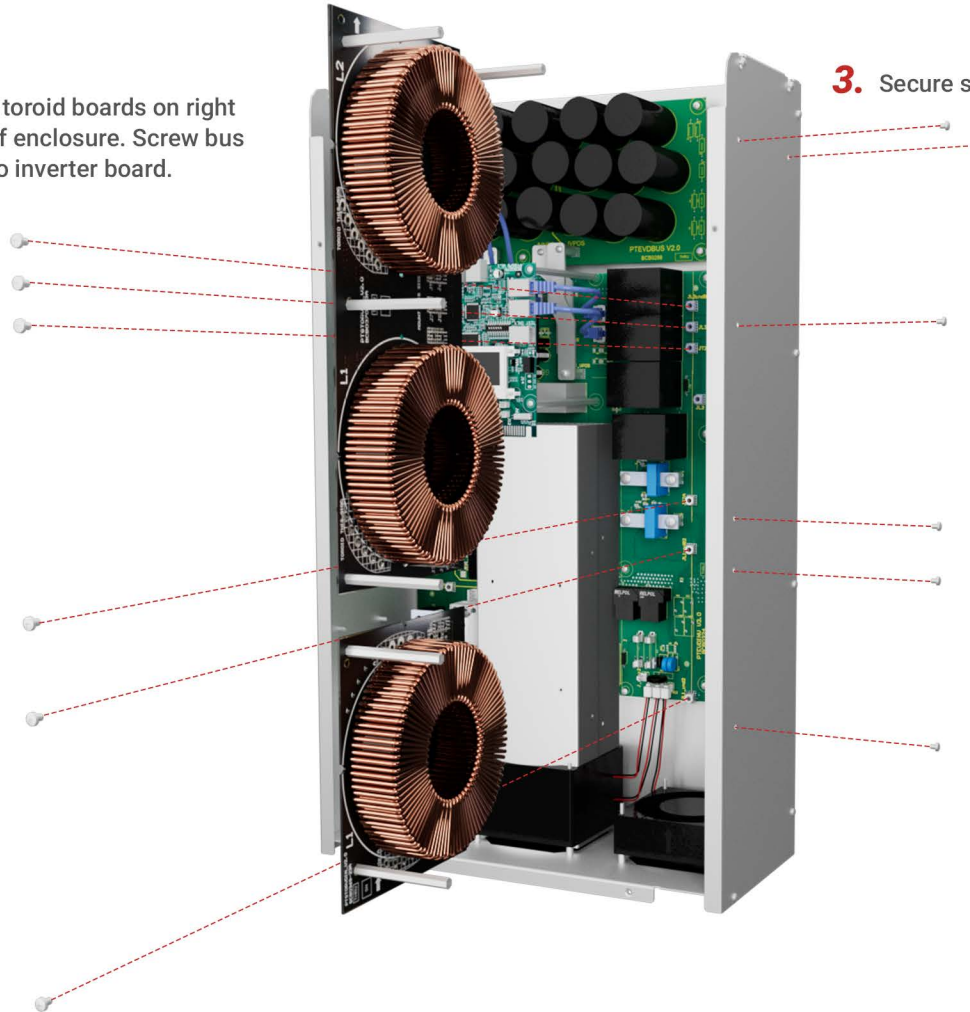
3. Secure standoffs to left panel.

Notes:
Tools needed – Phillips Screwdriver
Torque – screws 15 in-lbs

1. Secure standoffs to toroid boards.



2. Insert toroid boards on right side of enclosure. Screw bus bars to inverter board.



3. Secure standoffs to right panel.

Notes:
Tools needed – 11/32" End Wrench, Phillips Screwdriver
Torque – nuts 10 in-lbs, screws 15 in-lbs