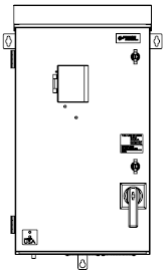


# Product Manual

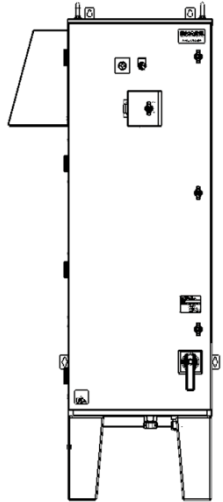
Variable Frequency Drives

## ENTERPRISE



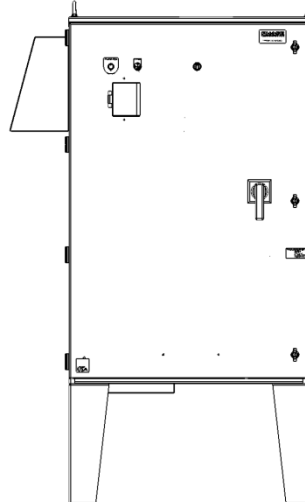
5 HP to 50 HP

## SIGNATURE



20 HP to 200 HP

## PERFORMANCE



20 HP to 500 HP

## 1LH SERIES

Low Harmonic  
IEEE 519 Compliant  
Phase Converting  
Voltage Doubling  
3R Package

## 3LH SERIES

Low Harmonic  
IEEE 519 Compliant  
Phase Converting  
Three Phase  
Voltage Doubling  
3R Package

## DX SERIES

Six-Pulse  
Three Phase  
3R Package



## CONTACT INFORMATION

Address: 222 Disk Drive, Rapid City, SD 57701

Phone: 605-343-7934

Fax: 605-343-7943

Toll Free: 866-250-7934

[www.phasetechnologies.com](http://www.phasetechnologies.com)

## SDE SERIES

Six-Pulse  
Phase Converting  
3R Package



#3187280


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## SAFETY MESSAGES AND WARNINGS

To ensure safe and reliable operation of Phase Technologies variable frequency drives, it is important to carefully read this manual and to read and observe all warning labels attached to the drive before installing the equipment. Please follow all instructions exactly and always keep this manual with the equipment for quick and easy reference.


### Definitions of Warning Signs and Symbols


 **CAUTION:** Indicates a potentially hazardous situation that could result in injury or damage to the product.


 **WARNING:** Indicates a potentially hazardous situation that could result in serious injury or death.


 **HIGH VOLTAGE:** Indicates high voltage. The voltage associated with the procedures or operations referenced could result in serious injury or death. Use caution and follow instructions carefully.


### READ THESE WARNINGS BEFORE INSTALLING OR OPERATING EQUIPMENT!


 **WARNING:** Risk of electric shock. De-energize the unit by disconnecting all incoming sources of power, then wait 10 minutes for internal charges to dissipate before servicing the equipment.


 **HIGH VOLTAGE:** This equipment is connected to line voltages that can create a potentially hazardous situation. Electric shock could result in serious injury or death. This device should be installed only by trained, licensed, and qualified personnel. Follow instructions carefully and observe all warnings.


 **WARNING:** This equipment should be installed and serviced by qualified personnel familiar with the type of equipment and experienced in working with dangerous voltages.


 **WARNING:** Installation of this equipment must comply with the National Electrical Code (NEC) and all applicable local codes. Failure to observe and comply with these codes could result in risk of electric shock, fire, or damage to the equipment.


 **CAUTION:** The **AUX1** through **AUX4** terminals are galvanically isolated, with approximately 5V potential between them. **DO NOT** apply a voltage to the terminals. Use dry contacts only.


 **CAUTION:** Circuit breakers or fuses, proper ground circuits, disconnect and other safety equipment and their proper installation are not provided by Phase Technologies, LLC, and are the responsibility of the end user.


 **CAUTION:** Long leads between the unit and the motor with an unfiltered PWM voltage can lead to dangerous voltage rise from reflected harmonics. Very long leads, such as in deep well submersible pump applications, may require the use of a sine wave filter to remove most of the harmonics from the waveform. Consult the factory or a knowledgeable source on motor protection filters if your application has more than 50 feet between the drive and the motor.


 **CAUTION:** When a sine wave filter is integrated into the enclosure, Switching Frequency must be set to 4 kHz or higher to prevent damage. Failure to comply may void warranty.


 **CAUTION:** Failure to maintain adequate clearance for free flow of cooling air may lead to overheating of the unit and cause damage or fire.


 **WARNING:** Suitable for use in a circuit capable of delivering not more than 25 kA RMS symmetrical amperes, 480 VAC.

 **WARNING:** Wire used within the motor circuit and all field wiring terminals must be rated at least 75 °C.


 **WARNING:** Use wire size suitable for Class 1 circuits.


 **WARNING:** Input power connections should be made by a qualified electrician into a nominal 480V circuit for models with 460V input, with adequate current carrying capacity. Branch circuit protection to the drive should be provided by appropriate size fuses or circuit breaker. Circuit breaker and fuse ratings for each model are listed in **Table 4**.


 **WARNING:** These devices are equipped with integral solid-state short circuit protection. Integral solid-state short circuit protection does not provide branch circuit protection. Branch circuit protection must be provided in accordance with the National Electrical Code and any additional local codes.









 **CAUTION:** Use 600 V vinyl-sheathed wire or equivalent. The voltage drop of the leads needs to be considered in determining wire size. Voltage drop is dependent on wire length and gauge. Use copper conductors only.

 **CAUTION:** Wires fastened to the terminal blocks shall be secured by tightening the terminal screws to a torque value listed in **Table 2** and **Table 3**.

 **CAUTION:** The maximum wire gauge for the input terminals is listed in **Table 2**.

 **CAUTION:** Never allow bare wire to contact the metal surfaces.

 **CAUTION:** Never connect AC main power to the output terminals U/T1, V/T2, and W/T3.

-  **WARNING:** Under certain conditions, the motor may automatically restart after a fault has stopped it. Make sure power to the drive has been disconnected before approaching or servicing the equipment. Otherwise, serious injury may occur.
-  **CAUTION:** Use caution when applying power to the main input terminals of the unit. If the drive is programmed to allow automatic restarts, the drive will initialize in AUTO mode and the motor load may start as soon as the drive is energized.
-  **CAUTION:** The AC motor load must be connected directly to the output terminals of the drive. Do not install relays or disconnect switches between the drive and the motor load.
-  **CAUTION:** Before the motor is connected to the output terminals, check all output lines for line-to-ground faults using a megger. There is a direct path through the drive circuitry for ground fault currents that can be triggered when power is applied to the input terminals, even though the output switches are not activated. These currents can cause serious damage to drive circuitry and are not covered under warranty.
-  **CAUTION:** Before touching any printed circuit board, place a hand on a bare metal surface of the unit to discharge any static electricity. Electrostatic discharge (ESD) can damage printed circuits and their components.
-  **CAUTION:** When the parameter, **ENABLE RESTARTS**, is enabled the drive will energize in AUTO mode. The motor load may automatically run as soon as the drive is energized. To stop the motor, push the STIOP/OFF key until the display indicates MANUAL or OFF, or open AUX1 or AUX2. The RUN and STOP keys only work when in MAN mode. Refer to the section on Keypad and Display for instructions on operating the keypad.
-  **CAUTION:** Operating the system in MANUAL mode on the keypad overrides remote signals from any remote controls. Operating the system in this mode may lead to dangerous pressures in closed plumbing systems.
-  **CAUTION:** Line filter capacitors should be inspected annually at a minimum. If they are degraded the electrical noise can damage equipment connected to the drive. See **Section 7** for details.

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# 1 INTRODUCTION

Phase Technologies' variable frequency drives (VFDs) are inverter-based devices that convert AC power to a three-phase variable frequency output which provides speed control for three-phase AC motors. The drives offer advanced motor control features through an intuitive, easy-to-use interface. All models can be ordered with a variety of optional equipment installed by Phase Technologies' certified 508A panel shop.

The following block diagrams demonstrate how the drives convert incoming AC power to DC, then utilize an inverter module to generate three-phase variable voltage and frequency output to control the speed of a motor. When equipped with optional AUX POWER™ (1LH Series only) an auxiliary inverter module and sine wave filter produce sinusoidal three-phase, 480 V, 60 Hz power. This output is designed to power a center pivot irrigation system. AUX POWER™ voltage is clean enough to operate virtually any load, even sensitive electronics.

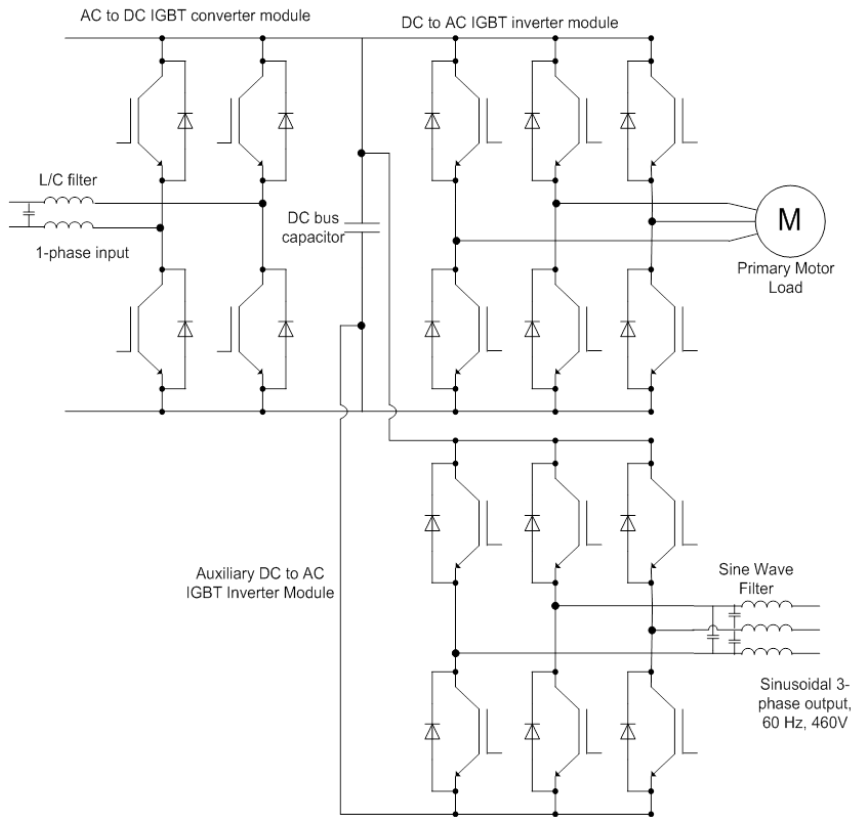
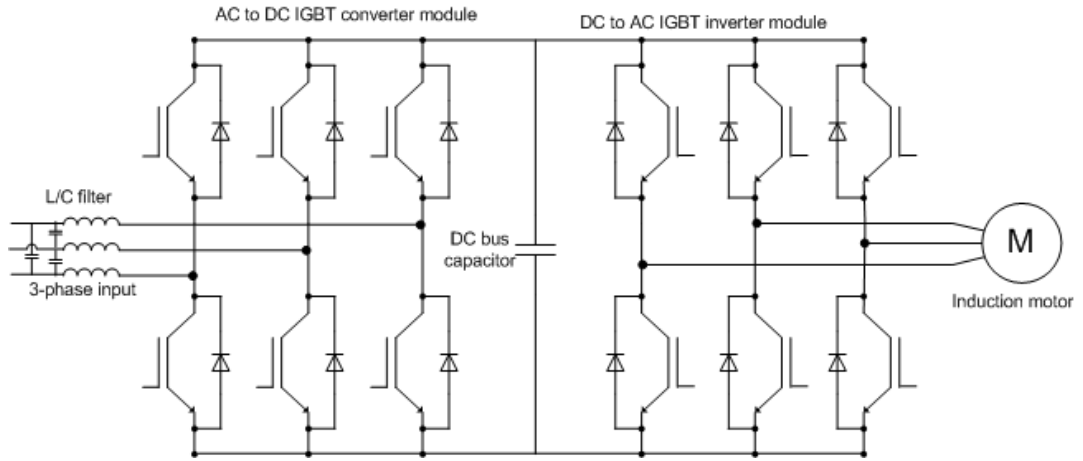
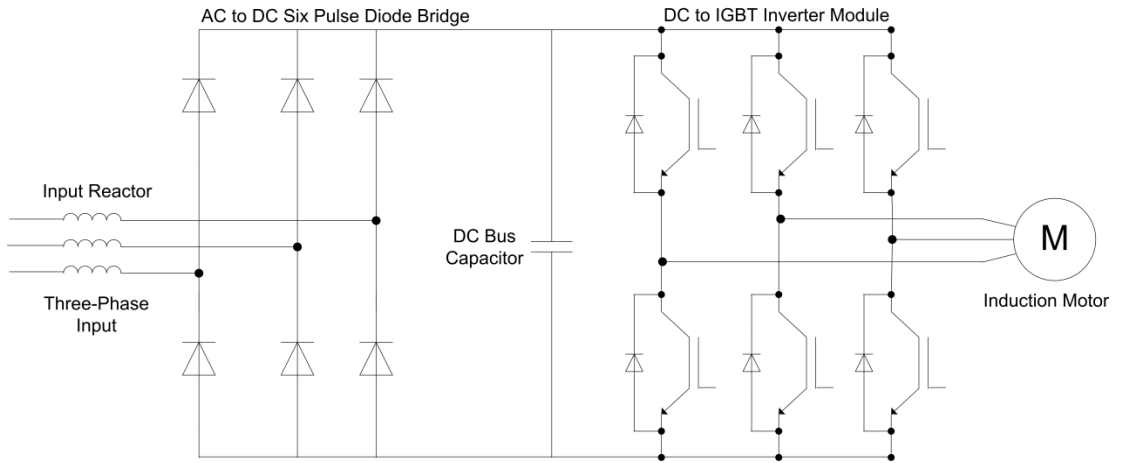


Figure 1 – 1LH Series with Optional AUX POWER™ Block Diagram



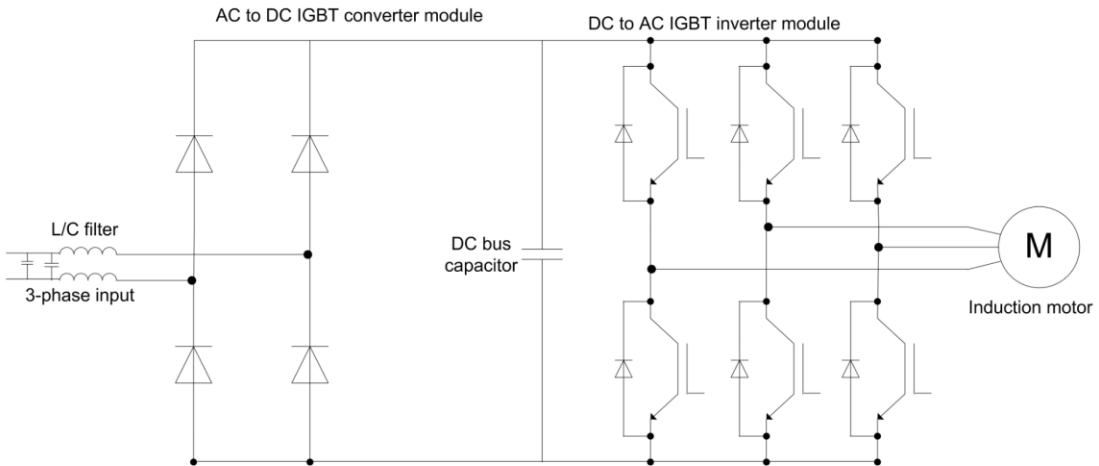
**Figure 2 – 3LH Series Block Diagram**

The simplified block diagram below demonstrates how the DX Series drive converts the incoming three-phase AC power to DC. **Figure 4** shows how the SDE drives convert incoming single-phase AC power to DC, then utilize an inverter module to generate three-phase variable voltage and frequency output to control the speed of a motor.



**Figure 3 – DX Series Block Diagram**





**Figure 4 – SDE Series Block Diagram**

## FEATURES

### **Low Line Side Harmonics (IEEE 519-2014 Compliant) – 1LH & 3LH Models Only**

All models of the LH series employ active front end (AFE) technology. Active switching of the input IGBTs allows the drive to draw the input current as a sine wave, greatly reducing the current distortion and line harmonics associated with a diode bridge rectifier. Because of its favorable harmonic profile, additional input line reactors and harmonic filters are NOT REQUIRED on the line side of the drive. Installations at 80% load or greater will comply with IEEE 519, the international standard for allowable harmonic distortion on utility mains.

### **Voltage Doubling – 1LH & 3LH Models Only**

Unlike a diode bridge rectifier, the input module is capable of significantly boosting the voltage on the DC bus. Utilizing this feature, some models of the series convert 240 V, single-phase or 240 V, three phase line voltage to 480 V, three-phase output.

### **Input Reactor**

An input reactor is a standard feature on LH Series VFD's and optional on some DX models. The input reactor is an inductor connected in series between the input terminals and the diode or IGBT rectifier. The input reactor reduces harmonics on the input lines, protects the input stage from current surges, and reduces ripple current on the DC bus. It offers some protection against voltage transients, but installation of a surge protective device (SPD) is recommended to protect the system from surges.

### **Superior Heat Rejection: Indirect Cooling**

The drives and enclosures are thermally engineered with an indirect cooling design. Assembled as one unit, the design directs air flow over critical heat-producing components while isolating sensitive components from outside ambient air. Most other outdoor 3R rated drives integrate a NEMA 1 indoor VFD in an outdoor enclosure without segregating the airflow. With this design, the drive and other sensitive components can degrade due to re-circulated hot air and contaminants from outside air.

## OPTIONAL EQUIPMENT

### Molded Case Circuit Breaker (MCCB)

Drives are available with an optional MCCB integrated into the panel. The breaker is equipped with an external service-rated disconnect.

### Surge Arrestor

An optional surge arrestor is recommended in the panel, on the line side of the drive, to protect the input stage from damage due to voltage spikes on the utility supply. Phase Technologies offers a surge protective device (SPD) as an installed option. Damage from an input voltage spike is not covered under warranty when SPDs are not installed or when an SPD not approved by Phase Technologies is installed.

**⚠ CAUTION:** The proper line-to-ground voltage on the input lines is critical when specifying Strikesorb® SPDs. Consult with Phase Technologies before ordering this option. Improper installation can damage the drive and is not covered under warranty.

### Output Filters

Some installations may require a load reactor, dV/dt filter, or sine wave filter between the drive and the motor. **Output filters are necessary on 480 V drives, when motor leads exceed 50 ft.** Without filters, long leads allow reflected harmonics to create dangerous voltage spikes that can exceed the insulation rating of the motor cables and windings. Over time, these voltage spikes will degrade the insulation and result in motor faults. Output dV/dt or sine filters are standard options on most Phase Technologies drives. A filter reduces harmonics in the PWM output voltage, smoothing the waveforms to reduce vibration in the motor. Filters also reduce common mode currents in the motor windings that can discharge through motor bearings, causing pitting, and premature motor failure.

### Hand/Off/Auto (HOA) Switch with Speed Pot

All LH-DX-SDE models are available with an external mounted HOA switch and speed potentiometer. When the switch is in the **Hand** (Manual) position, the speed pot can be used to control motor speed on the main motor output of the drive. In the **Auto** position, the main output is controlled by external control signals through the various analog and digital inputs to the drive. For example, if the drive were configured in constant pressure control mode, the 4-20 mA signal from the pressure transducer would control motor speed. The HOA switch in the **OFF** position will stop the motor on the main output of the drive. The secondary drive output, AUX POWER™, will not be affected. It is controlled by another external switch on the panel door. See page 20 for wiring information.

### Auxiliary Power Supply

An auxiliary power supply is available as an option on most drives in the series. The supply is rated 240/120 VAC, 0.5 Amps. Power is accessed through a second terminal block.

### AUX POWER™ (1LH Series Only)

Phase Technologies has designed a VFD that provides full-featured speed control of the main motor load and AUX POWER™, an independently controlled phase converter to power an entire center pivot irrigation system. The converter provides pure sinusoidal power rated 60 Hz, 460V three-phase, and is safe to power virtually any load, even sensitive electronics. The AUX POWER™ converter is available in two sizes, 18 Amps or 32 Amps. This option is only available on 1LH Series drives.

## 2 INSTALLATION

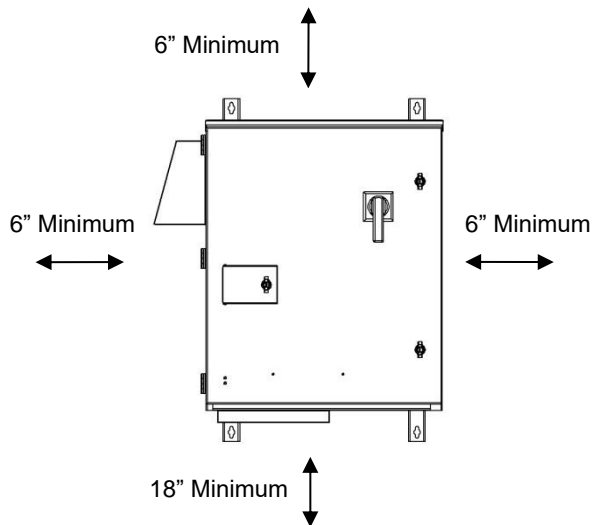
### 2.1 Mounting

The drive must be mounted in an upright position with adequate clearance for cooling and maintenance access. The mounting surface must be sturdy and capable of bearing the weight of the unit. Fasten the unit to the mounting surface using screws or bolts of an appropriate size through the holes on the mounting brackets. Brackets for wall mounting are standard, but optional legs can be ordered for pad mounting Signature and Performance series enclosures. Lifting hooks are provided on the top of the enclosure.

To allow for proper cooling and air circulation around the enclosure, maintain minimum clearance of 6 inches on the sides and top and 18 inches below. The drives are cooled by fans with ventilation openings on the side and bottom of the enclosure. The surface around the enclosure should be of a non-flammable material and clear of obstacles. Locate the drawing of your drive model in **Section 8.3** for determining dimensions, hole mounting location and clearance.

**⚠ CAUTION:** Failure to maintain adequate clearance may lead to overheating of the unit and cause damage or fire.

**⚠ CAUTION:** These drives are intended for use in an ambient temperature no higher than 50°C.



**Figure 5** – Minimum Clearances

### Ambient Temperature Rating

These drives are intended for use in an ambient temperature no higher than 50°C\*.

\*The following models are only rated 40°C: **1LH4100C & 3LH4200**

## 2.2 General Wiring Considerations

Installations must comply with all NEC and local electrical code requirements.

**Table 1 – Power Terminal Descriptions**

Terminal Name	Description
L1, L2, L3	Input power terminals
U, V, W	Output power terminals
T1, T2, T3	AUX POWER™ output terminals
GND	Earth safety ground

**Table 2 – Field Wiring Power Terminal Specifications – Input Terminals**

Input Power Terminals							
Model							
SDE007, SDE405, SDE407, SDE410, SDE415	DXE005, DXE007, DXE010, DXE015, DXE020, DXE025, DXE030, DXE405, DXE407, DXE410, DXE415, DXE420, DXE425, DXE430, DXE440, DXE450	1LHE015, 1LHE020, 1LHE215, 1LHE220, 1LHE225, 1LHE430, 3LHE025, 3LHE030, 3LHE450	SDE410, SDE415	DXS4125, DXS4150,	1LH475X, 1LH4100C, 1LH4125		
3LHE005, 3LHE007, 3LHE010, 3LHE015, 3LHE020, 3LHE205, 3LHE207, 3LHE210, 3LHE215, 3LHE220, 3LHE225, 3LHE405, 3LHE407, 3LHE410, 3LHE415, 3LHE420, 3LHE425, 3LHE430, 3LHE440	1LHE005, 1LHE007, 1LHE010, 1LHE015, 1LHE205, 1LHE207, 1LHE210, 1LHE405, 1LHE407, 1LHE410, 1LHE420, 1LHE425	1LH220, 1LH230, 1LH420, 1LH420C, 1LH420X, 1LH430, 1LH430C, 1LH430X, 1LH440, 1LH440C, 1LH450, 1LHS220, 1LHS230, 1LHS420, 1LHS430, 1LHS440, 1LHS450	3LHS220R, 3LHS230R, 3LHS240R, 3LH220, 3LH230, 3LH240, 3LH250, 3LH420, 3LH430, 3LH440, 3LH450, 3LH460, 3LH475, 3LH4100	DX420, DX430, DX440, DX450, DX460, DX475, DX4100	1LHS240, 1LHS250, 1LH220C, 1LH220X, 1LH230C, 1LH440X, 1LH450C, 1LH450X, 1LH460, 1LH460C, 1LH460X, 1LH475, 1LH475C, 1LH4100, 1LHS460, 1LHS475, 1LHS4100	3LHS250, 3LHS260, 3LH4125, 3LH4150, 3LHS4125, 3LHS4150	3LHS4200,  3LH4200, 3LH4250, 3LH4300, 3LH4350, 3LH4400, 3LH4450, 3LH4500
Wire Size	Torque	Wire Size	Torque	Wire Size	Torque	Wire Size	Torque
4 AWG - 18 AWG	16 in-lb	2/0 AWG - 6AWG	120 in-lb	350 kcmil - 6 AWG	275 in-lb	500 kcmil – 4 AWG	375 in-lb
		8 AWG	40 in-lb				
		10 – 14 AWG	35 in-lb				

For a given terminal, **do not** use conductors larger than the maximum allowable size indicated in **Table 2** above.



**AUX POWER™** auxiliary output terminals

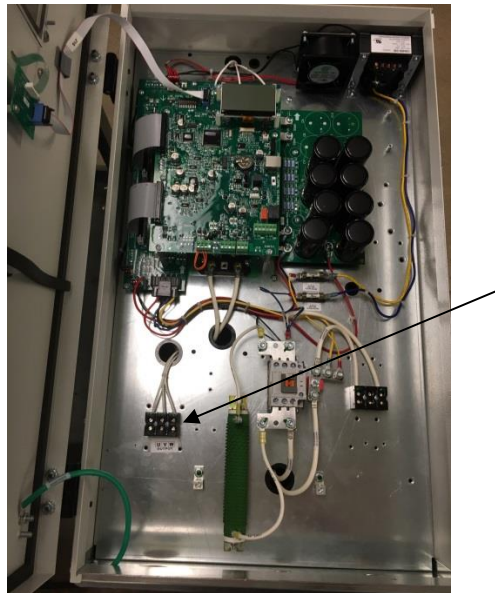
**⚠ CAUTION:** Route the AUX POWER™ cables out the side of the enclosure directly across from the terminals. Do not route these cables near the main motor output cables. Electrical noise from the main motor cables can couple onto AUX POWER™ cables, degrading the power quality.

Main motor output terminals

**Figure 6 – Performance Series Output Terminal Location**



**Figure 7 – Signature Series Output Power Terminal Locations**



**Figure 8 - Enterprise Series Output Power Terminal Locations**

**Table 3 – Field Wiring Power Terminal Specifications – Output Terminals**

Output Power Terminals									
Model									
1LH220, 1LH220C, 1LH220X, 1LH230, 1LH230C, 1LH230X, 1LH240, 1LH420, 1LH420C, 1LH420X, 1LH430, 1LH430C, 1LH430X, 1LH440, 1LH440C, 1LH440X, 1LH450, 1LH450C, 1LH450X, 1LH460, 1LH460C, 1LH460X, 1LH475, 1LH475C  1LHS220, 1LHS230, 1LHS420, 1LHS430, 1LHS440, 1LHS450, 1LHS460, 1LHS475  3LH220, 3LH230, 3LH240, 3LH250, 3LH420, 3LH430, 3LH440, 3LH450, 3LH460, 3LH475, 3LH4100, 3LHS220, 3LHS230, 3LHS240, 3LHS250150, 3LHS420, 3LHS430, 3LHS440, 3LHS450, 3LHS460, 3LHS475, 3LHS4100  3LHE025, 3LHE030, 3LHE450  DX420, DX430, DX440, DX450, DX460, DX475, DX4100  DXS420, DXS430, DXS440, DXS450, DXS460, DXS475, DXS4100, DXS4125, DXS4150		1LH250, 1LH475X, 1LH4100, 1LH4100C, 1LH4125   1LHS240, 1LHS4100   3LH260, 3LH275, 3LH4125, 3LH4150  3LHS4125, 3LHS4150, 3LHS260		3LH2100, 3LH250, 3LH4200, 3LH4250, 3LH4300, 3LH4350, 3LH4400, 3LH4450, 3LH4500   3LHS4200   DXS4200   DX4200, DX4250, DX4300, DX4350, DX4400, DX4450, DX4500		3LHE005, 3LHE007, 3LHE010, 3LHE015, 3LHE020   3LHE205, 3LHE207, 3LHE210, 3LHE215, 3LHE220, 3LHE225   3LHE405, 3LHE407, 3LHE410, 3LHE420, 3LHE425, 3LHE430, 3LHE440   DXE005, DXE007, DXE010, DXE015, DXE020, DXE025, DXE030		1LHE005, 1LHE007, 1LHE010, 1LHE015, 1LHE020   1LHE205, 1LHE207, 1LHE210, 1LHE215, 1LHE220, 1LHE225   1LHE405, 1LHE407, 1LHE410, 1LHE420, 1LHE425, 1LHE430   DXE405, DXE407, DXE410, DXE415, DXE420, DXE425, DXE430, DXE440, DXE450  SDE007, SDE010, SDE015  SDE405, SDE407, SDE410, SDE415	
Wire Size	Torque	Wire Size	Torque	Wire Size	Torque	Wire Size	Torque		
2/0 – 6 AWG	120 in-lb	350 kcmil - 6 AWG	275 in-lb	500 kcmil - 4 AWG	375 in-lb	4 - 18 AWG	16 in-lb		
8 AWG	40 in-lb								
10 – 14 AWG	35 in-lb								

For a given terminal, **do not** use conductors larger than the maximum allowable size indicated in **Table 3** above.

**Table 4 – Input Circuit Breaker and Fuse Ratings (Inverse Time Circuit Breaker)**

Model	Maximum Fuse Rating Class J	Maximum Circuit Breaker Rating Amps*
1LH (Performance Series), 1LHS (Signature Series), & 1LHE (Enterprise Series)		
1LHE005	40 A, 600 V	40 A
1LHE007	60 A, 600 V	60 A
1LHE010	60 A, 600 V	60 A
1LHE015	100 A, 600 V	100 A
1LHE020	125 A, 600 V	125 A
1LHE205	40 A, 600 V	40 A
1LHE207	60 A, 600 V	60 A
1LHE210	70 A, 600 V	70 A
1LHE215	100 A, 600 V	100 A
1LH220, 1LHS220, 1LHE220	125 A, 600 V	125 A
1LH220C	200 A, 600 V	200 A
1LH220X	250 A, 600 V	250 A
1LHE225	150 A, 600 V	150 A
1LH230, 1LHS230	175 A, 600 V	175 A
1LH230C	250 A, 600 V	250 A
1LH230X	350 A, 600 V	350 A
1LH240, 1LHS240	250 A, 600 V	250 A
1LH240C	350 A, 600 V	350 A
1LH250	300 A, 600 V	350 A
1LHE405	20 A, 600 V	20 A
1LHE407	30 A, 600 V	30 A
1LHE410	40 A, 600 V	40 A
1LHE415	60 A, 600 V	60 A
1LH420, 1LHS420, 1LHE420	60 A, 600 V	60 A
1LH420C	100 A, 600 V	100 A
1LH420X	125 A, 600 V	125 A
1LHE425	80 A, 600 V	80 A
1LH430, 1LHS430, 1LHE430	100 A, 600 V	100 A
1LH430C	125 A, 600 V	125 A
1LH430X	175 A, 600 V	175 A
1LH440, 1LHS440	125 A, 600 V	125 A
1LH440C	175 A, 600 V	175 A
1LH440X	200 A, 600 V	200 A
1LH450, 1LHS450	175 A, 600 V	175 A
1LH450C	200 A, 600 V	200 A
1LH450X	250 A, 600 V	250 A
1LH460, 1LHS460	200 A, 600 V	200 A
1LH460C	250 A, 600 V	250 A
1LH460X	250 A, 600 V	250 A
1LH475, 1LHS475	250 A, 600 V	250 A
1LH475C	250 A, 600 V	250 A
1LH475X	350 A, 600 V	350 A
1LH4100, 1LHS4100	300 A, 600 V	300 A
1LH4100C	350 A, 600 V	350 A
1LH4125	350 A, 600 V	350 A

Model	Maximum Fuse Rating Class J	Maximum Circuit Breaker Rating Amps*
3LH (Performance Series), 3LHS (Signature Series), & 3LHE (Enterprise Series)		
3LHE005	30 A, 600 V	30 A
3LHE007	30 A, 600 V	30 A
3LHE010	40 A, 600 V	40 A
3LHE015	60 A, 600 V	60 A
3LHE020	80 A, 600 V	80 A
3LHE025	100 A, 600 V	100 A
3LHE030	125 A, 600 V	125 A
3LHE205	30 A, 600 V	30 A
3LHE207	30 A, 600 V	30 A
3LHE210	40 A, 600 V	40 A
3LHE215	60 A, 600 V	60 A
3LH220, 3LHS220, 3LHE220	80 A, 600 V	80 A
3LHE225	100 A, 600 V	100 A
3LH230, 3LHS230	125 A, 600 V	125 A
3LH240, 3LHS240	175 A, 600 V	175 A
3LH250, 3LHS250	200 A, 600 V	200 A
3LHE405	20 A, 600 V	20 A
3LHE407	20 A, 600 V	20 A
3LHE410	30 A, 600 V	30 A
3LHE415	30 A, 600 V	30 A
3LH420, 3LHS420, 3LHE420	40 A, 600 V	40 A
3LHE425	60 A, 600 V	60 A
3LH430, 3LHS430, 3LHE430	60 A, 600 V	60 A
3LH440, 3LHS440, 3LHE440	80 A, 600 V	80 A
3LH450, 3LHS450, 3LHE450	100 A, 600 V	100 A
3LH460, 3LHS460	125 A, 600 V	125 A
3LH475, 3LHS475	150 A, 600 V	150 A
3LH4100, 3LHS4100	200 A, 600 V	200 A
3LH4125, 3LHS4125	250 A, 600 V	250 A
3LH4150, 3LHS4150	250 A, 600 V	250 A
3LH4200, 3LHS4200	350 A, 600 V	350 A
3LH4250	400 A, 600 V	400 A
3LH4300	500 A, 600 V	500 A
3LH4350	600 A, 600 V	600 A
3LH4400	600 A, 600 V	600 A
3LH4450	700 A, 600 V	700 A
3LH4500	800 A, 600 V	800 A



Model	Maximum Fuse Rating Class J	Maximum Circuit Breaker Rating Amps*
DX (Performance Series), DXS (Signature Series) , & DXE (Enterprise Series)		
DXE005	30 A, 600 V	30 A
DXE007	30 A, 600 V	30 A
DXE010	40 A, 600 V	40 A
DXE015	60 A, 600 V	60 A
DXE020	80 A, 600 V	80 A
DXE025	100 A, 600 V	100 A
DXE030	125 A, 600 V	125 A
DXE405	20 A, 600 V	20 A
DXE407	20 A, 600 V	20 A
DXE410	30 A, 600 V	30 A
DXE415	30 A, 600 V	30 A
DX420, DXS420, DXE420	40 A, 600 V	40 A
DXE425	50 A, 600 V	50 A
DX430, DXS430, DXE430	60 A, 600 V	60 A
DX440, DXS440, DXE440	80 A, 600 V	80 A
DX450, DXS450, DXE450	100 A, 600 V	100 A
DX460, DXS460	125 A, 600 V	125 A
DX475, DXS475	150 A, 600 V	150 A
DX4100, DXS4100	200 A, 600 V	200 A
DX4125, DXS4125	225 A, 600V	225 A
DX4150, DXS4150	250 A, 600 V	250 A
DX4200, DXS4200	350 A, 600 V	350 A
DX4250	400 A, 600 V	400 A
DX4300	500 A, 600 V	500 A
DX4350	600 A, 600 V	600 A
DX4400	600 A, 600 V	600 A
DX4450	700 A, 600 V	700 A
DX4500	800 A, 600 V	800 A

Model	Maximum Fuse Rating Class J	Maximum Circuit Breaker Rating Amps*
SDE (Enterprise Series)		
SDE007	80 A, 600 V	80 A
SDE010	100 A, 600 V	100 A
SDE015	120 A, 600 V	120 A
SDE405	40 A, 600 V	40 A
SDE407	60 A, 600 V	60 A
SDE410	60 A, 600 V	60 A
SDE415	80 A, 600 V	80 A

## 2.3 Installing Power Cables

**⚠ CAUTION:** Continuous metal conduit should be used on all power cables, both line and load side, to reduce conducted and emitted radiation of electromagnetic interference (EMI). The conduit must be securely grounded to the enclosure of the drive and the motor case. If any conduit holes remain unused, they must be covered with a 3R hole plug to maintain the NEMA 3R rating.

### Mitigating Electromagnetic Interference (EMI)

Devices that utilize power switching electronics, such as VFDs, produce high frequency emissions commonly known as electromagnetic interference (EMI). These emissions can be conducted on power cables or emitted (radiated) through the air. Conducted and emitted noise can sometimes interfere with radio signals or sensitive electronic equipment near the installation. The use of shielded cables and rigid metal conduit on the output lines between the drive and the motor is recommended to help reduce EMI.

When it is not practical to use continuous metal conduit, special shielded cables can be used. The shielded cable should be constructed with symmetrical conductors and a copper or aluminum shield covered with an insulating jacket. A good shield results in lower EMI and lower motor bearing currents.

### Routing Power Cables

Power cables should enter only through the bottom of the drive enclosure directly beneath the power terminals. Enclosures are supplied with conduit openings.

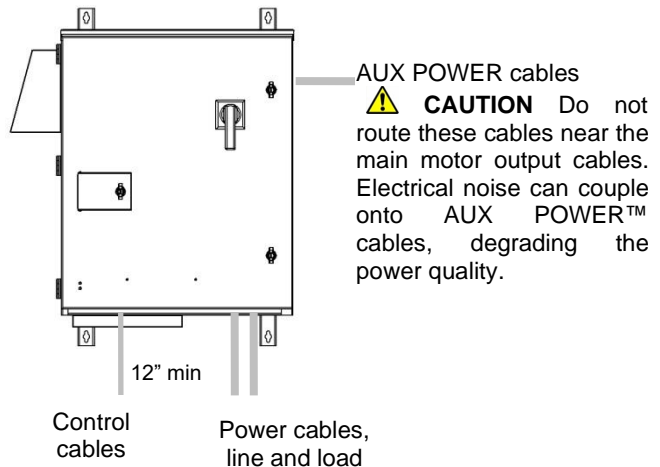
Do not install line-side power cables in the same conduit or cable tray with load side power cables. Also, do not route control cables through the same conduit or cable tray as power cables. Unused conduit holes must be covered with a conduit hole plug.

### Routing Control Wires

A separate, smaller conduit opening is supplied for control cables. If the control cables must intersect the power cables, make sure they cross at right angles. Unused conduit holes must be covered with a conduit hole plug.

**⚠ CAUTION:** Avoid routing control cables near power cables to avoid coupling EMI onto control cables.

**⚠ CAUTION** Use an appropriately sized hole punch. Do not use a hole saw to create openings! Metal filings may damage the drive and void the warranty.




**Figure 9 – Routing Power Cables**

## Output Filters


Some installations may require a dV/dt filter or sine wave filter between the drive and the motor. **Output filters are necessary on 480 V drives, when motor leads exceed 50 ft.** Without filters, long leads allow reflected harmonics to create dangerous voltage spikes that can exceed the insulation rating of the motor cables and windings. Over time, these voltage spikes will degrade the insulation and result in motor failure.


An output filter reduces harmonics in the PWM output voltage, smoothing the waveforms to reduce vibration in the motor. Filters also reduce common mode currents in the motor windings that can discharge through motor bearings, causing pitting and premature motor failure.

 **CAUTION:** Long leads between the unit and the motor with an unfiltered PWM voltage can lead to dangerous voltage rise from reflected harmonics. Very long leads, such as in deep well submersible pump applications, may require the use of a sine wave filter to remove most of the harmonics from the waveform. Consult the factory or a knowledgeable source on drive filters if your application has more than 50 feet between the drive and the motor.

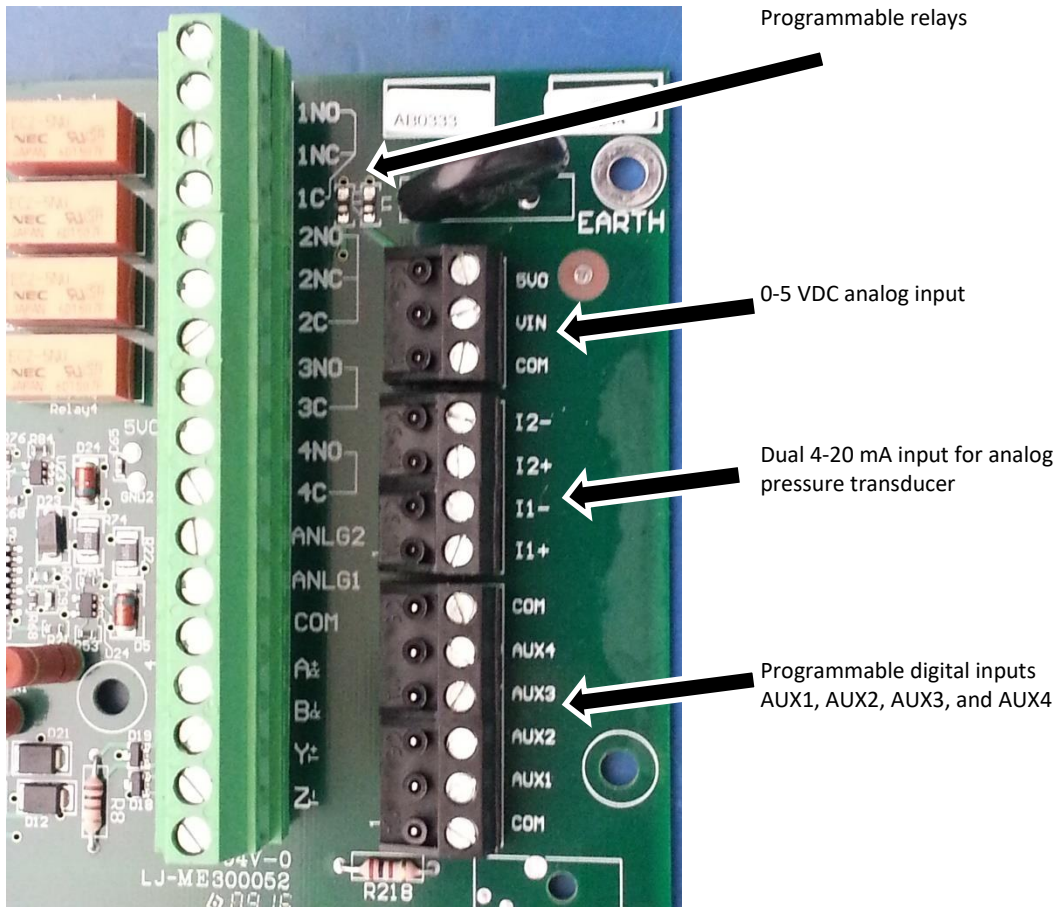
## 2.4 Control Terminals

The drives are equipped with Control Terminals that allow several control functions, including remote ON/OFF control, digital output signals, remote notification, and operation of constant pressure water systems. **The correct SYSTEM CONFIG must be selected for proper operation of the different types of control systems!** See **Table 13**.Table 13

 **WARNING:** Do not connect Control Terminals to external circuits with voltage greater than that specified for each Control Terminal in **Table 5**. Disconnect all incoming sources of power, and then wait 10 minutes for internal charges to dissipate before servicing the equipment.

 **CAUTION:** The AUX1 – AUX4 terminals are galvanically isolated, with approximately 5 V potential between them. **DO NOT** apply a voltage to the terminals. Use dry contacts only.

Customer terminals are located on the Control Board of each drive. **Figure 10 – Figure 12** show where the control terminals are located on the Control Board for each system.



**Figure 10 – Control Terminals – Performance Series**

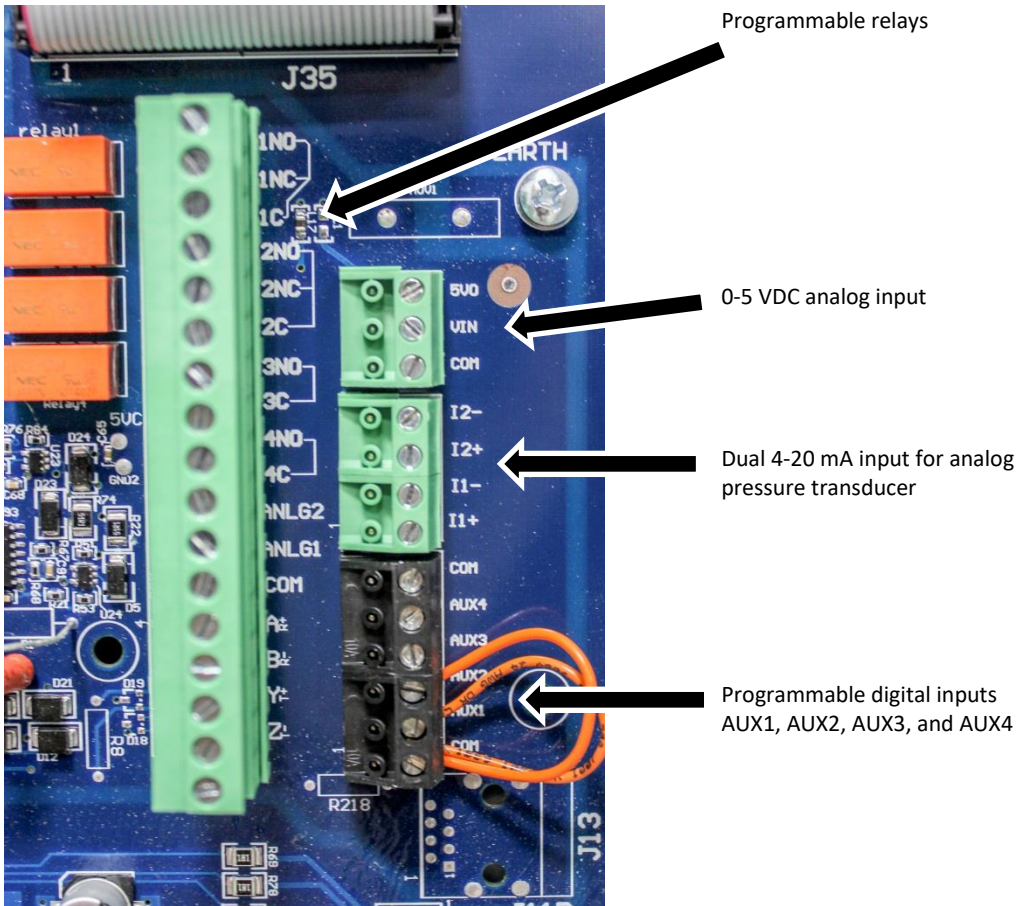
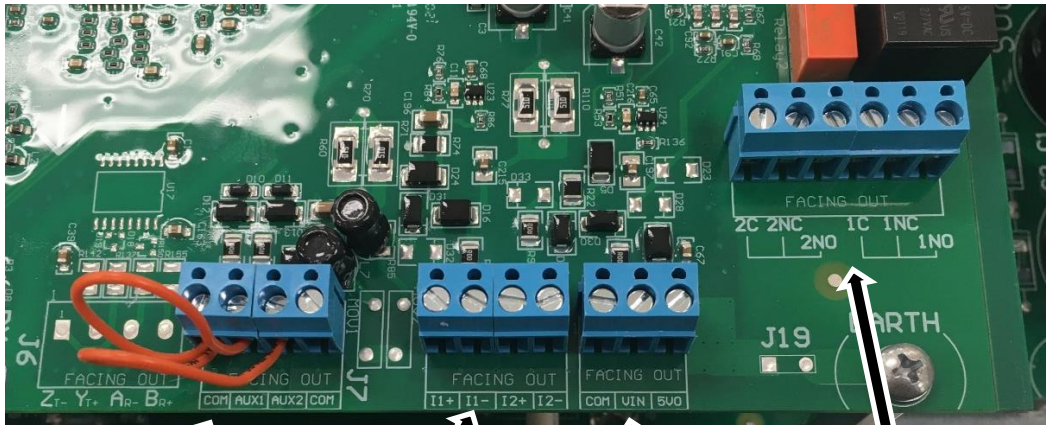


Figure 11 – Control Terminals – Signature Series



Programmable digital inputs AUX1 and AUX2

Dual 4-20 mA input for analog pressure transducer

0-5 VDC analog input

Programmable relays

**Figure 12 – Control Terminals – Enterprise Series**

On Enterprise Series drives, if HOA switch and speed pot options are installed from factory, control terminals will already be used and no additional controls can be installed.

See **Table 5** for information on the function of control terminals.

**Table 5 – Control Terminal Ratings and Descriptions**

Terminal	Description	Rating	Comments
1NO	Normally Open Relay	0-30 VDC or 120VAC, 10A	Normally open relay controlled by the conditions set in Parameter <b>PROGRAM RLY 1</b> . See <b>Table 13</b> for instructions on programming this relay.
1NC	Normally Closed Relay		
1C	Common		
2NO	Normally Open Relay		
2NC	Normally Closed Relay		
2C	Common		
3NO	Normally Open Relay	0-30 VDC or 120VAC, <250mA	Normally open relay controlled by the conditions set in Parameter <b>PROGRAM RLY 3</b> . See <b>Table 13</b> .
3C	Common		Common terminal for <b>3NO</b> terminal. <b>CAUTION:</b> Do not use with other terminals.
4NO	Normally Open Relay		Normally open relay controlled by the conditions set in Parameter <b>PROGRAM RLY 4</b> . See <b>Table 13</b> .
4C	Common	Common terminal for <b>4NO</b> terminal. <b>CAUTION:</b> Do not use with other terminals.	
AUX1	Auxiliary 1	< 5 Volts galvanically isolated	Programmable digital input. Commonly used for RUN/STOP command. See <b>Table 13</b> .
AUX2	Auxiliary 2		
AUX3	Auxiliary 3		
AUX4	Auxiliary 4		
COM	Common		
I_1 in +	4-20 mA Positive	4-20 mA	Analog transducer connection for analog constant pressure or proportional motor speed control from a current source. Refer to <b>Table 13</b> for details. See <b>Figure 13</b> for a connection diagram to control terminals.
I_1 in -	4-20 mA Negative		
I_2 in +	4-20 mA Positive		
I_2 in -	4-20 mA Negative		
5 VO	0-5 VDC Output	0-5 VDC	5 VDC supply to provide power to a potentiometer. Refer to <b>Table 13</b> or <b>Section 5.5</b> for details. See <b>Figure 14</b> for a connection diagram.
V In	0-5 VDC Input		Analog input for motor speed control for 0-5 VDC. Speed is relative to scale of signal from 0 Hz to <b>Maximum Frequency</b> as set in Adjustable Parameter menu (factory default 60 Hz). Connect the wiper terminal of a potentiometer to this terminal. See <b>Figure 14</b> for a connection diagram to control terminals.
COM	Common		Common for 0-5 VDC. See <b>Figure 13 - Figure 15</b> for a connection diagram to control terminals.

## 4-20 mA Analog Input

Motor speed can be controlled with 4-20 mA analog input through control terminals **I\_1** and **I\_2**. A 4-20 mA pressure transducer is also commonly used for constant pressure control through these terminals.

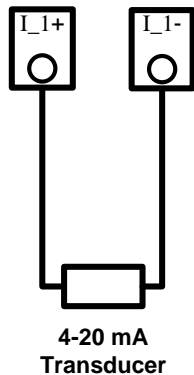
### 4-20 mA Transducer Connection:

1. Using the keypad, set the value of parameter **SYSTEM CONFIG** to 2, 3, 4 or 6 depending on the desired mode of operation. See **Table 13 – Interface Parameters**, and **Section 5.5** for details.
2. Connect the positive lead of the transducer to terminal **I\_1+** or **I\_2+**
3. Connect the negative lead of the transducer to terminal **I\_1-** or **I\_2-**
4. AUX terminals must be closed to run.

### 4-20 mA Transducer with External Source Connection:

1. Using the keypad, set the value of parameter **SYSTEM CONFIG** to 2, 3, 4 or 6 depending on the desired mode of operation. See **Table 13 – Interface Parameters**, and **Section 5.5** for details.
2. Connect the positive lead of the transducer to terminal **I\_1-** or **I\_2-**
3. Connect the negative lead of the transducer to COM
4. AUX terminals must be closed to run.

**⚠ CAUTION:** A 4-20 mA transducer with the parameter **SYSTEM CONFIG** set at 6 results in linear speed control of the motor based on the analog signal from the transducer. This setting will not provide control of a constant pressure water system. For constant pressure control with 4-20mA transducer, refer to **Section 5.5**.



a. 4-20 mA Transducer Connection



b. 4-20 mA Transducer with External Source

**Figure 13 – Control Terminal Connection Diagram for 4-20 mA Control**



## 0-5 VDC Analog Input

Motor speed can be controlled with a 0-5 VDC signal through control terminals **5 VO**, **5 VI** and **COM**. When using a speed potentiometer (variable resistor) the drive provides a DC source voltage. Speed control can also be accomplished with an external DC voltage signal.

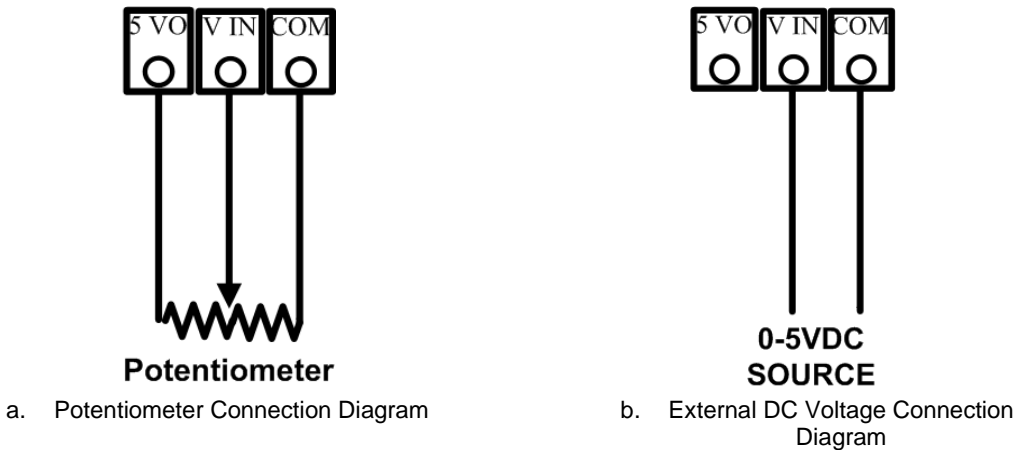
Potentiometer connection:

1. Using the keypad, set the value of parameter **SYSTEM CONFIG** to 5 or 7. Refer to **Table 13**, Interface Parameters, or **Section 5.5**, System Configuration, for details.
2. Connect the negative lead of the potentiometer to COM
3. Connect the wiper terminal of the potentiometer to V IN
4. Connect the positive lead of the potentiometer to 5 VO
5. AUX terminals must be closed to run

External DC voltage signal:

1. Set parameter **SYSTEM CONFIG** to 5.
2. Connect negative lead to COM
3. Connect positive lead to V IN

**⚠ CAUTION:** The resistance value of the potentiometer must be from 5,000 ohms to 20,000 ohms. Resistance below 5,000 ohms will produce a high current in the circuit and may damage components in the circuit.



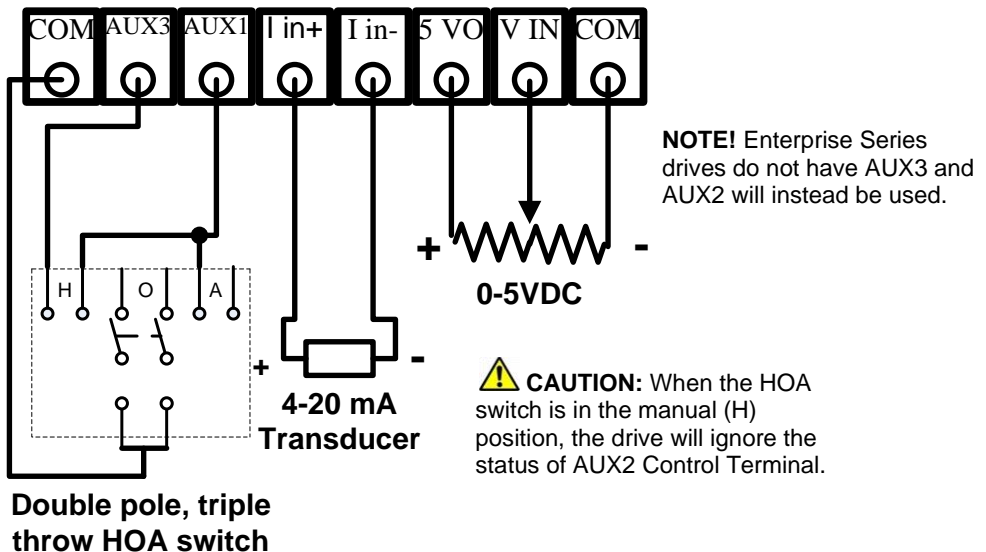
**Figure 14** – Control Terminal Connection Diagram for 0-5 VDC Control

## Analog Constant Pressure with Potentiometer and HOA Switch

The drives can be configured with a HOA switch that allows the user to either turn the motor off, control motor speed with a potentiometer or operate in constant pressure mode. Access to the keypad is not required to operate in this mode.

1. Using the keypad, set the value of parameter **SYSTEM CONFIG** to 7. See **Table 13**, for details.
2. Connect the potentiometer and 4-20 mA transducer as in **Figure 13** and **Figure 14**.
3. Connect a double pole, triple throw HOA switch to AUX1 and AUX3 as depicted in **Figure 15**.
4. Using the keypad, set the drive to operate in AUTO mode.
5. AUX1 and AUX2 must be closed to run.

The mechanical HOA switch allows the user to select between OFF, manual speed control with the potentiometer or analog constant pressure. In the H (Hand/Manual) position, motor speed is controlled by the potentiometer. In the O (Off) position the motor will stop. In the A (Auto) position motor speed will be controlled by constant pressure parameters.



**Figure 15** – Connections for Analog Constant Pressure with Potentiometer and HOA Switch

When HOA switches are installed on Enterprise models, additional run commands are not supported, because AUX1 and AUX2 are already being used.

### 3 KEYPAD & DISPLAY

Before operating the motor load, several basic settings and procedures must be completed. If desired, extensive features for special operating conditions and for protection of the motor load are available through the keypad.

A power-up test should be performed before the unit and its load are placed in service. Refer to **Section 5.1**. Before initial power up, it is advisable to become familiar with setting motor overload protection, setting **SYSTEM CONFIG**, and with basic operation of the keypad and display.

#### 3.1 Using the Keypad and Display

The drive is capable of many advanced, easy-to-use features that allow the user to protect the motor load from damage, monitor load conditions, log motor run time, troubleshoot the system, and more. The keypad and graphic display offer an intuitive interface specifically tailored for pumping applications.

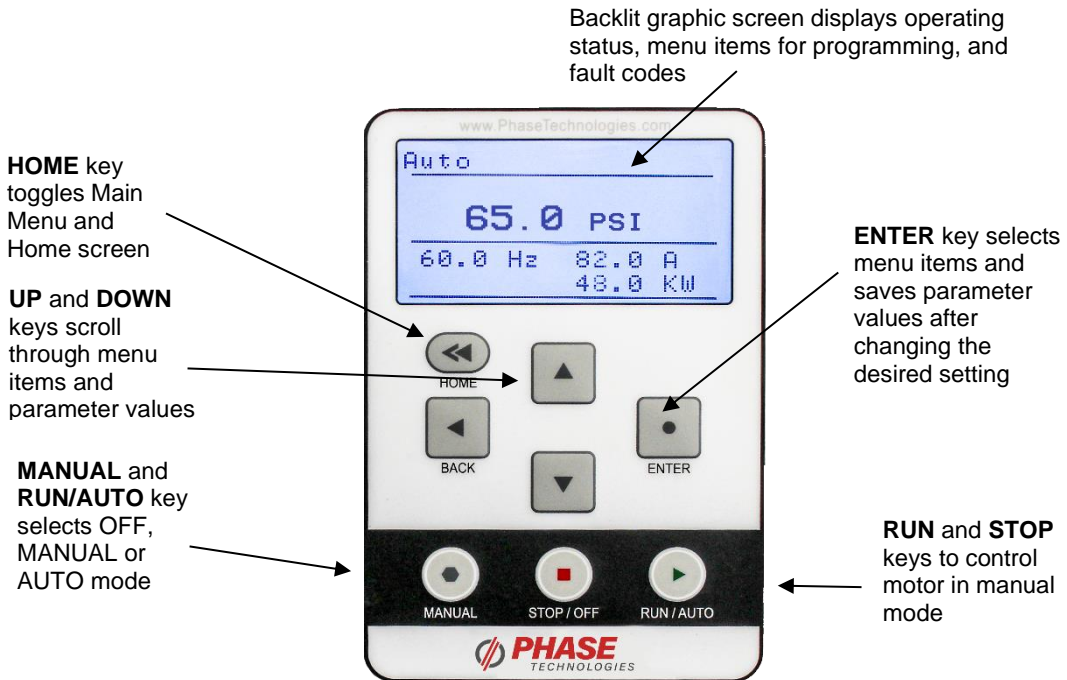


Figure 16 – Keypad and Graphic Display

## Display Modes

After two minutes of keypad inactivity, the display will revert to the default display mode. Information on the display will vary based on the operating mode of the drive. When operating in AUTO mode with the factory default **SYSTEM CONFIG** set to 0, the display will indicate output kilowatts (kW), output amps (A), output frequency (Hz) and the status of the AUX1 and AUX2 inputs.




## Password Protecting the Keypad

The keypad can be set up with a password to prevent unauthorized changes in adjustable parameters. The parameter **PASSWORD SETUP** (Table 13) is used to protect the keypad. When this parameter is set to 0 the keypad is not protected. Contact customer service at 605-343-7934 if you lose or forget the password.

## Keypad Display Messages

Several messages will appear on the display when the unit is initially energized. When the unit has completed its start-up routine, the default display indicating the status of the OFF, AUTO, MAN mode will appear. Start-up display messages are detailed in Table 6 below.

Table 6 – Display of Operating Modes

MODE	DESCRIPTION
AUTO	<p>The factory default operating mode is OFF. The adjustable parameter, <b>ENABLE RESTARTS</b>, must be set to 1 to allow automatic re-starts. See Table 11 – Operating Parameters, for details.</p> <p> <b>CAUTION:</b> In AUTO mode, the motor load will automatically run if both AUX1 and AUX2 remote switches are closed. Open AUX1 or AUX2 to stop the motor or push STOP/OFF key.  <b>CAUTION: By default, AUX1 and AUX2 are programmed to be always ON.</b> See <b>AUX1 SELECT</b> and <b>AUX2 SELECT</b> to change this setting.</p>
MANUAL	<p>Activate MANUAL mode by pushing the MANUAL key until <b>MANUAL</b> appears on top left of the display. In MANUAL mode the motor load is controlled by using the RUN and STOP keys, which will override all external control signals.</p> <p>Manual control of the drive through the keypad can be disabled through the parameter <b>DISABLE MANUAL</b>. See Table 13, for details.</p> <p> <b>CAUTION:</b> Operating the system in MANUAL mode on the keypad overrides signals from all external controls, including pressures switches. Operating the system in this mode may lead to dangerous operating conditions such as extreme pressure in closed plumbing systems.</p>
OFF	<p>The factory default operating mode is OFF. The adjustable parameter, <b>ENABLE RESTARTS</b>, must be set to 1 to allow automatic re-starts. To exit AUTO mode, press the STOP/OFF key until <b>OFF</b> appears on top left of the display. If the motor is running, it will stop. To restart the motor, revert to either AUTO mode or MANUAL mode. Certain faults can also be cleared by pressing the up and down arrow keys at the same time and holding for one second.</p>

### 3.2 Keypad Main Menu Items

The HOME key toggles between the Home screen (operating status screen) and the Main Menu items. Use the UP and DOWN arrows to scroll through the Main Menu items. Press ENTER to view or edit a Main Menu item. **Table 7** contains a brief description of Main Menu items, followed by in-depth instructions on the use and function of each Main Menu item.

**Table 7 – Main Menu Items**

DISPLAY MESSAGE	DESCRIPTION
CHANGE PARAMETER VALUES	Allows the user to set values for functions such as motor overload settings, dry well condition, time to restart after a fault, etc.
FILE SYSTEM	Opens the SD card menu for importing and exporting settings
READ MEASURED VALUES	Displays measured values such as output current, input voltage, load power factor, etc.
READ TIMERS	Records motor run time and drive on time.
RESTART LOG	A re-settable fault log that records the number of times a particular fault has occurred. The number of faults counted in this log can be cleared through the CLEAR MEMORY menu.
FAULT LOG	Records the number of times a particular fault has occurred and records the time and date of the 20 most recent faults. FAULT LOG cannot be reset by the user.
CLEAR MEMORY	This function clears the Restart Log and Timers. <u>All</u> fault counters in the Restart Log will be reset to zero. If any number of automatic restarts have been allowed through parameters in the Auto Restart Parameters ( <b>Table 12</b> ), the counter on these faults will be set to zero.
SETUP WIZARD	This allows the user to quickly setup common control schemes: Constant Pressure Control, Flow Control, Tank Level Control, Pump Down Control, and Suction Pump Control. Using these wizards will allow adequate control of most systems, but if additional fine-tuning is needed, see lists of adjustable parameters in <b>Section 4</b> .

### 3.3 Change Parameter Values

The Main Menu item, **CHANGE PARAMETER VALUES**, leads to several sub-menus that contain adjustable operating parameters. These parameters provide basic functions such as motor overload protection and advanced features that allow you to customize operation of the drive to fit your application.

**Section 4**, starting on page 31, contains a complete list of the parameters along with a description of their function and instructions on setting them.

### 3.4 SD Card Reader

#### SD Card Reader

DXL and LHX products are equipped with an SD card terminal that can be used to Import and Export Parameters as well as install firmware upgrades or custom firmware. SD cards must be Micro SD or SDHC type and formatted as FAT16 or FAT32. Firmware files will be .hex format and parameter data files will be saved as a .CSV file.

**⚠ CAUTION:** SD card must be inserted while drive is **powered off**. Failure to do so may result in injury or damage to the product. Power may be applied while SD card is inserted, but as with inserting card, power to the system must be off before removing the card from the SD terminal. Turn power to the system off and wait for the time specified on the front sticker to allow the DC bus to discharge before working in the enclosure.

With the power to the drive turned off, locate the SD card terminal on the control board. **Figure 13** below shows the SD card terminal on a DXL control board. Insert the SD card into the terminal, replace the enclosure cover, and apply power to the drive.



**Figure 19** – SD Card terminal on LH/DX control board

## Export Parameter Data

1. From the HOME screen, press ENTER, then scroll down to **FILE SYSTEM** and press **ENTER**.
2. Use the up and down arrows to select **EXPORT PARAMETER DATA** on the display and press **ENTER**.
3. Parameter data will be exported to a .CSV file on the SD card. If the export was successful, the display will show **EXPORT SUCCESSFUL**.
4. The file can now be used to import parameters to another VFD. The file can also be opened on a personal computer using an SD Card Reader to view and troubleshoot parameter settings.

The file format of the parameter data will be a .CSV file, which can be opened by Microsoft Excel. **Table 15** below shows the format of the exported parameter data. Information about the drive model and the export date will be shown in the top left. Next, Adjustable Parameters will be listed, along with their current, default, minimum, and maximum values. A column on the far right will denote whether the parameter has been changed or if it remains at the default setting.

**Table 15** – Exported Parameter Data

Model Info: 3PH LH420 SW 12.0.1.0					
Drive Family: LHDX					
Firmware Family: Production					
Date/Time: 25/20/2064 33:83:24					
Boot Firmware: 01.00					
Boot CRC: 0xB63E5EFF					
All Parameters					
Name	Current	Default	Minimum	Maximum	Changed
Output Voltage	480	480	200	530	
Overcurrent Limit	30	30	3	32	
Dry Well Current	0	0	0	30	
Current Unbalance	80	80	1	100	
Min Frequency	33	30	5	120	Yes
Restart Delay	60	60	0	9999	

Farther down in the file, Measured Parameters will be the next set of data shown. These are values measured at the time of data export. Continuing down, Changed Parameters will be shown followed by the number of times the control board has been reprogrammed via SD card and a software version history. Last, the Fault Log will show any stored faults and their associated date and time stamp.

## Import Parameter Data

The exported Parameter Data files can be used to apply the same parameters to other drives. This will exclude any parameters that are model-specific, such as **OVERCURRENT LIMIT**. To export parameter data:

1. From the HOME screen, press ENTER, then scroll down to **FILE SYSTEM** and press **ENTER**.
2. Use the up and down arrows to select **IMPORT PARAMETER DATA** on the display and press **ENTER**.
3. Use the up and down arrows to select the file of parameters to be applied and press **ENTER**.
4. If the parameter import is successful, the display will show **IMPORT SUCCESSFUL**.

## Reprogram Firmware

If needed, the SD card terminal can be used to reprogram the firmware of the VFD for software upgrades or custom features. Depending on the model, there may be one or two Digital Signal Processors (DSPs) that contain the firmware to control the system. DXL and 1LHX models have two DSPs that will both require reprogramming. Firmware files will have a suffix of “M” for Master or “S” for slave.

The firmware version of Phase Technologies drives can be found by pressing **ENTER** on the home screen and then scrolling up or down to **READ MEASURED VALUES (RMV)** and pressing **ENTER**. Under **RMV**, there will be a heading called **MODEL NUMBER**, which will show the VFD model and current firmware version. To reprogram a drive:

1. From the HOME screen, press ENTER, then scroll down to **FILE SYSTEM** and press **ENTER**.
2. Use the up and down arrows to select **REPROGRAM FIRMWARE** on the display and press **ENTER**.
3. Use the up and down arrows to select the firmware file for reprogramming and press **ENTER**.
4. If the file chosen contains the proper firmware for the VFD model, reprogramming will begin. This may take several minutes.
5. If the reprogram is successful, the display will show **SUCCESSFUL, PRESS ENTER TO RESET**.
6. Press **ENTER** and the drive will reboot with the new software version.

LH and DX models only have one DSP so if the model being reprogrammed is one of these, the process is complete. If a second DSP needs to be reprogrammed, like on a DXL or LHX, repeat steps 1 – 6 to reprogram the second DSP, selecting the “M” or “S” file that was not chosen the first time. After reprogramming the second DSP, the drive will reboot with the new firmware. The firmware version can be verified by going to **READ MEASURED VALUES**.

## 3.5 Read Measured Values

The display can provide a variety of measured values related to the performance of the drive and its load, such as currents, horsepower, and power factor. To read measured values:

1. Press the HOME key to access Main Menu items, and then scroll with arrow keys until **READ MEASURED VALUES** appears on the display.
2. Press ENTER to access this menu item.
3. Use the up and down arrow keys to scroll through the various values that you wish to read.



**Table 8 – Measured Values**

DISPLAY MESSAGE	DESCRIPTION OF MEASURED VALUE
I <sub>u</sub> I <sub>v</sub> I <sub>w</sub>	Three-phase currents on the output
OUTPUT HP	Output measured in horsepower
OUTPUT KW	Output measured in kilowatts
OUTPUT KVA	Output measured in kilovolt amperes
OUTPUT PF	Power factor of the motor load
BUS CAP VOLTAGE	Voltage of the DC bus
INPUT VOLTAGE	Input voltage AC
AUX1 AUX2	ON/OFF status of the remote switch circuits AUX1 and AUX2
AUX3 AUX4	ON/OFF status of the remote switch circuits AUX3 and AUX4
FREQUENCY	Output frequency in Hz
MODEL NUMBER	Indicates 1-phase or 3-phase input, model, voltage class, and HP e.g. 1-phase LH450 would indicate a low harmonic, phase converting, 480V, 50 HP drive.
5VDC INPUT	Measures the 0-5 VDC analog control voltage between Control Terminals for 0-5VDC input.
I <sub>1</sub> 4-20mA INPUT	Measures 4-20 mA analog control current on I <sub>1</sub> Control Terminals for analog current input.
I <sub>2</sub> 4-20mA INPUT	Measures 4-20 mA analog control current on I <sub>2</sub> Control Terminals for analog current input.
TIME UNTIL START	Displays a timer that counts down the time left to start when the drive is in a time delay due to a fault condition.
INPUT CURRENT	Current measured on the input of the drive.
AUXPOWER CURRENTS	AUXPOWER output current (only on models with this optional feature)
REAL-TIME CLOCK	Date/Time
IGBT CASE TEMP	Insulated-gate bipolar transistor (IGBT) case temperature. N1 – Input Module, N2 – Output Module, N3 – AUX Power Module

### 3.6 Read Timers

The timer function records motor run time in hours, and the time the drive has been energized. There are two timers for each function, one can be reset, and one permanent. To view and reset the timers:

1. Press MENU to scroll through menu items until **READ TIMERS** appears on the display.
2. Press ENTER to enter this menu item.
3. Use the up and down arrows to scroll through the clock functions.
4. To reset the clock timers, navigate to the Main Menu item, **CLEAR MEMORY**, press ENTER, and then use arrow keys to select **RESET TIMERS**. Press ENTER to reset the timers.

Table 9 - Timers

TIMER	DESCRIPTION
Motor Run Time	Logs motor run time in hours.
Drive On Time	Logs time in hours the drive is energized
All Motor Hours	Logs total motor run time. Not resettable.
All Drive Hours	Logs total time the drive is energized. Not resettable.



#### Programming Tip

To reset the timers, navigate to the Main Menu item, **CLEAR MEMORY**, use arrow keys to select **RESET TIMERS**, and then press ENTER

### 3.7 Restart Log

The Restart Log records the number of times each fault has occurred. The faults counters in the Restart Log are resettable and are tied to faults that allow programmable automatic restarts. These automatic restarts are programmed through the **AUTO RESTART PARAMETERS**, which is a sub-menu of the **CHANGE PARAMETER VALUES** Main Menu item.

For instance, in a water well pump application, it might be useful to protect the pump from dry well condition by setting the **DRY WELL KW** parameter (found in the **OPERATING PARAMETERS** menu) so that the drive shuts down and registers a **DRY WELL KW** fault in the Restart Log.


The drive can also be programmed to automatically restart after a delay to allow the well to recover. Both the delay time and number of restarts can be programmed in **AUTO RESTART PARAMETERS**. The Restart Log allows the user to monitor the type and number of faults that have occurred. If the number of dry well faults exceeds the number of automatic restarts allowed for that fault, the drive will remain OFF until the Restart Log is cleared, which resets ALL resettable fault counters.

To view the Restart Log:

1. Press the HOME key, then BACK key to scroll through menu items until **RESTART LOG** appears on the display.
2. Press ENTER to access this menu item.
3. Use the up and down arrows to scroll through the faults.
4. The fault will appear on the first row of the display, followed by the number of times that fault has occurred.

To clear the Restart Log and reset all Auto Restart fault counters:

1. Press the HOME key, then BACK key to scroll through the Main Menu items until **CLEAR MEMORY** appears on the display.
2. Press ENTER.
3. Use the up and down arrows to find **CLEAR RESTART LOG**.
4. Press ENTER to clear the Restart Log and reset all Auto Restart fault counters.

 **CAUTION:** Clearing the Restart Log through the **CLEAR MEMORY** menu will clear ALL faults in the Restart Log and all fault counters will be reset to zero. If any number of automatic restarts is allowed through parameters in the Auto Restart Parameters (**Table 12**); the counter on these faults will be set to zero.

When the drive has faulted and is programmed to automatically restart after a time delay, the display will count down the remaining time to start. Press both up arrow and down arrow for one second to interrupt the countdown and start the motor.

If the drive has faulted and no auto restart is allowed, the display will indicate the type of fault that has occurred on the top line and the second line will read **RESTART? ENTER**. Press ENTER to clear the fault and restart the load.

The number and type of faults are also recorded in the Fault Log. In this Log each fault is recorded with a time and date stamp (up to the most recent 20 faults). The Fault Log is permanent and cannot be cleared. See the following section for more information on the Fault Log.

### 3.8 Fault Log

The Fault Log is a permanent record of drive faults. The number of faults cannot be reset by the user. Faults will be stamped with the time and date the fault occurred, up to a total of 20 times for each fault. After the 20<sup>th</sup> fault, the oldest time-stamped fault will be replaced with the most recent.

The Fault Log is a Main Menu item. Navigate through the Main Menu items by pressing the MENU key repeatedly until FAULT LOG appears. Press ENTER to view the list of faults, using the arrow keys to scroll through the list.



#### Programming Tip

A maximum of 20 time and date stamps can be applied to any given fault. After the 20<sup>th</sup> fault, the oldest fault time stamp will be erased and replaced by the most recent. The drive will continue to count faults up to a maximum of 9,999.

### 3.9 Clear Memory

The **CLEAR MEMORY** function in the Main Menu allows you to reset the timers that record motor run time and drive on time, and to reset the Restart Log which counts the number of each particular fault.

1. Press MENU to scroll through menu items until **CLEAR MEMORY** appears on the display.
2. Press ENTER to enter this menu item.
3. Use the up and down arrows to find either **RESET TIMERS** or **CLEAR RESTART LOG**.
4. Press ENTER to reset the selected function.

### 3.10 Constant Pressure Wizard

The Constant Pressure Wizard allows users to quickly setup constant pressure. The wizard will guide users through a list of commonly used parameters for constant pressure applications and will be shown upon the first initialization of the VFD and after resetting drive to factory defaults (**Section 4.2**).


Using the wizard will allow adequate control of most systems, but if additional fine-tuning is needed, see lists of adjustable parameters in **Section 4**.

**Table 10 – Constant Pressure Wizard**

PROMPT	DESCRIPTION
Run Constant Pressure Wizard?	Press the <b>“Enter”</b> key to go through the wizard. Press <b>“Home”</b> key to return to Home screen.
4-20 mA PSI Sensor Range	This is the maximum value of the psi sensor being used. Phase Technologies sensors have a maximum value of 150 psi.
PSI Setpoint	The pressure, in psi, that the drive will attempt to maintain.
Submersible Pump	<b>ENABLE THIS FEATURE WITH SUMBERSIBLE PUMPS.</b> Frequency will ramp from stop to the value set by parameter <i>MIN FREQUENCY</i> in one second. Submersible pumps suffer damage to the thrust bearing if operated below 30 Hz for more than 1 second.
Enable Restarts	Controls the ability of the drive to automatically restart after a fault.
Disable Manual Mode	Disables manual operation of the drive through the keypad.
Overcurrent Limit	Setting for motor overload protection, Trip Class 10 curve.

## 4 ADJUSTABLE PARAMETERS

### 4.1 Changing Parameter Values

 **WARNING:** When the drive is set to automatically restart after a fault, the output terminals can energize and the load can start without warning, exposing the user to risk of serious injury. Make certain the input is de-energized before approaching the equipment. The factory default setting does not allow automatic restarts. Use caution if automatic restarts are enabled.


The Change Parameter Values function allows the user to set values for a variety of functions including motor overload settings, number of restarts after a fault, and more. To change parameter values:

1. Press the HOME or ENTER key until **CHANGE PARAMETER VALUES** appears on the display.
2. Press ENTER to access this menu item.
3. Use the UP and DOWN arrows to scroll through the sub-menu to find the item desired, then press ENTER. See **Table 11** through **Table 15** for a list of parameters.
4. Use the UP and DOWN arrow keys to scroll to the desired parameter, press ENTER, then use the UP and DOWN arrows to change the value.
5. When the value you want appears on the display, press ENTER to set the value or BACK to cancel.
6. You may press HOME at any time to exit the menu and return to the Home screen.

### 4.2 Restore Default Parameter Settings

To restore **ALL** adjustable parameters (except for **REVERSE ROTATION, USER PASSWORD, and SWITCHING FREQUENCY**) to their default value, press and hold the BACK and ENTER keys at once and hold for three seconds. If a User Password is configured, you will first be prompted to enter the password. You will then be prompted to press ENTER for yes or BACK for no.

**IMPORTANT:** The motor must be stopped before resetting to factory defaults.

 **CAUTION:** To reset an individual parameter to its default value, you must refer to the appropriate table of Adjustable Parameters, find the default value, re-enter that value and save it. See **Table 11** for a complete list of parameters, their description, and default/minimum/maximum values.

### 4.3 Auto Restarts

The drive can be programmed to automatically restart after certain faults. Using the Auto Restart Parameters (**Table 12**), you can set a time delay before the drive starts after a fault and select the number of automatic restarts allowed before the unit will remain OFF after a fault.

*Example:* You wish to allow 10 automatic restarts after a **Dry Well Fault** but want the drive to wait for one hour, to allow the well to recover, before restarting. When the drive is counting down the time to restart after a fault, the display will indicate the time until restart in seconds.



#### Programming Tip

To interrupt the countdown and allow a restart, push and hold both the UP and DOWN keys for one second. The load will then start immediately.

When the drive reaches the limit of faults set by the adjustable parameter, it will remain OFF and the display will indicate the type of fault on the top line. The second line will read **RESTART? ENTER**. Press ENTER to clear the fault and restart the load. The fault counters in the Restart Log will all be reset to zero. See **Section 3.7** for more information. Some faults do not allow auto restart. The display will read **NO AUTO RESTART**. See **Section 3.8**, *Fault Log*, for more information.

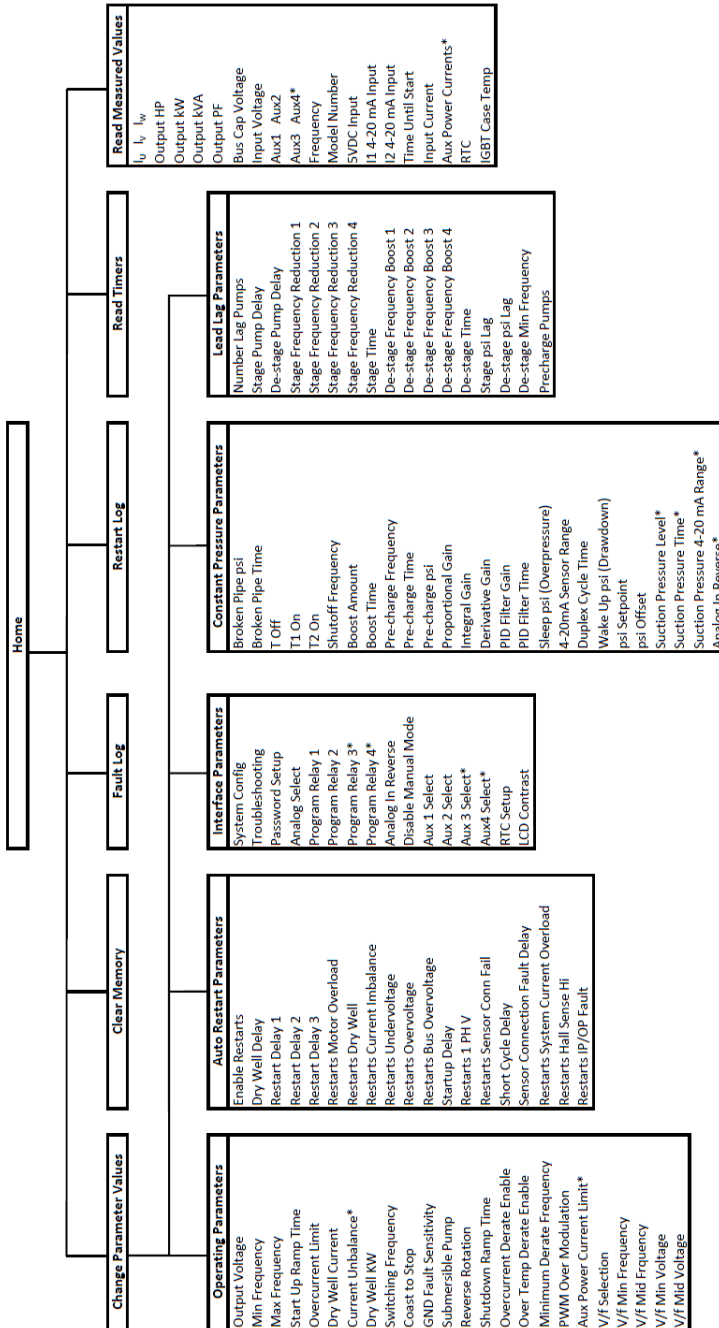
#### **4.4 All Parameters List**

To aid in troubleshooting, a numbered parameter list containing all parameters is available for use. Some parameters are visible that are not always used. In this case, the word “Disabled” is shown, and programming functionality is disabled for that parameter.

#### **4.5 Changed Parameter List**

This is a list of all parameters that have been changed from their default values. This allows for quick and easy programming of previously changed parameter values. The total number of changed parameters and the index of changed parameters will be displayed at the top of the screen. If there are no changed parameters, then “No Changed Parameters” will be shown.

# 4.6 Menu Structure Overview



\* - Not available on Enterprise Systems

## 4.7 Parameter Descriptions

**Table 11 – Operating Parameters**

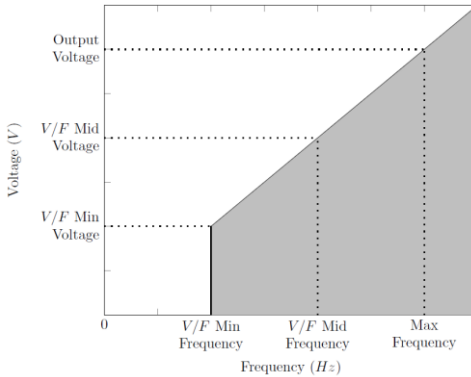
PARAMETER	DESCRIPTION	DEFAULT/MIN /MAX VALUE
Output Voltage	Output voltage on both main motor terminals and AUX POWER™ auxiliary output terminals.  On DX and SDE models, this parameter will be shown, but can only be used to reduce output voltage. To increase output voltage on DX and SDE models, use <b>PWM OVERMODULATION</b> .	Model Specific/180/500
Min Frequency	Minimum output frequency allowed except during startup ramp. When SUBMERSIBLE PUMP parameter is enabled, frequency will ramp from stop to minimum frequency in one second. Important in protecting thrust bearing in submersible pumps.	30/5/120
Max Frequency	Maximum frequency allowed, or target frequency at start-up ramp. This parameter value cannot be set lower than <b>MINIMUM FREQ.</b>	60/5/300
Start Up Ramp Time	Time in seconds from <b>MIN FREQUENCY</b> to <b>MAX FREQUENCY</b> . Ramp speed is linear	12/1/120
Overcurrent Limit	Setting for motor overload protection, Trip Class 10 curve.	240 V Output
		480 V Output
		5 HP: 18/3/22 7 HP: 24/3/28 10 HP: 30/3/33 15 HP: 46/3/48 20 HP: 61/3/66 25 HP: 76/3/78 30 HP: 92/3/96 40 HP: 121/3/126 50 HP: 142/3/145 60 HP: 172/3/178
		5 HP: 10/3/11 7 HP: 14/3/15 10 HP: 18/3/22 15 HP: 24/3/28 20 HP: 30/3/33 25 HP: 38/3/46 30 HP: 46/3/48 40 HP: 61/3/66 50 HP: 76/3/78 60 HP: 92/3/96 75 HP: 107/3/112 100 HP: 142/3/145 125 HP: 172/3/178 150 HP: 198/3/200 200 HP: 264/3/268 250 HP: 304/3/313 300 HP: 362/3/372 350 HP: 415/3/427 400 HP: 478/3/530 450 HP: 515/3/530 500 HP: 590/3/607



PARAMETER	DESCRIPTION	DEFAULT/MIN/MAX VALUE	
Dry Well Current	<p>Unit shuts down when output current goes below the set value (dry well protection). To use this function for dry well protection, make certain the parameter <b>DRY WELL KW</b> is set at zero.</p> <p>Note: <b>DRY WELL KW</b> is an alternative method for detecting dry well conditions that measures power instead of current and in some cases may be more accurate.</p> <p>Drive must be stopped to adjust this value. Dry Well Current settings will only engage if drive is running at <b>MAXIMUM FREQUENCY</b>.</p>	<p><b>240 V Output</b></p> <p>5 HP: 0/0/20 7 HP: 0/0/26 10 HP: 0/0/30 15 HP: 0/0/46 20 HP: 0/0/61 25 HP: 0/0/76 30 HP: 0/0/92 40 HP: 0/0/121 50 HP: 0/0/142 60 HP: 0/0/172</p>	<p><b>480 V Output</b></p> <p>5 HP: 0/0/10 7 HP: 0/0/14 10 HP: 0/0/20 15 HP: 0/0/26 20 HP: 0/0/30 25 HP: 0/0/38 30 HP: 0/0/46 40 HP: 0/0/61 50 HP: 0/0/76 60 HP: 0/0/92 75 HP: 0/0/107 100 HP: 0/0/142 125 HP: 0/0/172 150 HP: 0/0/198 200 HP: 0/0/264 250 HP: 0/0/304 300 HP: 0/0/362 350 HP: 0/0/415 400 HP: 0/0/478 450 HP: 0/0/515 500 HP: 0/0/590</p>
		Current Unbalance*	% current unbalance allowed on output phases. NEMA MG1.
Dry Well kW	<p>Unit shuts down when output, measured in kW, goes below the set value (dry well protection). To use this function for dry well protection, make certain the parameter <b>DRY WELL CURRENT</b> is set at zero.</p> <p>Drive must be stopped to adjust this value. Dry Well kW settings will only engage if drive is running at <b>MAXIMUM FREQUENCY</b>.</p>	<p>5 HP: 0/0/4 7 HP: 0/0/6 10 HP: 0/0/8 15 HP: 0/0/11 20 HP: 0/0/15 25 HP: 0/0/19 30 HP: 0/0/22 40 HP: 0/0/30 50 HP: 0/0/38 60 HP: 0/0/45 75 HP: 0/0/56 100 HP: 0/0/75 125 HP: 0/0/94 150 HP: 0/0/112 200 HP: 0/0/150 250 HP: 0/0/185 300 HP: 0/0/220 350 HP: 0/0/260 400 HP: 0/0/299 450 HP: 0/0/336 500 HP: 0/0/372</p>	
Switching Frequency	Switching frequency of the IGBT inverter module. Range varies based on the rated HP of the drive.	5-100 HP: 4k/2k/5k 125-500 HP: 2k/2k/5k	
Coast to Stop	Selects between coast to stop or ramp to stop. Ramp profile is controlled by parameter <b>SHUTDOWN RAMP</b> . NO = ramp to stop, YES = coast to stop	Default is Yes	

PARAMETER	DESCRIPTION	DEFAULT/MIN/MAX VALUE
GND Fault Detect Fault Sensitivity	Detects fault between any output line and earth. Sensitivity to fault detection is adjustable to avoid nuisance trips. Disabled by default. Lower value equals lower sensitivity to fault detection.	Disabled/1/9
Submersible Pump	Frequency will ramp from stop to the value set by parameter MIN FREQUENCY in one second. Submersible pumps suffer damage to the thrust bearing if operated below 30 Hz for more than 1 second. YES = one second ramp time from stop to minimum frequency NO = linear ramp time from stop to maximum frequency. Minimum frequency is still observed while the motor is running.	Default is Yes
Reverse Rotation	Reverses motor direction by changing sequence of output phase rotation. Standard phase sequence (ABC) Reverse phase sequence (ACB)	Standard ABC / Reverse ACB
Shutdown Ramp Time	Time in seconds from <b>MAX FREQUENCY</b> to <b>MIN FREQUENCY</b> . Ramp time is linear. Factory default setting enables the <b>COAST TO STOP</b> parameter which disables the <b>SHUTDOWN RAMP</b> parameter.	5/1/120
Overcurrent Derate Enable	Drive frequency will slow down to avoid motor overcurrent fault. Frequency will not go below <b>MIN DERATE FREQUENCY</b> . Screen will indicate OVERCURRENT DERATE when conditions apply.	Yes/No/Yes
Over Temp Derate Enable	Drive frequency will slow down to avoid drive over temperature fault. Frequency will not go below <b>MIN DERATE FREQUENCY</b> . Screen will indicate OVER TEMP DERATE when conditions apply.	Yes/No/Yes
Minimum Derate Frequency	Output frequency will not go below this value when derating.	45/0/120
PWM Over Modulation	<b>DX/S/E and SDE models only.</b> PWM OVER MODULATION is added to increase the output voltage. Output voltage may be lower than the input voltage because of losses from the sinewave filter or input reactor. Monitor Output voltage and use this parameter to boost voltage if necessary.	0/0/25
Auxpower Current Limit*	Class 10 motor overload protection on the auxiliary output, AUX POWER™.	C models: 17/1/20 X models: 25/1/32
V/f Selection	Controls the relationship between voltage and frequency when starting a motor for different applications. <b>Standard:</b> Voltage and frequency are proportional. Torque is constant. <b>Soft Start 1:</b> Limits voltage during initial ramp to reduce inrush current. Torque is reduced. <b>Soft Start 2:</b> Limits voltage during initial ramp to reduce inrush current. Torque is reduced. <b>Soft Start 3:</b> Limits voltage during initial ramp to reduce inrush current. Torque is reduced. <b>Torque Boost:</b> Boosts voltage during initial ramp to increase startup torque. <b>Profile Select:</b> Used to customize the V/f ramp with settings below.	Default: Standard

V/f Min Frequency	Use these settings to customize the V/f ramp profile based on the following graph. These settings can only be used when V/f Selection is set to <b>Profile Select</b> .	15/3/55
V/f Mid Frequency		30/3/55
V/f Min Voltage		240 V: 30/0/240 480 V: 60/0/480
V/f Mid Voltage		240 V: 120/0/240 480V: 240/0/480



\* - Not available on Enterprise systems

**Table 12 – Auto Restart Parameters**

PARAMETER	DESCRIPTION	DEFAULT/MIN /MAX VALUE
Enable Restarts	Controls the ability of the drive to automatically restart after a fault and to initialize in AUTO mode. NO = no auto restarts and unit will initialize in OFF mode YES = Auto mode on initialization and auto restarts allowed	Default is NO
Dry Well Delay	Time in seconds dry well is allowed before unit trips	4/0/9999
Restart Delay 1	Delay in seconds before unit restarts after a trip due to: <ul style="list-style-type: none"> <li>• CLASS 10 OVERLOAD</li> <li>• OVER CURRENT IN</li> <li>• SYSTEM CURRENT OVERLOAD</li> </ul>	60/0/9999
Restart Delay 2	Delay in seconds before unit restarts after a trip due to: <ul style="list-style-type: none"> <li>• BUS OVERVOLTAGE</li> <li>• DRY WELL CURRENT</li> <li>• CURRENT UNBALANCE</li> <li>• DRY WELL KW</li> <li>• 15 VDC POWER SUPPLY OVERLOAD</li> </ul>	15/0/9999
Restart Delay 3	Delay in seconds before unit restarts after a trip due to: <ul style="list-style-type: none"> <li>• HALL SENSE HIGH</li> <li>• LOW INPUT VOLT</li> <li>• HIGH INPUT VOLT</li> </ul>	15/0/9999
Restarts Motor Overload	Number of automatic restarts allowed due to overload current trip on the load and line module	4/0/9999
Restarts Dry Well	Number of automatic restarts allowed due to under current and minimum power trip	10/0/9999
Restarts Current Imbalance	Number of automatic restarts allowed due to current imbalance trip	10/0/9999
Restarts Undervoltage	Number of automatic restarts allowed due to low input voltage trip	10/0/9999

PARAMETER	DESCRIPTION	DEFAULT/MIN /MAX VALUE
Restarts Overvoltage	Number of automatic restarts allowed due to high input voltage trip	10/0/9999
Restarts Bus Overvoltage	Number of automatic restarts allowed due to DC bus overvoltage	10/0/9999
Startup Delay	Delay (in sec.) before a restart after an input power OFF/ON cycle.	0/0/9999
Restarts 1ph V	Number of automatic restarts allowed due to loss of phase on input	10/0/9999
Restarts Sensor Conn Fail	Number of automatic restarts allowed due to loss of 4-20mA analog input signal	10/0/9999
Short Cycle Delay	Delay in seconds before motor starts after a RUN command. Prevents the drive from engaging the motor when it is spooling down during coast-to-stop operation. Delay affects both manual RUN command from the keypad and RUN command from external signals in auto mode. Display will count down seconds until RUN during delay.	3/0/300
Sensor Connection Fault Delay	Delay in seconds when the 4-20mA signal is lost before <b>Sensor Conn Fail</b> fault is triggered.	10/0/9999
Restarts System Current Overload	Number of automatic restarts allowed due to an Input or Output Overload Current trip.	0/0/9999
Restarts Hall Sense Hi	Number of automatic restarts allowed after a Hall Sense Hi fault, which signifies high current.	10/0/9999
Restarts IP/OP Faults	Number of automatic restarts allowed after Input or Output Fault. Delay of 60 seconds before auto-restart. Only allows 5 restarts per hour if value is set higher than 5.	10/0/9999
Overload Derate Select	Changes the speed at which Max Frequency will decrease to prevent Overload faults.	Default: Medium Disabled Low High
Startups Per Cycle	Number of startup sequence attempts the drive will perform after power is cycled, before requiring power to be cycled again.	0/0/10
Max Cycle Time	Maximum amount of time the drive will attempt to perform the startup sequence before requiring power to be cycled again.	1hr/0/7 days

**Note 1:** The restart counter must be cleared to begin counting the number of restarts from zero. Main Menu item, Clear Memory, resets the fault counters. See Section 3.2, *Keypad Main Menu Items*, for more information.

**Note 2:** Push the up-arrow key and down arrow key simultaneously to interrupt the countdown delay and allow an auto restart.

**Table 13 – Interface Parameters**

PARAMETER	DESCRIPTION	DEFAULT/MIN /MAX VALUE
System Config <i>(see Section 5.5, System Configuration for detailed information)</i>	<p>Sets the system configuration.</p> <p>0 = RUN/STOP control using AUX1 and AUX2. Both AUX1 and AUX2 must have a contact closure to run. <b>By default, jumper wires will be installed, closing AUX1 and AUX2.</b></p> <p>1 = Digital constant pressure control.</p> <p>2 = Basic analog constant pressure control.</p> <p>3 = Analog constant pressure and four psi setpoints.</p> <p>4 = Analog constant pressure with dual sensors and two psi setpoints.</p> <p>5 = Motor speed control proportional to 0-5VDC analog signal (speed potentiometer).</p> <p>6 = Motor speed control proportional to 4-20mA analog signal.</p> <p>7 = Analog constant pressure (4-20 mA only) with HOA switch and motor speed control by potentiometer.</p>	0/0/7
Troubleshooting	Reserved for factory use only.	0/0/5
Password Setup	Allows keypad functionality to be password protected. When keypad is locked, it will prompt for a user-defined four-digit password before a parameter can be changed. A parameter value of "0000" disables password protection. Each digit can go from 0 to F: 0, 1, 2, 3, 4, 5, 6, 7, 8, 9, A, B, C, D, E, F. Press enter to select the next digit.	0000/0000/FFFF
Analog Select	<p>Sets function and status of the 4-20 mA inputs, I_1 and I_2.</p> <p>0 = I_1 ON</p> <p>1 = I_2 ON</p> <p>2 = I_1 ON, I_2 redundant</p> <p>3 = I_2 ON, I_1 redundant</p>	0/0/3
Program Relay 1	<p>Programmable normally open / normally closed relay. Control Terminals COM, 1NC, 1NO. The relay can be programmed to change state for the following conditions:</p> <p>0 = System Fault Open = normal, Closed = fault</p> <p>1 = Reserved for factory use.</p> <p>2 = Reserved for factory use.</p> <p>3 = Reserved for factory use.</p> <p>4 = Pump Fault e.g. motor overload, dry well, etc. Open = normal operation, Closed = fault</p> <p>5 = Minimum Frequency. Relay changes state when motor frequency is greater than the value set by parameter <b>MIN FREQUENCY</b>.</p> <p>When lead/lag pump control has been selected, it will override programmable Relays 1,2,3 and 4.</p> <p>6 = Jockey Pump. Relay will not participate in lead/lag or multiplex pump control. Instead, relay will close when motor frequency is greater than 0, and open when it is exactly 0. <b>This setting is only available for Relay 1.</b></p>	0/0/6

PARAMETER	DESCRIPTION	DEFAULT/MIN /MAX VALUE
Program Relay 2	<p>Programmable normally open / normally closed relay. Control Terminals COM, 2NC, 2NO. The relay can be programmed to change state for the following conditions:</p> <p>0 = System Fault  Closed = normal, Open = fault</p> <p>1 = Reserved for factory use.  2= Reserved for factory use.  3 = Reserved for factory use.  4 = Pump Fault e.g. motor overload, dry well, etc.  Closed = normal operation, Open = fault</p> <p>5 = Minimum Frequency. Relay changes state when motor frequency is greater than the value set by parameter <b>MIN FREQUENCY</b>. (see Note 1 at end of table)</p> <p>When lead/lag pump control has been selected, it will override programmable Relays 1,2,3 and 4.</p>	5/0/5
Program Relay 3*	<p>Programmable normally open relay. Control Terminals 3NO, 3C. See Parameter <b>PROGRAM RLY 2</b> above for description of values.</p>	0/0/5
Program Relay 4*	<p>Programmable normally open relay. Control Terminal 4NO, 4C. See Parameter <b>PROGRAM RLY 2</b> above for description of values.</p>	0/0/5
Analog in Reverse	<p>Reverses the scale of the analog signal, both 0-5VDC and 4-20mA. For example, in normal 0-5VDC signal, 0V = low and 5V = high. In reverse, 5V = low and 0V = high.  NO = normal, YES = reverse</p>	Default is NO
Disable Manual Mode	<p>Disables manual operation of the drive through the keypad. Operating states are limited to AUTO and OFF. YES = MANUAL mode disabled</p>	No/No/Yes
AUX1 Select AUX2 Select	<p>Programmable digital inputs. Generally used for motor Run/Stop control.</p> <p>0= RUN/STOP (closed = RUN, open = STOP)  1= Always in RUN mode (no jumper or switch required)  2= Latching relay. When the connection between the AUX terminal and COM is opened the drive will stop the motor and display a fault on the screen. The motor will remain stopped even if the connection is closed. The fault must be cleared by pressing the ENTER key.</p> <p>Function of these inputs can change when certain System Configuration settings are chosen. See Section 5.5, <i>System Configuration</i>, for additional info.</p>	0/0/2 0/0/2 0/0/2 0/0/2
AUX3 Select* AUX4 Select*  (Not available in Enterprise models)	<p>Programmable digital inputs. Generally used for motor Run/Stop control.</p> <p>0= RUN/STOP (closed = RUN, open = STOP)  1= Always in RUN mode (no jumper or switch required)  2= Latching relay. When the connection between the AUX terminal and COM is opened the drive will stop the motor and display a fault on the screen. The motor will remain stopped even if the connection is closed. The fault must be cleared by pressing the ENTER key.  3=Reverse Rotation. When the circuit closes the motor will reverse rotation.  4= Reverse Latching Relay. When the connection between the AUX terminal and COM is <b>closed</b> the drive will stop the motor and display a fault on the screen. The motor will remain stopped even if the connection is opened. The fault must be cleared by pressing the ENTER key.</p>	1/0/4 1/0/4 1/0/4 1/0/4

PARAMETER	DESCRIPTION	DEFAULT/MIN /MAX VALUE
RTC Setup	Real-Time Clock MO/DD/YR HH:MM:SS Enter button moves the character to the right, navigate up and down to select the number	Date and Time
LCD Contrast	Used to adjust the contrast of the graphic display.	40/30/59

\* - Not available on Enterprise systems

**Table 14 – Constant Pressure Parameters**

 **Programming Tip**

Constant pressure parameters are only displayed when System Configuration has been set for constant pressure. See **Table 13** for details.

PARAMETER	DESCRIPTION	DEFAULT/MIN /MAX VALUE
Broken Pipe psi	psi at which drive will determine there is a broken pipe. Value of zero disables this feature.	0/0/150
Broken Pipe Time	In minutes. Specifies the time that psi must remain below the value set by <b>BROKEN PIPE PSI</b> to trigger a fault.	9999/0/9999
T Off	In seconds. Used to prevent short cycling in CP systems. If the motor was off during the last cycle for a period greater than <b>TOFF</b> , the minimum on time of the motor is <b>T1ON</b> . If the motor was off for a period less than <b>TOFF</b> , the minimum on time of the motor is <b>T2ON</b> . Default values give a minimum cycle time of about 1 minute.	30/0/1000
T1 On	In seconds. See <b>T OFF</b> above. <b>T1ON</b> should be set to be less than <b>T2ON</b> .	15/0/1000
T2 On	In seconds. See <b>T OFF</b> above. <b>T1ON</b> should be set to be less than <b>T2ON</b> .	60/0/1000
Shut Off Frequency	As Hz. This parameter value is <u>added</u> to the frequency set by the parameter <b>MINIMUM FREQ (Table 11)</b> . The combined value is the frequency at which drive will enter sleep mode when pressure is controlled at the set point.	7/0/300
Boost Amount	As a % of <b>Max Frequency</b> for digital CP systems, or as psi for analog CP systems. In digital CP systems, this parameter increases motor speed by the % of the parameter value, for a specified time ( <b>Boost Time</b> ) before the motor shuts down in sleep mode. In analog CP systems, the parameter value specifies a pressure increase in psi before sleep mode.	0/0/100
Boost Time	Time in seconds that system will boost before going to sleep.	3/0/60
Pre-charge Frequency	In Hz. Sets the maximum frequency applied to the motor during the pre-charge interval.	30/1/120
Pre-charge Time	In seconds. Sets the maximum time for pre-charge regardless of any sensor inputs. A setting of zero disables the pre-charge mode.	0/0/30000
Pre-charge psi	Used only for analog CP systems. Pre-charge will be terminated when pressure reaches this set point. Should be set less than <b>psi SETPOINT</b> .	20/0/200
Proportional Gain	Multiplier for the analog error signal in an analog constant pressure system. When parameter is set to zero the keypad displays <b>SIMPLE MODE</b> and the controller switches to an algorithm which does not require a gain setting. When using PI control, best results will be obtained by starting with a value of 5 for <b>PROPORTIONAL GAIN</b> .	5/1/60

PARAMETER	DESCRIPTION	DEFAULT/MIN /MAX VALUE
Integral Gain	Multiplier for the integral term in PI control of analog constant pressure. Used to fine tune control of unstable systems. Parameter is disabled when <b>PROPORTIONAL GAIN</b> is set to <b>SIMPLE MODE</b> . See <b>Section 5.15, Troubleshooting Constant Pressure Systems</b> , for details.	12/1/100
Derivative Gain	Used to reduce overshoot and oscillation. Should be used only when necessary because it tends to amplify noise in the transducer signal. It may cause the system to become unstable.	0/0/50
PID Filter Gain	Controls the rate of frequency increase in response to the error term.	0/0/100
PID Filter Time	In seconds. Sample interval for the PID Filter Gain.	1/0/10
Overpressure psi	This value is <u>added</u> to the value <b>psi SETPOINT</b> . The combined value is the pressure at which drive will stop the motor load. Motor will restart when the pressure falls to the value set by parameter <b>DRAW DOWN PSI</b> .	20/0/500
4-20mA psi Sensor Range	As psi. This value should be set to the maximum psi of the 4-20 mA transducer being used for constant pressure control i.e. if the transducer has a range of 0-150 psi the parameter should be set to 150. This parameter is critical for accurate pressure control.	150/50/500
Duplex Cycle Time	In hours. Determines the run time for each cycle of both primary and secondary pump	0/0/9999
Draw Down psi	As psi. Provides hysteresis during sleep mode. Parameter controls the pressure drop below <b>psi SETPOINT</b> to start motor in sleep mode, e.g. if psi ON = 5 and motor turns off at 50 psi, motor will restart at 45 psi.	5/0/50
psi Setpoint	As psi. For analog CP systems only. This sets the level at which the pressure will be controlled. Must be set as a PSI value within the range of the 4-20 mA transducer. Make sure the value of the parameter <b>4-20mA psi RANGE</b> is set to the maximum psi value of the sensor you are using. Up to four psi set points can be used depending upon the System Configuration. See Section 6.3, <i>System Configuration</i> , for details.	Psi1: 50/0/500
		Psi2: 0/0/200
		Psi3: 0/0/200
		Psi4: 0/0/200
psi Offset	This is used to calibrate the pressure that the VFD registers from pressure transducer is a manual pressure measurement is not equal to what VFD is reading. For instance, if VFD reads 40 psi, but manual measurement shows 50 psi, this setting should be set to +10.	0/-50/+50
Suction Pressure Level*	In psi. Used only for transducers wired to I_2. The pressure setting where any lower value will trigger a fault.	0/0/200
Suction Pressure Time*	In seconds. The time at which the pressure must remain below <b>SUCTION PRESSURE LEVEL</b> before triggering a fault.	0/0/18000
Suction Pressure 4-20 mA psi Range*	Set to the maximum value of the 4-20 mA transducer being used in I_2 for suction pressure control. If the transducer has a range of 0-150 psi, this parameter should be set to 150.	150/30/500
Suction Pressure Analog Reverse*	Reverses the scale of I_2 analog signal.	Default: No

\* - Not available on Enterprise systems



### Lead/Lag Parameters

Lead/Lag parameters are only displayed when System Configuration has been set for constant pressure. The parameter **SYSTEM CONFIG** is in the Interface Parameters sub-menu. See **Table 13, Interface Parameters**, and **Section 5.5, System Configuration**, for details. More information on Lead/Lag can also be found in **Section 5.13, Lead/Lag Pump Control**.

**Table 15 – Lead/Lag Parameters**

PARAMETER	DESCRIPTION	DEFAULT/MIN /MAX VALUE
Number Lag Pumps	Sets the number of auxiliary pumps that are connected to the relays on the control board. The relays will be called for in order, starting with Relay 1.	0/0/4
Stage Pump Delay	In Seconds. Delay before the system will call for a pump to be staged in.	4/0/3600
De-stage Pump Delay	In Seconds. Delay before the system will de-stage a pump when pressure is maintained at <b>MIN FREQUENCY</b> of the primary pump.	4/0/3600
Stage Freq. Reduction 1	In Hz. Reduces frequency of primary pump for the duration of the <b>STAGE TIME</b> when the specified pump is staged in.	Lag #1: 5/0/120
Stage Freq. Reduction 2		Lag #2: 5/0/120
Stage Freq. Reduction 3		Lag #3: 5/0/120
Stage Freq. Reduction 4		Lag #4: 5/0/120
Stage Time	In Seconds. This is the interval for which the system will reduce its frequency by <b>STAGE FREQ REDUCTION</b>	4/0/3600
De-stage Freq. Boost 1	In Hz. Increases frequency of primary pump for the duration of the <b>DESTAGE TIME</b> when the specified pump is de-staged	Lag #1: 5/0/120
De-stage Freq. Boost 2		Lag #2: 5/0/120
De-stage Freq. Boost 3		Lag #3: 5/0/120
De-stage Freq. Boost 4		Lag #4: 5/0/120
De-stage Time	In Seconds. This is the interval for which the system will increase its frequency by <b>DESTAGE FREQ BOOST</b>	4/0/3600
Stage psi Lag	In psi. Allows the system to fall below the control psi by this amount before the system starts counting <b>STAGE TIME</b> . Assumes max Hz.	5/0/200
De-stage psi Lag	In psi. Allows the system to exceed the control psi by this amount before the system starts counting <b>DESTAGE TIME</b> . Assumes min Hz.	3/0/200
De-stage Min Frequency	In Hz. <b>MIN FREQUENCY</b> of primary pump plus this amount to de-stage. Must be less than the frequency of the primary to go to sleep.	45/0/120
Pre-charge Pumps	Sets the number of auxiliary pumps that will assist the primary pump during a pre-charge interval.  CAUTION! This number should never be greater than the total number of lag pumps as it will activate the associated programmable relay which may be used for other functions.	0/0/4

**Table 16 – Motor Control Parameters**  
(-V model only. See **Section 5.7** for more information)

PARAMETER	DESCRIPTION	DEFAULT/MIN /MAX VALUE
Enable Torque Control	Yes = Torque control No = V/f control	Default is NO
Motor Rated Voltage	Rated voltage on the motor nameplate	460/230/550
Motor Rated Current	Rated current on the motor nameplate. Default values and ranges are based on HP rating of the drive model.	<b>240 V Output</b>
		<b>480 V Output</b>
		5 HP: 7/3/8 7.5 HP: 10/3/11 10 HP: 18/3/22 15 HP: 24/3/28 20 HP: 26/5/32 30 HP: 36/5/48 40 HP: 52/5/66 50 HP: 65/5/78 60 HP: 78/5/96 75 HP: 98/5/112 100 HP: 142/5/144 125 HP: 162/5/178 150 HP: 195/5/200 200 HP: 250/5/268 250 HP: 304/5/313 300 HP: 362/5/372 350 HP: 415/5/427 400 HP: 478/5/492 450 HP: 515/5/530 500 HP: 590/5/607
Motor Rated RPM	RPM on the motor nameplate	1800
Motor Rated HP	Nameplate horsepower of the motor	-
Flux Reference	As %. Magnetic flux of the motor	100/50/200
Speed Proportional Gain	As %. Proportional (P) gain for speed adjustment	100/10/200
Speed Integral Gain	As %. Integral (I) gain for speed adjustment	100/10/200
Torque Proportional Gain	As %. Proportional (P) gain for torque adjustment	100/10/200
Torque Integral Gain	As %. Integral (I) gain for torque adjustment	100/10/200
Flux Proportional Gain	As %. Proportional (P) gain for flux adjustment	100/10/200
Flux Integral Gain	As %. Integral (I) gain for flux adjustment	100/10/200
Torque Limit	As %. Sets the limit allowed for motor torque	100/10/200
Disable Regen	Prevents the motor from developing negative torque which leads to regenerative power. <b>CAUTION!</b> The motor will increase RPM to avoid regen, exceeding <b>MAX FREQUENCY</b> . Yes = Disable Regen No = Regenerative power is possible	No/No/Yes

## 5 OPERATION

### 5.1 Commissioning the Unit

It is always advisable to check the operating status of the drive and its load before commencing regular operation.

#### Initial Operation

Verify the following:

1. The unit is securely attached to the proper mounting surface.
2. The unit's input terminals are connected to an appropriate power source.
3. An appropriately rated motor is connected to the output terminals.
4. The motor is secured and properly mounted.


#### Setup Wizard

Upon the first initialization of the unit (or after restoring factory defaults of all parameters) the drive will prompt the user to select or decline a Setup Wizard. Setup Wizards allows users to quickly setup commonly used control schemes: Constant Pressure Control, Flow Control, Tank Level Control, Pump Down Control, and Suction Pump Control. The wizards will guide users through a list of commonly used parameters for the control method selected. Use the UP and DOWN keys to select which control method you would like to set up then press ENTER. If you would rather program the drive manually, press HOME to skip this step.

### 5.2 VFD Setup Procedure


1. If remote or automatic ON/OFF function is required, connect remote switch leads to the AUX1 and COM terminals. An additional remote switch or jumper wire may be connected to the AUX2 and COM terminals. The **AUX1 to COM and AUX2 to COM jumper wires will already be installed by the factory, remove as needed for pressure switches or remote ON/OFF switches.**
2. If a Constant Pressure (CP) water system will be operated, connect the pressure sensors to the appropriate Control Terminals. See **Section 5.5, System Configuration**, for details.
3. Apply power to the input terminals of the drive by turning on the input circuit breaker or disconnect switch.
4. The graphic display will scroll through several start-up sequence messages.
5. If the **ENABLE RESTARTS** parameter is set to allow restarts, the drive will initialize in AUTO mode and the motor will run when control signals call for a motor run condition. To prevent the motor from running at start-up, immediately after initialization, press the STOP/OFF key until **OFF** appears on the display or open AUX1 or AUX2.
6. Confirm that the unit has properly energized, and the display indicates the OFF mode.
7. Using the keypad and display, navigate to the Main Menu item, **CHANGE PARAMETER VAULES**, to set the following parameters for basic operation (see **Table 11** for details):
  - **INTERFACE PARAMETERS > SYSTEM CONFIG** This parameter is critical to the operation of the system. The default setting is for simple ON/OFF operation. See **Section 5.5, System Configuration**, for complete information.


- **OPERATING PARAMETERS > OVERCURRENT LIMIT** This parameter sets the motor overload protection. See **Section 5.4, Motor Overload Protection**, for complete information.
  - **AUTO RESTART PARAMETERS > ENABLE RESTARTS** This parameter enables the drive to initialize in AUTO mode and to restart automatically after a fault. Factory default does not allow auto restarts.
8. Push the MANUAL key until **MANUAL** appears on the display for manual mode, then push RUN to start the motor. In manual mode, the RUN key will override an open AUX terminal or other external control signal. Push the STOP key to stop the motor in manual mode.
 

 **CAUTION:** In manual mode, pushing the RUN key will override all external control signals, including constant pressure sensors. Dangerous pressure rise in closed plumbing systems is possible.
  9. The motor will start with the default acceleration ramp time of 0-30 Hz in one second, then 30-60 Hz in eight seconds.
  10. Confirm that the motor rotation is correct. Swapping any two of the output leads will reverse the motor rotation.
  11. After initial power-up, use the keypad and display to navigate to **CHANGE PARAMETER VALUES** to set any other adjustable parameters you wish to be different from the factory defaults.

### 5.3 Ground Fault Detection

These drives are equipped with a feature to detect a fault between any of the output lines and earth. If a ground fault is strong enough to trigger the parameter **GND FAULT DETECT**, the drive will not allow the IGBTs to switch. However, this does not protect the drive from damage in all situations. **If a ground fault occurs, immediately disconnect the input power!** Long motor leads and a dV/dt filter can cause nuisance indications of a ground fault. If a megger does not indicate a ground fault, the sensitivity of the ground fault detection may need to be reduced by reducing the value of parameter **GND FAULT DETECT**.

 **CAUTION:** Before the motor is connected to the output terminals, check all output lines for line-to-ground faults using a megger. There is a direct path through the drive circuitry for ground fault currents that can be triggered when power is applied to the input terminals, even though the output switches are not activated. These currents can cause serious damage to drive circuitry and are not covered under warranty.

 **WARNING!** The default operating mode when the unit is energized is OFF. If the parameter ENABLE RESTARTS has been set to allow restarts, the unit will energize in AUTO mode. If the external controls are calling for a motor run condition, the motor will start. Make sure either external controls are off before energizing the input, or as soon as the unit has initialized, push the STOP/OFF key until **OFF** appears on the display. Refer to **Section 3.1, Using the Keypad and Display**, for instructions on operating the keypad.

## 5.4 Motor Overload Protection


These drives are equipped with adjustable solid-state motor overload protection. Protection is based on a Class 10 trip curve. Motor overload settings are selected by navigating to the appropriate menu item using the keypad and display.

### Thermal Memory and Thermal Memory Retention

The motor overload protection is equipped with thermal memory and thermal memory retention capabilities.

THERMAL MEMORY is the ability of an overload protective system to approximate the heating cooling of a protected motor during operation.

THERMAL MEMORY RETENTION maintains the thermal memory upon shutdown or power loss. This includes retention of the last thermal value and may include an ongoing reduction of this thermal value to reflect the cooling of the motor. This information will be used by the overload protective system to approximate the thermal state of the motor upon restart.

 **CAUTION:** Do not attempt to restart the motor immediately after a motor overload fault. The motor overload protection system uses a timer to approximate motor cooling and may trigger an immediate overload fault if the motor is restarted too soon.

If the drive loses power immediately after a motor overload fault, it will not begin counting down the time that approximates motor cooling until the drive is energized. If the drive faults with a motor overload, it may be necessary to allow time for this countdown before the motor is operated even though the motor has been off for an extended period.

### Setting Motor Overload Protection with Keypad

To set motor overload protection with the keypad, navigate to the Main Menu item **CHANGE PARAMETER VALUES > CHANGE OPERATING PARAMETERS > OVERCURRENT LIMIT**.

## 5.5 System Configuration

The drive can operate several types of systems, including constant pressure water systems, and simple ON/OFF control from remote switches. **The correct system configuration must be selected for proper operation of the different types of control systems!**

System configuration is set by navigating to the keypad Main Menu item **CHANGE PARAMETER VALUES > CHANGE INTERFACE PARAMETERS > SYSTEM CONFIG**. Refer to **Section 4.1, Changing Parameter Values, Table 13, Interface Parameters**, for detailed instructions. Below is a brief description of each configuration setting:

- **System Configuration = 0: Basic RUN/STOP operation.** This is the factory default configuration for basic operation of the drive that allows RUN/STOP control of the motor in AUTO mode using a dry contact on AUX1 and/or AUX2. Both AUX1 and AUX2 must have a contact closure to run. AUX3 and AUX4 can be enabled if needed.
- **System Configuration = 1: Digital Constant Pressure.** Use this setting to operate digital constant pressure systems. Only use digital pressure switches purchased from or approved by Phase Technologies. Refer to **Section 5.10**, for more information on operating the drive in this mode.
- **System Configuration = 2: Basic Analog Constant Pressure.** Use this setting to operate analog constant pressure systems with a 4-20 mA transducer. Refer to **Section 5.11, Analog Constant Pressure Systems**, for more information on operating the drive in this mode. Refer to **Figure 13** for a diagram illustrating connection of the transducer to Control Terminals.
- **System Configuration = 3: Analog Constant Pressure with redundant sensors and up to four PSI Setpoints.** This configuration allows the use of two 4-20 mA transducers. The primary sensor is connected to the *I\_1in+* and *I\_1in-* Control Terminals, with the backup sensor connected to the *I\_2in+* and *I\_2in-* Control Terminals. If the primary sensor fails, the backup sensor will automatically take over control of constant pressure at the same settings.

Multiple control setpoints can also be used in this configuration. Enter the value of these setpoints in the Constant Pressure menu item, **CONTROL SETPOINTS**. Signature and Performance drives can use up to four setpoints, while Enterprise drives can only control based on two setpoints.

The tables below show what set point the system will follow based on the configuration of the AUX3 and AUX4 terminals for Signature and Performance drives. For Signature and Performance drives, **Aux1 and AUX2 must also be closed for the system to run. For Enterprise drives, Aux1 must be closed for the system to run.**

**Table 17 – System Configuration Setpoints – Signature and Performance drives**

AUX3	AUX4	Psi Setpoint
Open	Open	1
Closed	Open	2
Open	Closed	3
Closed	Closed	4

**Table 18** – System Configuration Setpoints – Enterprise drives

AUX2	Psi Setpoint
Open	1
Closed	2

**System Configuration = 4: Analog Constant Pressure with dual sensors and two psi set points.**

In this configuration a 4-20 mA transducer connected to Control Terminals I\_1in+ and I\_1in- controls pressure equal to the first setpoint (**psi1, GPM1, Ft1**), and a second sensor connected to the I\_2in+ and I\_2in- Control Terminals controls pressure equal to the second setpoint (**psi2, GPM2, Ft2**). Enter the value of these set points in the Constant Pressure parameter, **CONTROL SETPOINTS**.

The digital input on Control Terminals AUX2 control selection of the different set points when the pump is operating. AUX1 functions as a RUN/STOP input where AUX1 closed = RUN, AUX1 open = STOP. The control scheme for the two psi set points is as follows:

1. If AUX2 is open the sensor on *L\_1in* will be in control and set point will be equal to **psi1/FPM1/Ft1**, depending on which option is selected for **CONTROL METHOD**.
  2. If AUX2 is closed the sensor on *L\_2in* will be in control and psi set point will be equal to **psi2/GPM2, Ft2**, depending on which option is selected for **CONTROL METHOD**.
- **System Configuration = 5: Speed control with 0-5VDC analog signal.** Use this setting for motor speed control by a potentiometer or an external 0-5 VDC source connected to the 0-5 VDC Control Terminals. Refer to **Figure 14** for a diagram illustrating connection of the potentiometer or the voltage source to Control Terminals. The drive will ignore the DC analog signal until it reaches a value proportional to the speed set by the parameter, **MIN FREQUENCY**, which has a factory default setting of 30 Hz. For speed control across the full-scale range of the analog signal, set **MIN FREQUENCY** to the minimum value of 5 Hz. AUX1 and AUX2 must be closed to run in this System Configuration.
  - **System Configuration = 6: Speed control with 4-20 mA analog signal.** Use this setting for motor speed control proportional to a 4-20 mA analog signal. The drive will ignore the analog signal until it reaches a value proportional to the speed set by the parameter, **MIN FREQUENCY**, which has a factory default setting of 30 Hz. For speed control across the full-scale range of the analog signal, set **MIN FREQUENCY** to the minimum value of 5 Hz. Refer to **Figure 13** for a diagram illustrating connection of the transducer to Control Terminals. When using an external 4-20 mA source, connect the leads to *L\_1in*- and COM. AUX1 and AUX2 must be closed to run in this System Configuration.



**CAUTION:** This is not a constant pressure control mode. Motor speed will be controlled in a linear fashion proportional to the analog signal.

**System Configuration = 7: Analog constant pressure with HOA and speed potentiometer.** This setting allows the user to either turn the motor off, control motor speed with a potentiometer or operate in analog constant pressure mode using an HOA switch. Access to the keypad is not required to operate in this mode. A mechanical HOA switch changes the state of AUX1 and AUX3 Control Terminals, on Performance and Signature models, or AUX1 and AUX2 Control Terminals, on Enterprise models, to change to mode of operation in this configuration. A potentiometer is connected to the 0-5 VDC control Terminals, a 4-20 mA analog transducer is connected to the I+ and I- Control Terminals, and a double pole, triple throw HOA switch is connected to AUX1 and AUX3 Control Terminals or AUX1 and AUX2 Control Terminals on Enterprise models.

- AUX1 controls for motor run and stop. When the switch is in the OFF position AUX1 is open and the motor will stop. When it is closed (either HAND or AUTO position) the motor will run. AUX3 toggles between analog constant pressure and motor speed control by the potentiometer. When the switch is in the AUTO position and AUX3 is open the drive will operate in analog constant pressure mode. When the switch is in the HAND position it is closed, and the potentiometer will control motor speed.
- Refer to **Figure 15** for a diagram illustrating connection of the transducer to Control Terminals. AUX2 must be closed to run in the Analog CP Mode (Auto), and AUX 2 is ignored when the speed potentiometer is used (Hand).

The System Configuration must be in any of the constant pressure modes to enable Pre-Charge of the plumbing system or Lead/Lag pump control. See **Section 5.12, Pre-Charge** and **Section 5.13, Lead/Lag Pump Control** for more information.

## 5.6 Start-Up and Shut-Down Ramp Times

Start-up and shut-down ramp times specify the time required to go from Minimum Frequency to Maximum Frequency or vice versa. Ramp times and profiles are adjustable by changing Operating Parameters through the keypad and text display. **The factory default setting for START UP RAMP** is 8 seconds and **SHUTDOWN RAMP** has been disabled through the **COAST TO STOP** parameter to reduce nuisance tripping from high inertia loads.

### **SUBMERSIBLE PUMP Parameter and Minimum Frequency**

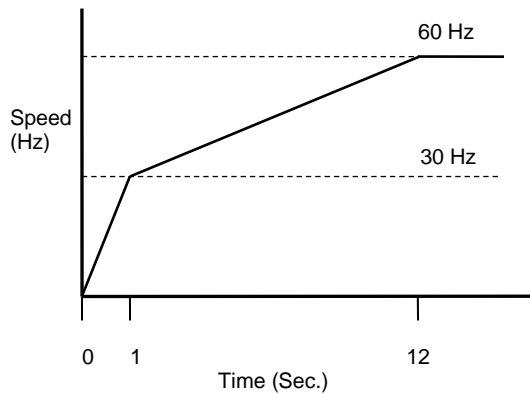
Most submersible pump motor manufacturers require the motor to reach 30 Hz within one second to protect the pump from damage. The parameter, **SUBMERSIBLE PUMP**, limits the time the motor runs below 30 Hz to one second.

When **SUBMERSIBLE PUMP** is set to YES, the motor speed will ramp to minimum frequency in one second, then ramp to the maximum frequency in a total of 8 seconds. The ramp times can be changed through the adjustable parameter, **START UP RAMP**. The default ramp is shown in **Figure 17**. **The factory default setting for SUBMERSIBLE PUMP is YES and for MIN FREQUENCY it is 30 Hz.**

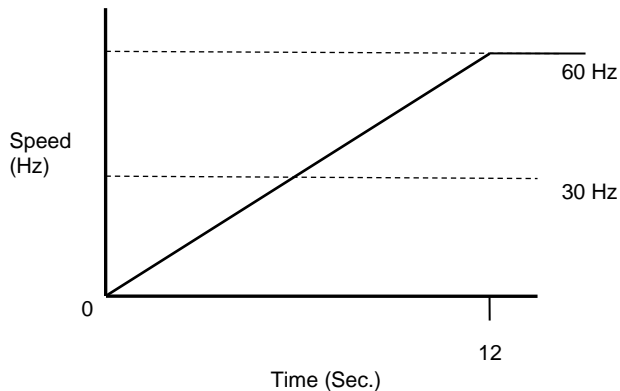
When the **SUBMERSIBLE PUMP** parameter is set to NO, the motor will ramp from stop to the maximum frequency in 8 seconds in a linear fashion as depicted in **Figure 18**.

To set the minimum frequency, navigate to the keypad Main Menu item, **CHANGE PARAMETER VALUES > CHANGE OPERATING PARAMETERS > MIN FREQUENCY > 30 Hz.**





**Figure 17** - Default Start-Up Ramp (SUBMERSIBLE PUMP parameter enabled)



**Figure 18** – Start-Up Ramp with SUBMERSIBLE PUMP parameter disabled

**⚠ CAUTION:** Most submersible pump motor manufacturers require the motor to reach 30 Hz within one second to protect the motor from damage. Factory default ramp time is 0-30 Hz in one second, followed by the selected ramp time from 30 Hz to maximum frequency.

## 5.7 Motor Control Methods (V/f vs. Torque Control Specific To V-Series Products)

Advanced motor control methods can be selected through Operating Parameters found in **Table 11**.

### V/f Control

V/f, or volts per Hertz, control is the simplest motor control method and is the default operating mode of the drive. V/f control requires limited motor data to the drive and is the only control method that will allow multiple motors to be operated by one drive. If multiple motors are operated, they must all stop and start together.

Compared to open loop vector torque control, V/f control has limited starting torque. Even so, this method is adequate for most variable torque applications such as fans and pumps.

The simplicity of V/f control results in speed regulation approximately 2-3% of maximum frequency compared to about 0.2% for open loop vector control. Again, this level of speed regulation is adequate for most applications.

### **Open Loop Vector Control**

Open loop vector control independently controls motor speed and torque much like DC motors. Compared to V/f control, the motor can develop higher torque at lower speeds. Open loop vector control has a quicker speed response for better control of dynamic loads and superior speed regulation when precise control is required.

It is important that accurate motor information is provided to the drive for open loop vector control. Be sure to enter the motor nameplate values for the parameters **Motor Rated Voltage**, **Motor Rated Current** and **Motor Rated RPM** when this mode is selected.

### **Torque Limit**

This parameter allows the user to select a motor torque limit that is less than or greater than 100% of motor torque. Torque limits can be used to prevent damage to the motor and the loads it operates. This parameter is applicable for both motoring mode (positive torque) and regenerative mode (negative torque). The drive will reduce motor speed to avoid exceeding the torque limit.

### **Flux Reference**

Torque is equal to flux times current. Flux reference to the motor is automatically calculated by the inverter using the motor parameters. Users can adjust the flux reference from 10% to 200% of the calculated flux reference. This parameter might be used when the drive experiences overcurrent trying to start a heavy load. At light loads, using the rated flux values decreases the efficiency of the drive. By using flux optimization, the efficiency of the drive increases when operating below rated load.

Flux reference can greatly affect the performance of the system. A flux reference that is too low results in smaller torque production in the motor with large stator currents. If flux reference is too higher, the result is high ripple in torque, large stator currents and low efficiency. Caution should be exercised when adjusting this parameter. Make changes in small increments and monitor motor performance.

## Constant Pressure Systems

LH, DX, and SDE drives can be configured as constant pressure (CP) water systems using either an analog pressure transducer (analog constant pressure system) or pressure switches (digital constant pressure system). A CP water system includes a pressure tank, a pressure gauge to observe system pressure, and pressure switches or sensors.

### 5.8 Control Principles of Constant Pressure Systems

In a CP system, a target pressure for the system is set on the switch itself (digital CP) or through the keypad (analog CP). Signals from the sensors interact with firmware to control the motor speed and maintain constant water pressure.

In a strict definition of a constant pressure system, the pump would never turn off. If the pressure differential between pump-on and pump-off was zero, the noise fluctuations of the transducer output would cause the motor to cycle constantly between the on and off states. For this reason, most applications will want to accept a small differential pressure in the system to prevent either continuous running of the motor or constant on/off cycling of the motor.

Three basic conditions must be met for the pump to shut down and enter sleep mode:

1. The pressure in the system must be at the pressure control point set by the parameter **psi SETPOINT** or at the pressure determined by the setting on the digital pressure switch.
2. The frequency is below **SHUTOFF FREQUENCY** (as defined as **MIN FREQUENCY** + input value) or measured pressure is above **OVERPRESSURE psi** (as defined as **psi SETPOINT** + the input value).
3. The time expired since the pump started after the last OFF cycle must be greater than parameter **T1ON** or **T2ON**.

### Preventing Short Cycling During Low Flow Conditions

When a CP system is in a low flow state, it may be desirable to turn the motor off (sleep mode) in order to conserve energy and preserve the motor. The adjustable parameters **TOFF**, **T1ON**, **T2ON**, **SHUTOFF FREQUENCY**, **SLEEP psi**, **DRAWDOWN PSI**, and **BOOST AMOUNT** control when the motor is turned off, how long it is off, and prevent short cycling of the motor at low flow rates. More information including default values for these parameters can be found in **Table 14**.

### **DRAWDOWN PSI and BOOST AMOUNT**

The primary method to prevent short cycling is to allow a differential between the pressure at which the pump turns off and the pressure at which it restarts. Two parameters, **DRAWDOWN PSI** and **BOOST AMOUNT**, control this differential. **BOOST AMOUNT** specifies the increase in pressure above **psi SETPOINT** just before the pump shuts down to enter sleep mode, while **DRAWDOWN PSI** specifies the pressure drop below **psi SETPOINT** at which the pump restarts. For example, assume **psi SETPOINT** = 50, **BOOST AMOUNT** = 5, and **DRAWDOWN PSI** = 5. When the pump is ready to enter sleep mode, the pump will boost to 55 psi, then restart when the pressure falls to 45 psi. These two parameters can be used together or independently to create a dead band in pressure control. **SLEEP PSI** and **SHUTOFF FREQUENCY** can also be set to tell the drive when to enter sleep mode. **SLEEP psi** (analog CP only) is the system pressure at which the drive will go to sleep. **SLEEP psi** is additional

system protection in analog CP. This is a value (entered) + the **psi SETPOINT**. The default value for **SLEEP psi** is 20. For example, if the **psi SETPOINT** is 50psi, the drive will stop if pressure reaches 70 psi.

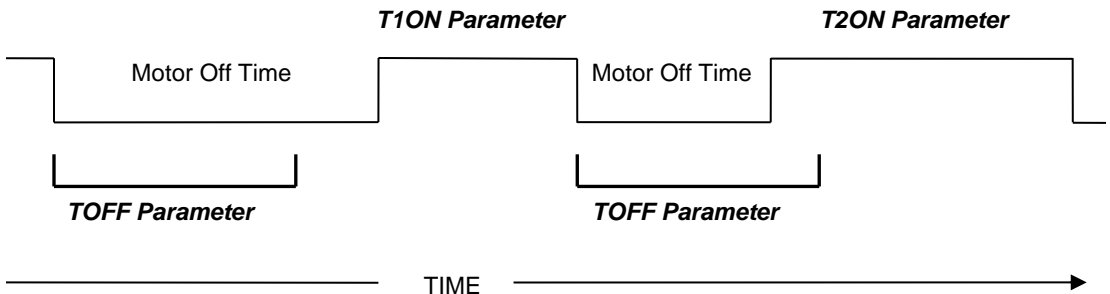
Similarly, **SHUTOFF FREQUENCY** can be used to put the drive to sleep (for analog or digital constant pressure systems). **SHUTOFF FREQUENCY** is defined as a value (entered) + **MIN FREQUENCY**. As constant pressure is achieved and the drive slows down, the unit will go to sleep when **SHUTOFF FREQUENCY** is achieved. It is recommended that **DRAWDOWN PSI** and **SHUTOFF FREQUENCY** values be entered when using digital or analog systems.

Digital CP systems cannot utilize the **DRAWDOWN PSI** parameter because the drive receives information from the sensor only when the pressure crosses the pressure set point of the digital sensor. Digital CP systems create a dead band in pressure by relying only on the **BOOST AMOUNT** parameter. Unlike analog systems that can measure pressure during the boost, digital systems rely on a specified increase in motor speed for a specified time to achieve a boost in pressure prior to sleep mode. When the System Configuration is set for Digital CP, the value for **BOOST AMOUNT** is equal to a per cent increase in maximum allowable motor speed for a specified time. For example, if **MAX FREQUENCY** = 60 and **BOOST AMOUNT** = 5, the motor speed will increase to 63 Hz ( $60 \times (1+.05)$ ) for a time that varies based on boost amount. The user must observe an external pressure gauge to determine if this produces the desired boost amount.

### ON/OFF Cycle Timers

The controls also record the length of time the motor remained in the OFF cycle and compare that time to the parameter, **TOFF**. If the motor-off time during the last OFF cycle was greater than the value of **TOFF**, then the minimum motor-on time will be equal to **T1ON**. If the motor-off time was less than **TOFF**, the minimum motor-on time will be equal to **T2ON**.

In other words, the time of the last OFF cycle determines whether the next ON cycle should be relatively long or relatively short. **Figure 19** demonstrates how the system adjusts the motor-on time in response to motor-off time.



**Figure 19** – Motor On and Motor Off Times

## Fine Tuning with PI Control

PI control is not available when operating in Digital CP mode.

When operating in analog CP mode, if the parameter **PROPORTIONAL GAIN** is set to a value less than 1, the keypad displays **SIMPLE MODE** and the controller uses an algorithm that is not PI control. Simple Mode requires less fine tuning than PI control, but in some applications may not provide the control and stability desired. The stability of the constant pressure system (i.e., its tendency **not** to exhibit pressure oscillations) is determined by parameters set on the keypad, the flow rate of the pump, and the volume of the pressure tank. Stability of a system with a large maximum flow rate and a small pressure tank will be more difficult to control and may require de-tuning the system to accept larger variations in the system pressure and longer response times.

Analog constant pressure systems with PI (proportional integral) control provide more options to fine tune pressure control than digital constant pressure systems or analog systems in Simple Mode. Systems that are not adequately controlled with the Simple Mode may require fine tuning by switching to PI control. Increasing the value of **PROPORTIONAL GAIN** to any value greater than **SIMPLE MODE** will initiate PI control. Pressure control is achieved by adjusting the values of **PROPORTIONAL GAIN** and **INTEGRAL GAIN**. Larger values for **PROPORTIONAL GAIN** and **INTEGRAL GAIN** give smaller error in the pressure, but also make the system more susceptible to oscillation. The following pages of this Section will provide more information on tuning PI control.

## Emergency Over-Pressure Limit Switch

Both digital and analog CP systems have the option of connecting an emergency over-pressure limit switch to the AUX2 terminals in case the main pressure control system fails. The emergency over-pressure set-point should be at least 10 psi higher than the system control pressure to prevent nuisance tripping.

## **SIMPLE MODE** Control in a Digital CP System

Phase Technologies has developed a proprietary controller which involves fewer parameters to tune constant pressure performance. When the **PROPORTIONAL GAIN** parameter is set at the lowest value, the display will read "**SIMPLE MODE**". In **SIMPLE MODE** a set of control equations is used which may not require the user to tune the system to obtain acceptable performance. A well-tuned PI controller will result in smoother pressure control but may not be required. When the controller is in simple mode the only parameters which affect the pressure control loop are the **psi SETPOINT**, **STARTUP RAMP**, **SHUTDOWN RAMP** and **BOOST AMOUNT**, which function in the same way as they do in the PI control mode. Adjusting ramp times may smooth out any oscillation or overshoot in simple mode. If pressure is not adequately controlled, switch to PI control by increasing parameter **PROPORTIONAL GAIN**.

## Using PI Control in an Analog CP System

When using an analog pressure transducer for control in constant pressure water systems, it may be desirable to use a proportional-integral (PI) controller in the feedback loop. This type of controller has a proportional gain and integral gain which can be tuned by the user to obtain optimum performance for each application. Increase parameter **PROPORTIONAL GAIN** to switch control from Simple Mode to PI control. It is recommended to start with a parameter value of 5. A proportional gain value too low will

result in slow response time to reach the psi setpoint. A value too high will result in overshoot of the psi setpoint and may create wild oscillation of pressure.

First, attempt to control pressure by adjusting parameter **INTEGRAL GAIN**, leaving parameter **PROPORTIONAL GAIN** at the default value. If adequate control cannot be obtained by adjusting **INTEGRAL GAIN**, set **INTEGRAL GAIN** at the value that gives the best control, then adjust **PROPORTIONAL GAIN** to improve pressure control.

For difficult to control systems, a derivative term can be introduced for PID control, which can help control pressure oscillation and overshoot. Increase the value of parameter **DERIVATIVE GAIN** to a value greater than zero to enable PID control. This parameter should be used only when necessary as it tends to amplify noise in the transducer signal. The system may become unstable. The parameters **PID FILTER GAIN** and **PID FILTER TIME** help to prevent overshoot. It may be advisable to contact the factory for assistance when using PID control for the first time.

In general, conceptual terms, **INTEGRAL GAIN** impacts how quickly the system responds to pressure changes and **PROPORTIONAL GAIN** impacts the accuracy of pressure tracking. Adjusting ramp times can also be considered. Increasing ramp time will damp response to pressure changes, while decreasing ramp time will quicken the response.



**CAUTION:** Long ramp times can interfere with PI control of constant pressure. It is advisable to start with factory default ramp times.

### Pressure Control at Minimum Speed

There is a possibility of conflict between the minimum pump speed setting, controlled by the parameter **MIN FREQUENCY**, and the pressure setting of the transducer. That is, if under no-flow conditions the pump at its minimum speed setting produces a pressure greater than the desired set-point, either the minimum speed will have to be reduced (not an option with submersible pumps) or the pressure set-point will have to be increased. Most pumps should not produce enough pressure head at 30Hz for this to be an issue.

### Boost in a Digital Constant Pressure System

In a digital CP system, the drive can only determine the pressure of the system at the set-point. Based on the characteristics of the on/off signals from the switch, which occur at the set-point, it maintains pressure. The parameter **BOOST AMOUNT** in a digital system is a per cent increase in speed, not in pressure, because the digital switch cannot determine a pressure beyond its set-point.

In an analog system the **BOOST AMOUNT** is a specified psi, so the user can accurately control the boost pressure through the parameter setting on the keypad. For example, if boost of 5 psi above control pressure is desired, simply set parameter **BOOST AMOUNT** to 5.


In a digital system **BOOST AMOUNT** is an increase in speed for a given time as a per cent of the speed the pump was running when the switch last opened at the set-point. For example, if pressure is controlled at a speed of 30 Hz, a **BOOST AMOUNT** value of 10 would be 10% of 30 Hz or 3 Hz. In low flow systems where the pressure is controlled at low speed, the **BOOST AMOUNT** value may need to be significantly higher than it would be set in an analog system under the same conditions.

## 5.9 PerfectPressure™ Setup – Analog Constant Pressure

Upon the first initialization of the unit (or after restoring factory defaults of all parameters using the Two Button Reset Procedure, page 31) the drive will prompt the user to select or decline a quick setup for constant pressure. The display will read **SETUP CONST PRES YES(ENTER)/NO(HOME)**. Press the ENTER key to set up PerfectPressure or the HOME key to decline. Basic parameters for analog constant pressure can be set without navigating through the complete menu options.

Follow this procedure to set up PerfectPressure:

1. **SETUP CONST PRES YES (ENTER) / NO (HOME)** - Press the ENTER key to proceed.
2. **4-20mA psi RANGE** - This parameter sets the range of the 4-20mA pressure sensor. The factory default is 150 since the standard sensor provided by the factory has a maximum range of 150 psi. If necessary, use the arrow keys to change the value, then press ENTER, or simply press ENTER to proceed.
3. **psi SETPOINT** - This value determines the pressure you want to maintain. The factory default is 50 psi. Use the arrow keys to change if desired. Press ENTER to proceed.
4. **SUBMERSIBLE PUMP** - This parameter sets the ramp profile for a submersible pump. **YES = submersible pump, NO = vertical pump**. For submersible pumps, the frequency accelerates from 0-30 Hz in one second, then follows the ramp time from 30 Hz to maximum frequency. If NO is selected the frequency will increase in a linear fashion from zero to max frequency.
5. **ENABLE RESTARTS – YES (ENTER) / NO (HOME)** – enabling restarts controls the ability of the drive to automatically restart after a power failure. The drive will initialize in **AUTO** mode after power is restored if **YES** is selected. If **NO** is selected, the drive will remain **OFF** when power is restored.
6. **DISABLE MANUAL MODE** – A setting of YES disables manual operation of the drive through the keypad and only allows operation via external commands, such as a pressure transducer.
7. **OVERCURRENT LIMIT** – Setting for motor overload protection (service factor amp rating for the motor).

 **CAUTION:** Most submersible pump motor manufacturers require the motor to reach 30 Hz within one second to protect the pump from damage. Selecting NO for the parameter above will override the factory default ramp time of 0-30 Hz in one second.

This quick setup of constant pressure should provide good pressure control in most situations. It is advisable to read the entire section on constant pressure control for a complete explanation of constant pressure control methods in LH, DX, and SDE drives. Refer to **Table 14**, for expanded menu options to fine tune the constant pressure system.

## 5.10 Digital Constant Pressure Systems

The digital CP system uses a digital pressure switch connected to the AUX1 terminals (see **Figure 20** and **Figure 21** for one-line and wiring diagrams). For digital CP systems, the factory default settings will be satisfactory for most CP applications.

### Adjusting Parameters in Digital CP Systems

Using the keypad, there are several parameters which can be adjusted to fine tune digital CP systems. These are **MAX FREQUENCY**, **MIN FREQUENCY**, **TOFF**, **T1ON**, **T2ON**, **SHUTOFF FREQUENCY**, and **BOOST AMOUNT**. The use of these parameters has been discussed in the previous section. **Table 14**. also provides more detail.

### Digital Constant Pressure Installation Procedures:

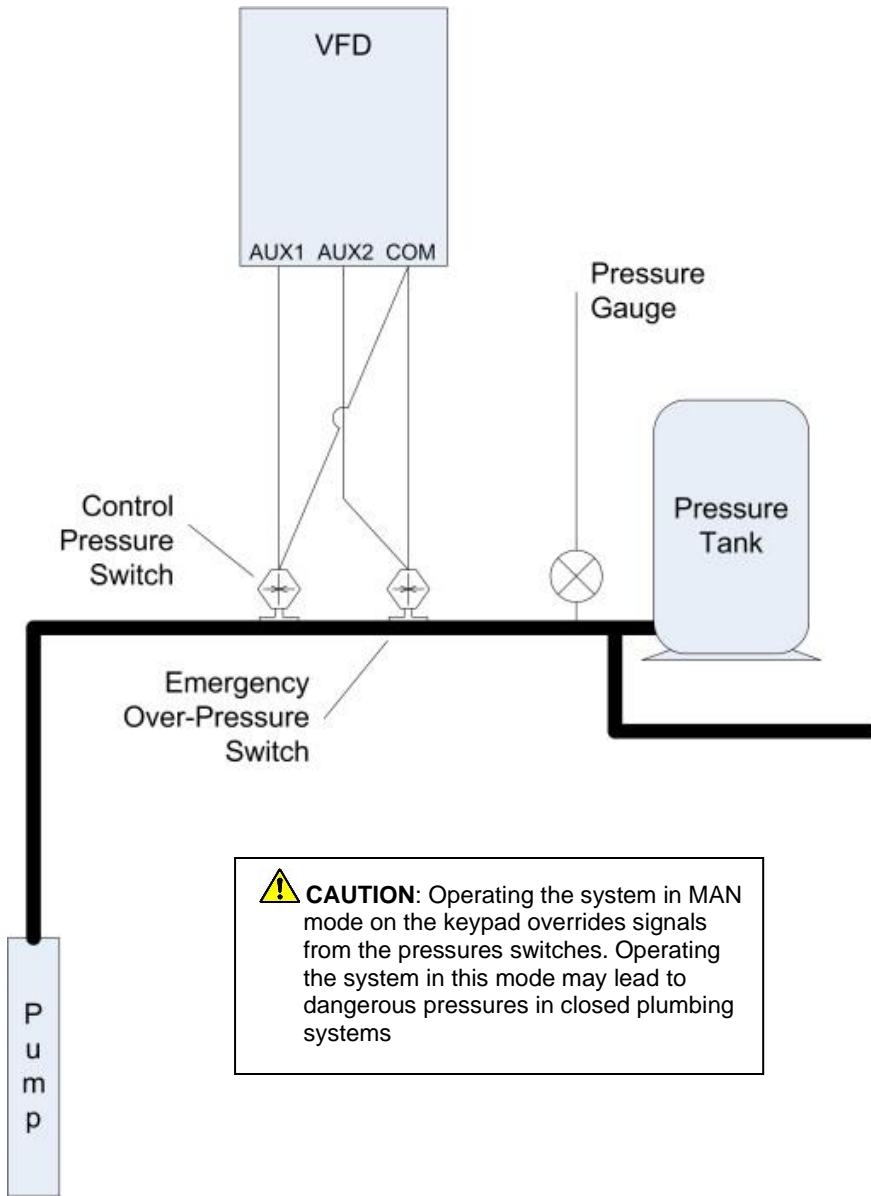
1. Install the digital pressure switches in the water line
2. Remove protective rubber boot from each switch, insert factory provided duplex cable through the boot, and connect a twisted pair of wires to the normally closed (NC) and common (C) terminals of the emergency over-pressure switch



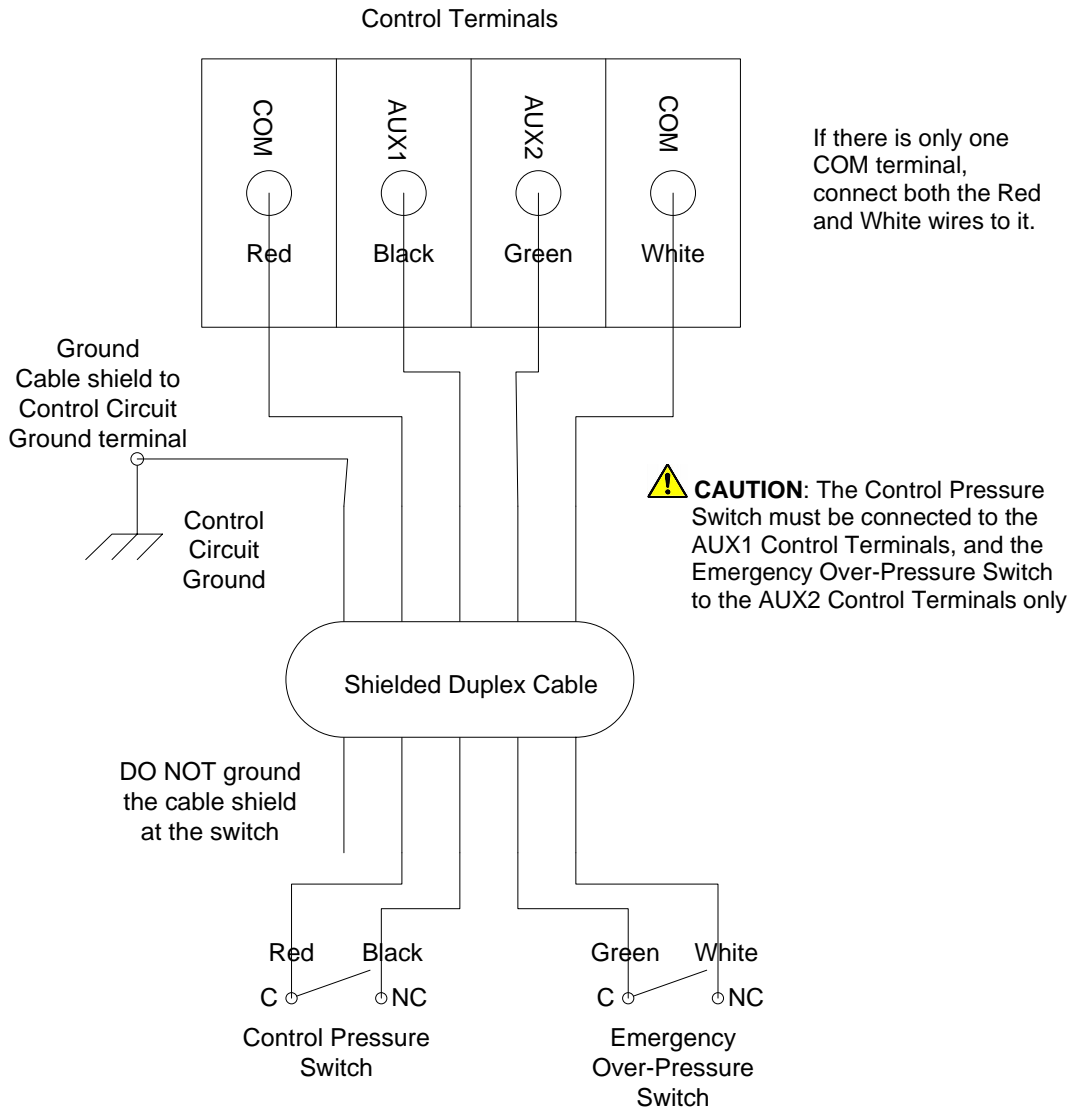
**CAUTION:** The use of shielded cable is recommended. Regular wire may induce capacitance in the line and corrupt the signals from the pressure switches.

3. Attach the cable shield to the Control Terminal Ground post located in the 1LH enclosure adjacent to the Control Terminals
4. Connect the emergency over-pressure limit switch to the AUX2 Control Terminal and COM (common). Use a jumper between AUX2 and COM if no limit switch is present.
5. Navigate through the keypad Main Menu item **CHANGE PARAMETER VALUES > INTERFACE PARAMETERS > SYSTEM CONFIG**. Select **1** to set the system configuration for a digital CP system.
6. To set the emergency over-pressure limit switch, remove the rubber boot from the switch and pry the plastic plug from the top of the switch housing to access the pressure adjustment screw. Use an Allen wrench to adjust the pressure setting of the switch – jumper the AUX1 terminals and run the pump in the AUTO mode, and observe the pressure gauge, turning the Allen screw to adjust the pressure shut-off point. **The emergency over-pressure limit switch should be set at least 10 PSI higher than the desired constant pressure set point.**
7. Remove the jumper from AUX1 and connect the remaining twisted pair of wires in the shielded cable to the normally closed (NC) and common (C) terminals of the control pressure switch. Connect the switch to the AUX1 Control Terminals, and adjust the constant pressure set point using the same procedure as the emergency over-pressure limit switch.
8. Set the keypad to AUTO mode to operate the system.





**Figure 20** – Digital Constant Pressure Diagram



**Figure 21 – Digital Constant Pressure System Schematic**

## 5.11 Analog Constant Pressure Systems

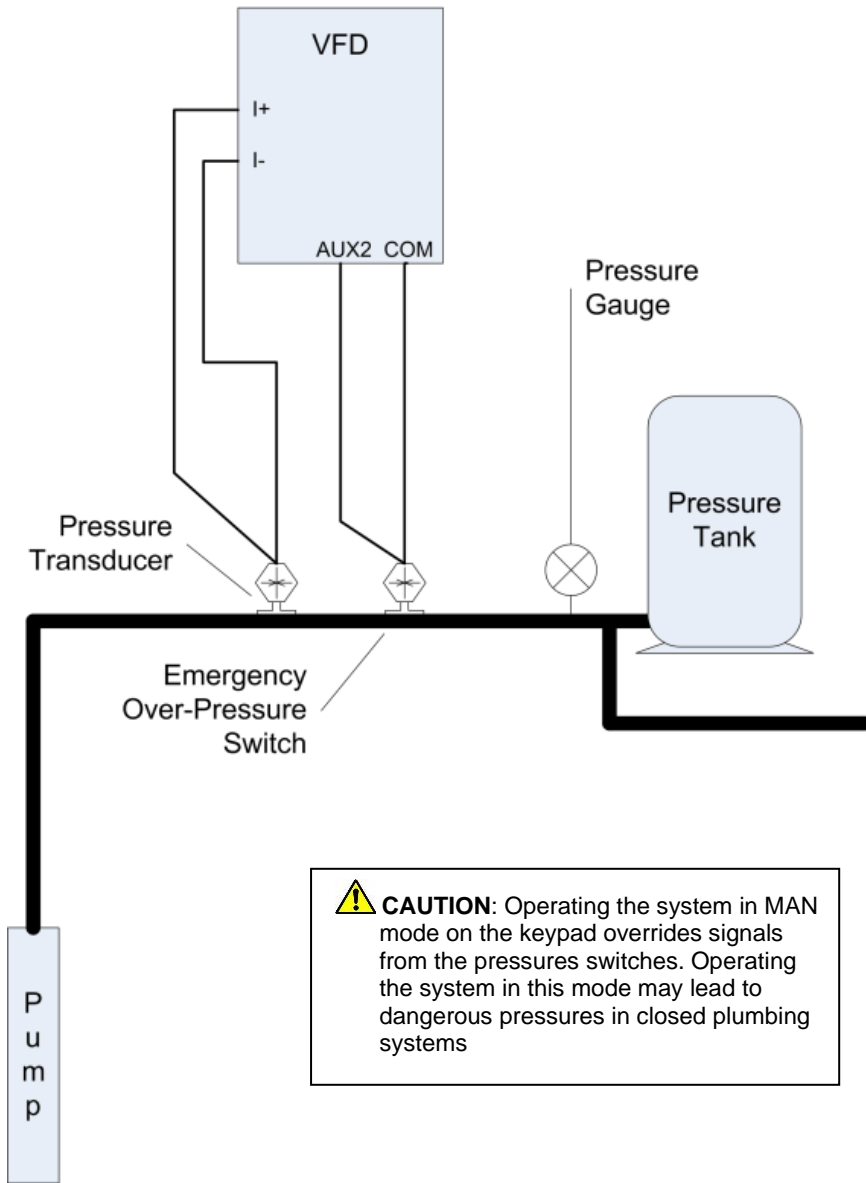
The analog CP system uses an analog pressure transducer connected to the analog input on the Control Terminals (see **Figure 22** and **Figure 23** for one-line and wiring diagrams). A normally-closed emergency over-pressure switch connected to the AUX2 terminals is also recommended. These are used in conjunction with the internal firmware of the drive to implement a constant pressure water system.

When using an analog pressure transducer for control in constant pressure water systems, it is very common for the system controller to use a proportional-integral (PI) or proportional-integral-derivative (PID) controller in the feedback loop. This type of controller has a gain adjustment which must be tuned by the user to obtain optimum performance for each application. LH Series drives have this type of controller incorporated in them. However, Phase Technologies has also developed a proprietary controller, Simple Mode, which requires minimal tuning. When the **PROPORTIONAL GAIN** parameter is set at the lowest value, the display will read "**SIMPLE MODE**".

In Simple Mode a set of control equations is used which usually requires minimal tuning of the system to obtain acceptable performance. A well-tuned PI or PID controller will give smoother pressure control and may be necessary to control unstable systems. When the controller is in Simple Mode, the only parameters which affect the pressure control loop are **psi SETPOINT**, **STARTUP RAMP**, **SHUTDOWN RAMP** and **BOOST AMOUNT**.

In PI control mode the analog signal from the pressure transducer is compared to the parameter **psi SETPOINT**, which controls the motor speed to maintain constant pressure in the system. In this control scheme, the error signal between the pressure transducer and the internal signal determined by the **psi SETPOINT** value is multiplied by the **PROPORTIONAL GAIN**. This signal is then used to determine the motor frequency. If the pressure transducer signal and the internal set-point value were the same, then the motor speed would be zero. High **PROPORTIONAL GAIN** and **INTEGRAL GAIN** values give smaller error in the pressure, but also make the system more susceptible to oscillation.

Additional adjustable parameters found in the Constant Pressure menu help to optimize the performance of the system. The use of these parameters was discussed in the previous section. The unit is shipped with default settings which will work in many applications with no adjustment. As with all systems of this type there are tradeoffs between maintaining a tightly controlled set-point, achieving high motor efficiency, and maintaining system stability.



**Figure 22** – Analog Constant Pressure One-Line Diagram

## Basic Analog Constant Pressure Installation Procedures:

1. Install the analog pressure transducer and emergency over-pressure switch in the water line.
2. Remove protective rubber boot from the over-pressure switch, insert factory provided duplex cable through the boot, and connect a twisted pair of wires to the normally closed (NC) and common (C) terminals of the switch.



**CAUTION:** The use of shielded cable is recommended. Regular wire may induce capacitance in the line and corrupt the signals from the pressure switches.

3. Attach the cable shield to the Control Terminal Ground post located in the drive enclosure adjacent to the Control Terminals.
4. Connect the emergency over-pressure limit switch to the AUX2 Control Terminal and COM (common). Use a jumper wire to connect AUX2 and COM if no limit switch is present. Also, jumper AUX1 to COM if no external switch is connected to it.
5. Navigate through the keypad Main Menu item **CHANGE PARAMETER VALUES > INTERFACE PARAMETERS > SYSTEM CONFIG**. Select **2** to set the system configuration for an analog CP system (see **Table 14** for details)
6. To set the emergency over-pressure limit switch, remove the rubber boot from the switch and pry the plastic plug from the top of the switch housing to access the pressure adjustment screw. Use an Allen wrench to adjust the pressure setting of the switch – jumper the AUX1 terminals and run the pump in the AUTO mode, and observe the pressure gauge, turning the Allen screw to adjust the pressure shut-off point. **The emergency over-pressure limit switch should be set at least 10 PSI higher than the desired constant pressure set point.**
7. Connect the remaining twisted pair of wires to the + and – terminals of the transducer.
8. Connect the positive terminal of the transducer to the I\_1+ Control Terminal, and the negative terminal to the I\_1- Control Terminal.
9. If an additional analog transducer is used, connect it to the I\_2+ and I\_2- Terminals in likewise fashion. See **Section 5.5, System Configuration**, for instructions on using an additional analog sensor.



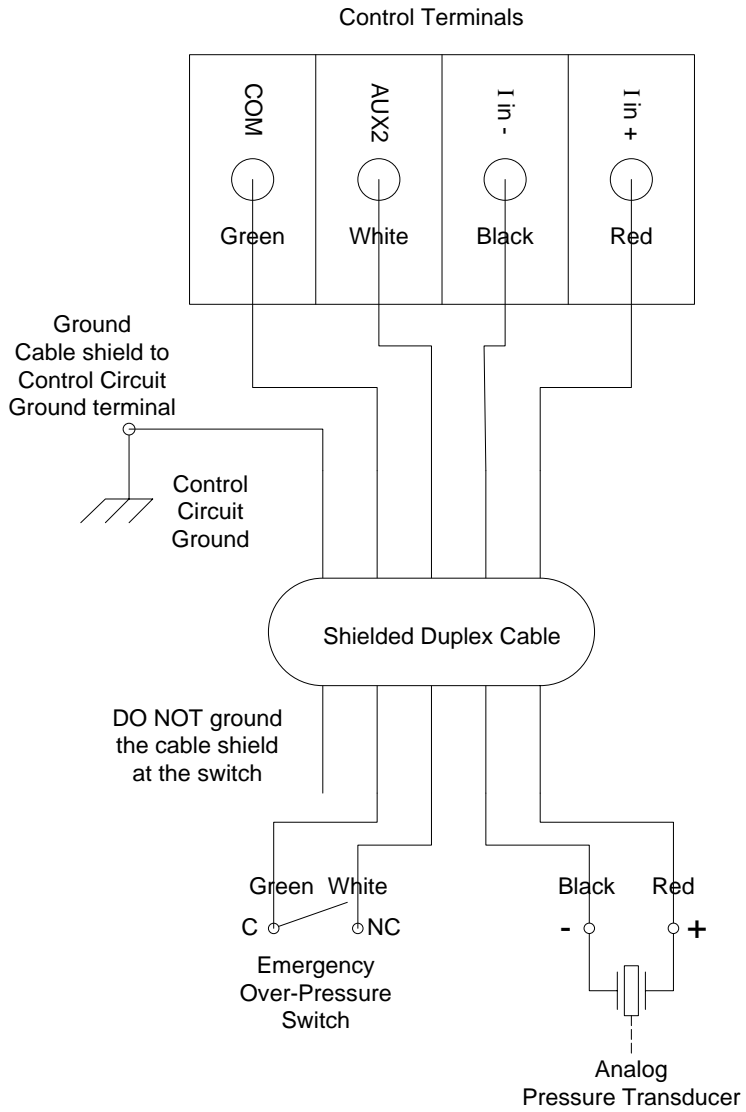
**CAUTION:** It is critical that the positive terminal of the transducer is connected to the + terminal of the 4-20mA Control Terminal, and likewise for the negative terminals.

10. Set the **psi SETPOINT** on the keypad (see **Table 14** for details)
11. Set the keypad to AUTO mode to operate the system.



**NOTE:** If Sensor Connection Failure is observed on the display, refer to Transducer Troubleshooting Guide, at the link below, for more information.

<https://www.phasetechnologies.com/download/category/91-transducer-troubleshooting-guide>



**Figure 23** – Analog Constant Pressure System Schematic

## 5.12 Pre-Charge Mode

When filling a large plumbing system with water, it may be desirable to fill at a slow pump speed so that when the system reaches the full point, water hammer does not cause damage such as sprinkler head blow-off or burst pipes. To achieve this, LH drives are equipped with a pre-charge feature.

Both the digital and analog constant pressure systems can implement a low-flow pre-charge of the system plumbing before the pump is allowed to come to full speed. This feature is disabled if the **PRECHARGE TIME** parameter is set to zero. For both types of CP systems, the frequency of the pump will not exceed the value set by the **PRECHARGE FREQUENCY** parameter during the pre-charge interval.

In a digital CP system, the pre-charge interval is terminated if either the **PRECHARGE TIME** is exceeded or the control pressure is reached.

An analog CP system has the same features with the added option that the pre-charge interval will terminate when the system pressure exceeds the setting of the **PRECHARGE psi** parameter. In this case, the **PRECHARGE psi** must be lower than the **psi SETPOINT**.


In both CP systems the pre-charge interval occurs whenever the drive is switched from OFF to AUTO or MANUAL > RUN.

### Pre-charge Mode Setup:

1. Navigate through the keypad menu to **CHANGE PARAMETER VALUES > CONSTANT PRESSURE PARAMETERS > PRECHARGE FREQUENCY** Enter the Pre-charge frequency
2. Navigate through the keypad menu to **CHANGE PARAMETER VALUES > CONSTANT PRESSURE PARAMETERS > PRECHARGE TIME**. Enter the Pre-charge time in seconds
3. For analog CP systems only, navigate through the keypad menu to **CHANGE PARAMETER VALUES > CONSTANT PRESSURE PARAMETERS > PRECHARGE psi**. Enter the pre-charge pressure in psi. This value must be lower than the **psi SETPOINT**
4. Set the keypad to AUTO mode to operate the system.

### 5.13 Lead/Lag Pump Control

When any analog constant pressure system configuration is selected, the Lead/Lag menu is available. See **Table 15**, Lead/Lag Parameters, for lead/lag control options. Up to four additional pumps can be controlled through programmable relays on the main control printed circuit board. When the parameter **NUMBER LAG PUMPS** is greater than 0, all four relays will convert to control of lead/lag constant pressure.

 **CAUTION:** Activation of lead/lag control overrides the function of all programmable relays. Any function of these relays set up through the Interface Parameters (**Table 13**) will be disabled.

Lead/lag control in pumping systems is a common practice to maintain pressure with highly variable flow. The system is typically configured with a master pump controlled by a VFD operating in constant pressure mode, and with auxiliary pumps that are controlled by the drive. The auxiliary pumps typically operate across-the-line at 60 Hz. They may be equipped with a soft starter to mitigate inrush currents.

If the master pump cannot maintain system pressure it will call for an auxiliary pump by closing a relay on the Control Terminals. LH Series drives can control up to four auxiliary pumps. There are features to reduce oscillations and ensure smooth staging and de-staging pumps.

#### Lead/Lag Set-up


System Configuration must be set to one of the constant pressure modes when using lead/lag control. See **Section 5.5**, *System Configuration* for details. Lead/lag control is enabled when the number of lag pumps is set to a value greater than zero in the parameter **NUMBER LAG PUMPS**.

Programming Steps:

1. Use the keypad to navigate to the Main Menu item, **CHANGE PARAMETER VALUES**, then to sub-menu **LEAD LAG PUMP PARAMETERS**. Find the parameter **NUMBER LAG PUMPS** and use the arrow keys to set the number of auxiliary pumps in the system.
2. If necessary, adjust the remaining Lead/Lag parameters after reading the following description of their functions, or after operating conditions dictate.

Lag pumps are turned on and off, or “staged” and “de-staged”, by programmable relays accessed through the Control Terminals. The drive calls for lag pumps in ascending order, beginning with Relay 1. See **Figure 24**, *Programmable Relays for Lead/Lag Control*, to locate the relays. **Figure 25**, *Lead/Lag Schematic*, provides a wiring diagram.

Lead/lag parameters (**Table 15**) are used to smoothly stage the pumps in and out, mitigating pressure oscillation, short cycling, and water hammer. When the master pump cannot maintain pressure, the drive will stage in an auxiliary pump. The drive will de-stage the pump when flow increases pressure beyond the control point.

 **Note:** All drives connected in Lead/Lag mode require their own 4-20 mA pressure transducer.





Programmable relays 1NO/NC, 2NO/NC, 3NO, 4NO.

- CAUTION:** The relays are rated 0-30 VDC or 120VAC, 10 Amp. Direct control of the coil on a magnetic motor starter will likely cause damage to the relay and the main control printed circuit board. Use of a secondary control relay, such as an ice cube relay, may be necessary to control the lag pump motor starter.

**Figure 24 – Programmable Relays for Lead/Lag Control**

Two conditions must be met to stage a pump:

1. The system psi has decreased to a pressure equal to **psi SETPOINT** minus **STAGE PSI LAG**. For example, if the **psi SETPOINT** is 50 psi and you want to stage a pump in at 45 psi, **STAGE PSI LAG** should be set to a 5.
2. The time set by **STAGE PUMP DELAY** has expired. This delay allows momentary drop in system pressure without calling for a pump to stage in.

Pumps are staged in the following sequence:

1. The relay will open to de-stage the pump.
2. The speed of the master pump will increase to a value equal to **MIN FREQUENCY** plus **STAGE FREQ BOOST**. For example, if **MIN FREQUENCY** is 30 Hz and **STAGE FREQ BOOST** is 5 Hz, the pump speed will be reduced to 35 Hz.
3. The master pump will operate at increased speed for a period set by **STAGE TIME**.
4. When **STAGE TIME** has expired the system will resume normal constant pressure control.

Pumps are de-staged when the drive has slowed the master pump to maintain control pressure and the auxiliary pump(s) causes a rise in pressure.

Three conditions must be met to de-stage a pump:


1. The system psi has increased to the value set by **DESTAGE PSI LAG** above **psi SETPOINT**. For example, if **psi SETPOINT** is 50 and **DESTAGE PSI LAG** is 5 the pump will de-stage at 55 psi.
2. The time set by **DESTAGE PUMP DELAY** has expired. This delay prevents de-staging the auxiliary pump due to momentary pressure overshoot.
3. The drive frequency to the master pump is between **MIN FREQUENCY** and the value of **DESTAGE MIN FREQ** plus **MIN FREQUENCY**. For example, if **MIN FREQUENCY** is 30 Hz and **DESTAGE MIN FREQ** is 5 Hz, the pump will de-stage at 35 Hz.

Pumps are de-staged in the following sequence:

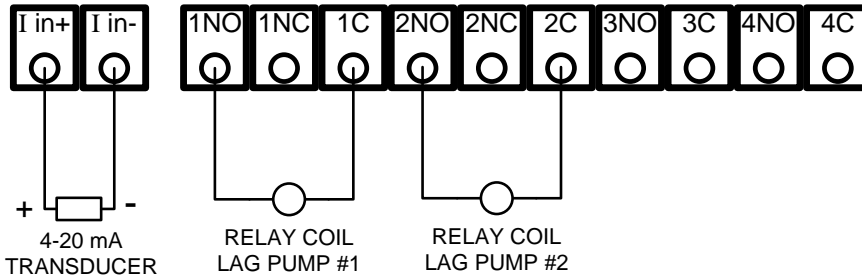
1. The system pressure will increase by the value set by **DESTAGE FRQ BOOST**. This boost in pressure allows the PI constant pressure loop to react faster to the drop in pressure when the pump turns off.
2. The system will de-stage the pump
3. The system will continue to boost the pressure set by **DESTAGE FRQ BOOST** for a period set by **DESTAGE TIME**.
4. The system will resume normal constant pressure control.

### Pre-charge Pumps Feature

In some systems the primary pump may not have the capacity to pre-charge the system on its own. The **PRECHARGE PUMPS** parameter will set the number of auxiliary pumps that will be called on to pump during the pre-charge interval. When the pre-charge interval is terminated, normal lead/lag control of the pumps will resume.

 **CAUTION:** This number should never be greater than the total number of lag pumps as it will activate the associated programmable relay which may be reserved for other functions.

## 5.14 Duplex / Multiplex Control



Use the relays in order, beginning with Relay 1.

**CAUTION:** The relays are rated 0-30 VDC or 120VAC, 0.5 amp. Direct control of the coil on a magnetic motor starter will likely cause damage to the relay and the main control printed circuit board. Use of a secondary control relay, such as an ice cube relay, may be necessary to control the lag pump motor starter.

**Figure 25** – Connecting Duplex/Multiplex Systems

When any analog constant pressure system configuration is selected, the CONSTANT PRESSURE and LEAD/LAG menus are available. Up to four additional VFDs can be controlled through the relays. When the parameter **NUMBER LAG PUMPS** is greater than 0, relays will convert to control of lead/lag or duplex/multiplex constant pressure in sequence. *Example: If 2 lag pumps are entered, Relay 1 & Relay 2 will now be used for Lead/Lag pump control.* In addition, the parameter **DUPLEX CYCLE TIME** must be greater than 0 for Multiplex control to be active.

When operating in Multiplex Control, the main VFD will assume the role of Master, and all auxiliary VFDs controlled through the relays are known as Slaves. The Master and Slave VFDs will operate in constant pressure mode.

If the Master VFD senses that system pressure cannot be maintained, it will call for a Slave VFD by closing a relay on the Control Terminal. LH and DX Series drives can control up to four auxiliary VFDs.

In Multiplex control, the Master VFD might not always be the drive that is operating. The point of a multiplex system is to rotate the use of each available VFD. This is done so that a single drive or pump does not degrade at a faster rate than other drives or pumps in that system. The Master VFD will decide when to stage or de-stage a VFD. The first pump to be staged in, and the last pump to be de-staged, is called the Default VFD.

## Multiplex Setup

System configuration must be set to one of the constant pressure modes when using multiplex control. See **Section 5.5, System Configuration**, for details. Multiplex control is enabled when **NUMBER LAG PUMPS** is greater than 0, and **DUPLEX CYCLE TIME** is greater than 0.

### Programming Steps:

1. Use the keypad to navigate to the Main Menu item, CHANGE PARAMETER VALUES, then to sub-menu LEAD LAG PUMP PARAMETERS. Find the parameter **NUMBER LAG PUMPS** and use the arrow keys to set the number of auxiliary drives in the system.
2. Navigate to CONSTANT PRESSURE PARAMETERS and find the parameter **DUPLEX CYCLE TIME**, use the arrow keys to set how often the Default drive position will change.
3. If necessary, adjust the remaining Lead/Lag parameters after reading the following description of their functions, or after operating conditions dictate.

In Multiplex control, the Master VFD will utilize the Lead/Lag Parameters and logic similar to lead/lag control in order to decide when to turn on/off a VFD. More detail on the logic behind these decisions will be given in a later section.

It is recommended to run all auxiliary pumps on VFDs, otherwise pressure instability may occur. The Primary Auxiliary Pump could turn on/off resulting in the system pressure oscillating from (**psi SETPOINT – STAGE PSI LAG**) to (**psi SETPOINT + DESTAGE PSI LAG**).

The Master VFD stages in VFDs in a different order depending on which VFD is the Primary. When the Master VFD is not the Primary, it will ALWAYS be the second drive to be staged in. The tables below will illustrate the order of the VFDs to be staged or de-staged for different values of **NUMBER LAG PUMPS**.

The Primary drive position will rotate based on the parameter **DUPLEX CYCLE TIME**.

Master + 1 Slave VFD		
Rotation	Primary Drive	VFD Order
1 <sup>st</sup> Rotation	Master	M <=> 1
2 <sup>nd</sup> Rotation	Slave VFD 1	1 <=> M

Master + 2 Slave VFD		
Rotation	Primary Drive	VFD Order
1 <sup>st</sup> Rotation	Master	M <=> 1 <=> 2
2 <sup>nd</sup> Rotation	Slave VFD 1	1 <=> M <=>> 2
3 <sup>rd</sup> Rotation	Slave VFD 2	2 <=> M <=> 1

Master + 3 Slave VFD		
Rotation	Primary Drive	VFD Order
1 <sup>st</sup> Rotation	Master	M <=> 1 <=> 2 <=> 3
2 <sup>nd</sup> Rotation	Slave VFD 1	1 <=> M <=> 2 <=> 3
3 <sup>rd</sup> Rotation	Slave VFD 2	2 <=> M <=> 3 <=> 1
4 <sup>th</sup> Rotation	Slave VFD 3	3 <=> M <=> 1 <=> 2

Master + 4 Slave VFD		
Rotation	Primary Drive	VFD Order
1 <sup>st</sup> Rotation	Master	M <=> 1 <=> 2 <=> 3 <=> 4
2 <sup>nd</sup> Rotation	Slave VFD 1	1 <=> M <=> 2 <=> 3 <=> 4
3 <sup>rd</sup> Rotation	Slave VFD 2	2 <=> M <=> 3 <=> 4 <=> 1
4 <sup>th</sup> Rotation	Slave VFD 3	3 <=> M <=> 4 <=> 1 <=> 2
5 <sup>th</sup> Rotation	Slave VFD 4	4 <=> M <=> 1 <=> 2 <=> 3

Two conditions must be met to stage in a VFD:

1. The system has decreased to a pressure equal to **psi SETPOINT** minus **STAGE PSI LAG**.  
**NOTE:** Primary Slave VFDs and Primary Master Drives will ignore the **STAGE PUMP DELAY** parameter, and immediately stage in if the system pressure drops below the threshold.
2. The time set by **STAGE PUMP DELAY** has expired. This delay allows a momentary drop in system pressure without calling for a drive to stage in.

**Steps To Stage A Drive:**

1. The selected drive will be staged in. The selected drive is based on the order given in the tables above. This will either close the Slave VFD's corresponding relay or move the Master VFD out from sleep mode.
2. The speed of the master pump will decrease to a value equal to **MAX FREQUENCY** minus the corresponding **STAGE FREQ REDUCTION**.
3. The Master VFD will operate at a reduced speed for a period set by **STAGE TIME**.
4. When **STAGE TIME** has expired the system will resume normal constant pressure control.

Note: The Master VFD does NOT have corresponding **STAGE FREQ REDUCTION** or **STAGE TIME** parameters.

**De-Staging:**

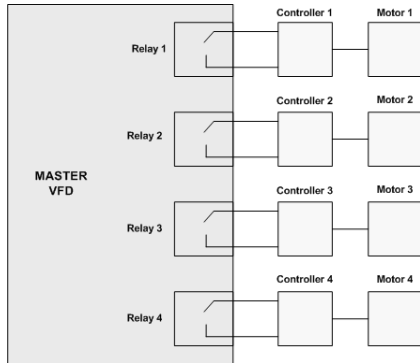
Drives are de-staged when the drive has slowed the master pump to maintain control pressure and the Slave VFD(s) causes a rise in pressure.

Three conditions must be met to de-stage a VFD:

1. The system psi has increased to the value set by **psi SETPOINT** plus **DESTAGE PSI LAG**.
2. The time set by **DESTAGE PUMP DELAY** has expired. This delay prevents de-staging VFDs due to momentary pressure overshoot.
3. The Master drive frequency is between **MIN FREQUENCY** and the value of **MIN FREQUENCY** plus **DESTAGE MIN FREQ**.

### Steps To De-Stage A Drive:

1. The selected drive will be de-staged. The selected drive is based on the order given in the tables above. This will either open the Slave VFD's corresponding relay or set the Master VFD to sleep mode.
2. The frequency of the master pump will increase by **DESTAGE FREQ BOOST**.
3. The Master VFD will operate at an increased speed for a period set by **DESTAGE TIME**.
4. When **DESTAGE TIME** has expired the system will resume normal constant pressure control.



#### Note:

Only one controller is necessary for Lead/Lag or Multiplex but up to four are available.

Figure 26 – Lead/Lag or Multiplex Block

**Note:** Setting **PROGRAM RELAY 1** to setting 6, Jockey Pump, will cause Relay 1 to not participate in lead/lag or multiplex control. The order pumps are staged or de-staged will remain the same, except the Master will skip Relay 1. Relay 1 will also never become the Primary when it is set to Jockey Pump.

### 5.15 Troubleshooting Constant Pressure Systems

A variety of conditions in a plumbing system can lead to less than optimum performance of constant pressure control while using the factory default settings. The default settings are designed to operate a range of plumbing systems, but there can be many variables in a plumbing system that requires adjustment of the constant pressure parameters.

For the drive to enter sleep mode while operating in CP mode, three conditions must be met:


1. The pressure in the system must be at the pressure control point set by the parameter **psi SETPOINT** (for analog systems) or at the pressure determined by the setting on the digital pressure switch
2. The frequency is below **SHUTOFF FREQUENCY** (as defined as **MIN FREQUENCY** + input value) or measured pressure is above **DRAWDOWN PSI** (as defined as **psi SETPOINT** + the input value).
3. The time expired since the pump started after the last OFF cycle must be greater than parameter **T1ON** or **T2ON**


When these conditions have been met, the drive will go to sleep. The duration of which the drive is asleep depends on the rate at which the system bleeds down and the width of the dead band. When setting and testing a constant pressure system, try to operate as close as possible to the normal


operating conditions. Low flow in a high-capacity system (and vice versa) usually requires some adjusting of the parameters.

## 6 TROUBLESHOOTING

This section provides information on fault codes and troubleshooting tips for potential system problems.

 **WARNING!** In some instances, the unit will shut down, then automatically restart when conditions allow. Always disconnect input power from the unit and wait for internal electrical charges to dissipate before performing service on the unit or its connected loads.

 **WARNING:** Risk of electric shock. De-energize the unit by disconnecting all incoming sources of power, then wait 5 minutes for internal charges to dissipate before servicing the equipment.


 **HIGH VOLTAGE:** This equipment is connected to line voltages that can create a potentially hazardous situation. Electric shock could result in serious injury or death. This device should be installed and serviced only by trained, licensed, and qualified personnel. Follow instructions carefully and observe all warnings.


Always check the display for fault codes if the drive or its load is not operating. Disconnecting the input power could potentially clear any fault code indication, possibly losing valuable information for troubleshooting.

### 6.1 Fault Codes

Fault codes are indicated on the graphic display. See **Table 19**, on page 75, for a list of fault codes.

The drive can be programmed to automatically restart after certain faults and a time delay can be programmed before the restart is allowed. To interrupt a time delay countdown and allow auto restart, press both arrow keys on the keypad and hold for one second. The load will start immediately. The Restart Log is a resettable fault log that can be used to monitor faults that allow auto restart. Use the Clear Memory function to reset the Restart Log and set all fault counters to zero. See Section 4.2, Keypad Main Menu Items, for more information on Restart Log and Clear Memory function.

 **WARNING:** Certain faults do not allow an auto restart. These faults generally indicate the possibility of damage to the drive and/or the load or indicate the possibility of a dangerous condition. When this type fault occurs, the display will read **NO AUTO RESTART**. Refer to Table 8-1, *Fault Codes*, to determine if the fault allows an auto restart. The number 1 in the notes column indicates that auto restart is not allowed. When this type fault occurs, contact the factory for assistance before restarting or troubleshoot the system thoroughly. **These faults can be cleared only by cycling input power OFF/ON or by pressing both arrow keys for 3 seconds.**

 **WARNING:** Unit may restart automatically without warning after a fault when operating conditions permit. Make certain input power is disconnected before servicing the unit or its connected loads.

## 6.2 Clearing a Fault

If the unit is programmed to automatically restart after a particular fault, the display indicates that the unit will restart and will count down the seconds remaining to restart on the display. The countdown can be interrupted by pressing and holding both arrow keys. The load will immediately restart.


For faults that allow an automatic restart, the default number of restarts after a fault is zero. If the end user desires the unit to automatically restart after a fault, the number of restarts allowed and the time between fault and restart must be programmed in the **CHANGE PARAMETER VALUES > AUTO RESTART PARAMETERS** for that fault.

If the drive has exceeded the programmed number of auto restarts, or if auto restarts have not been enabled, the display will indicate the fault on the top line and the second line will read **RESTART? ENTER**. Press ENTER to clear the fault and restart the load. The fault counters in the Restart Log will all be reset to zero. See **Section 3.7, Restart Log**, for more information.

The **ENABLE RESTART** parameter allows the drive to restart automatically after a fault. This parameter also enables the drive to initialize in AUTO mode when the input power has been cycled OFF/ON and the drive is energized. The factory default setting does not allow auto restarts. Navigate to this parameter via **CHANGE PARAMETER VALUES > AUTO RESTART PARAMETERS > ENABLE RESTART**. See **Table 12** for values in setting the parameter.

Certain faults do not allow an auto restart. These faults generally indicate the possibility of damage to the drive and/or the load or indicate the possibility of a dangerous condition. When this type fault occurs, the display will read **NO AUTO RESTART**. When this type fault occurs, contact the factory for assistance before restarting or troubleshoot the system thoroughly. **These faults can be cleared only by cycling input power OFF/ON or by pressing both arrow keys for 3 seconds.**

There are several conditions where the drive will indicate a fault, but the fault will not be recorded in the fault log. These faults occur only when the drive is energized from utility mains and is initializing. If any condition including ground fault, pre-charge fail, high input voltage or low input voltage is detected, the display will indicate the fault and wait for the condition to resolve before entering normal operating mode. If these conditions occur after the drive has initialized, a fault will be logged and can be cleared in the normal manner.

 **WARNING:** The drive may start automatically without warning when operating conditions permit. Make certain input power is disconnected before servicing the unit or its connected loads.




**Table 19 – Fault Codes**

TEXT MESSAGE	DESCRIPTION / COMMENTS	NOTES
15 V Power Supply Overload	Customer terminal power supply has been overloaded. Cycle power or wait for fault delay to reset. ( <b>Restart Delay 2</b> )	
AUX1 Latch Fault	Switch connected to AUX1 input has opened. Drive will remain off until fault is cleared. No auto restart allowed. See parameter <b>AUX1 SELECT</b> in Table 13 for details.	P,1
AUX2 Latch Fault	Switch connected to AUX2 input has opened. Drive will remain off until fault is cleared. No auto restart allowed. See parameter <b>AUX2 SELECT</b> in Table 13 for details.	P,1
AUX3 Latch Fault	Switch connected to AUX3 input has opened. Drive will remain off until fault is cleared. No auto restart allowed. See parameter <b>AUX3 SELECT</b> in Table 13 for details.	P,1
AUX4 Latch Fault	Switch connected to AUX4 input has opened. Drive will remain off until fault is cleared. No auto restart allowed. See parameter <b>AUX4 SELECT</b> in Table 13 for details.	P,1
AuxPower Output Fault	The auxiliary output inverter module has experienced a sudden high current. Check for short circuit on the load.	1
AuxPower Overload	AuxPower current has exceeded the value set by <b>Auxpower Current Limit</b>	2
Broken Pipe Fault	Indicates the possibility of a broken pipe. Fault is triggered by a large drop in pressure. Check the settings of the parameter <b>Broken Pipe psi</b> to eliminate the possibility of nuisance fault.	1
Bus Overvoltage	Sudden and severe regenerative power under high line voltage conditions may result in bus overvoltage. Check line voltage or consider increasing ramp up and ramp down times.	2
Bus Voltage Unbalance	The DC bus voltages are more than 10% unbalanced. Can be caused by bus cap failure.	1
CM Connection Fail	Cables to current measurement boards have been disconnected. Check RJ45 cables.	
Current Unbalance	Motor current unbalance has exceeded the limit set by parameter <b>Current Unbalance</b> . Check motor load for normal operation or increase current unbalance limit.	P, 2
Defect Hall Snr	This is likely a connection issue with the hall sensor board. Power the system down, check the connections to the hall sensor PCB (blue cubes with wires/bus bars running through them). Power up the system. If this does not clear the fault, please contact customer service. A Hall PCB may need to be replaced.	
Dry Well Current	Motor current has fallen below the value set by parameter <b>Dry Well Current</b> . Commonly used to detect dry well condition.	P, 2
Dry Well KW	Power in kW consumed by the motor load has fallen below the limit set by parameter <b>Dry Well KW</b> . Commonly used to detect dry well condition.	P, 2
EEPROM Error	Parameters are not being properly stored to the EEPROM. A firmware update or new control board may be needed. Contact factory.	
Ground Fault	A fault between an output line and earth has been detected. Immediately disconnect input power and check output lines with a megger to verify a fault. Nuisance trip is a possibility. Sensitivity of fault detection can be adjusted by the Operating Parameter <b>Ground Fault Detect Sensitivity</b> . See Table 11 for details.	1

TEXT MESSAGE	DESCRIPTION / COMMENTS	NOTES
High Input Voltage	Input voltage has exceeded a level for safe operation. Reduce input voltage. Buck/boost transformers are compatible with LH Series drives.	2
Input 1Ph Fault	Single-phase input fault. Indicates a loss of phase on the input 3-phase lines, or severe voltage unbalance.	2
Input Fault	Sudden high input current or internal fault. Contact factory	1
Input Overload	Current on the input module has exceeded safe levels. Check for reduced input voltage as this may increase input current. May also be caused by high current in the motor circuit.	1
IP Hall Sense Hi	A current large enough to exceed the maximum current rating of the hall effect sensor. May indicate a fault in the motor circuit or internal fault.	2
Line Cap Fail	Indicates failure of a filter capacitor on the input L/C filter. Contact factory.	
Low Input Voltage	Input voltage has fallen below a level for safe operation of the drive. Turning DIP switch 1 ON will ignore this and PLL Fault.	2
Motor Overload	Output current has exceeded the value set by parameter <b>Overcurrent Limit</b> . Check status of motor load. If output current limit is increased, make sure it is within the limit of the motor nameplate. Automatic restarts are set by <b>Restart Delay 1</b> and <b>Restarts Motor Overload</b> in AUTO RESTART PARAMETERS.	P, 2
OP Hall Sense Hi	A current large enough to exceed the maximum current rating of the hall effect sensor. May indicate a fault in the motor circuit or internal fault.	2
Output Fault	Indicates short in motor circuit. Check for short circuit on output lines and load. Contact factory	1
Output Overload	Indicates a large and sudden overcurrent event on the output module. Check the motor circuit for faults. The overcurrent event may be of a very short duration that cannot be captured by amp meters.	2
Over Temperature	Internal temperature of the drive exceeded safe limits. Check fans and ventilation openings for obstruction. Reduce ambient temperature. Has a fixed 5 minute delay before automatic restart.	2
PLL Fault	Phase lock loop fault occurs when input frequency is $\pm 7$ Hz of 60 Hz. Turning DIP switch 1 ON will ignore this fault and low input voltage.	2
Pre-charge Fail	Indicates that the bus voltage was not charged to an adequate level by the pre-charging circuit. Contact factory for assistance.	1
Sensor Connection Fail	4-20mA analog signal not found on Control Terminals I_1 or I_2. Check 4 - 20 mA sensor cable connections and routing.	2
Sensor Fault	Indicates a fault on the I_1 or I_2 control circuit	2
Temp Sense Fault	Solid state temperature sensor on the heat sink has failed or its cable is disconnected. Contact factory.	1

P = Fault related to an adjustable parameter. Check the value of the parameter to eliminate nuisance tripping.

1 = Drive has shut down due to a potentially dangerous condition and will remain OFF until power is cycled. Use caution if the drive is restarted. Thoroughly troubleshoot the system before cycling power.

2 =  **WARNING:** Auto restart allowed for this fault. Motor may restart automatically without warning after a fault when operating conditions permit. Make certain input power is disconnected before servicing the unit or its connected loads.

## Fault Log

The Fault Log records the number of times a particular fault has occurred. To access the Fault Log, press the MENU key until the Main Menu item, **FALUT LOG**, appears.

Press ENTER key to access the list of faults. The Fault Log will continue to log the number of faults that have occurred until it is reset through the Main Menu item **RESTART LOG or CLEAR MEMORY**. The Fault Log is not to be confused with the restart counter. The restart counter is associated with the automatic restart function and is reset whenever the input power is cycled OFF/ON.

**Table 20 – Troubleshooting**

PROBLEM	POTENTIAL CAUSE	SOLUTION
Unit does not power up	Circuit breaker tripping	If incoming circuit breaker continually trips when VFD starts, the breaker and cable sizes should be sized by a certified electrician. Increase breaker size is recommended by electrician.
	Blown fuses	Replace fuses on power board and chassis. See <b>Section 7</b> for fuse locations. If fuses keep blowing, troubleshoot the following systems: <ul style="list-style-type: none"> <li>• Fans</li> <li>• Power Board</li> <li>• Control Board</li> <li>• IGBTs</li> </ul>
Motor not running	Is a fault code indicated?	Based on the fault code, resolve any factors that are likely causing the fault. Clear the fault by pressing both arrow keys on the keypad or by cycling input power OFF/ON.
	Are the remote switches AUX1 and AUX2 closed?	Check the status of the switches or jumpers connected to AUX1 and AUX2 on the Control Terminals. The LCD display indicates the status of AUX terminals in the default display mode. All AUX terminals must be closed for the motor to run in AUTO mode.
	Are the signals to the Control Terminals corrupted?	Shielded cable is required for AUX terminal switch leads longer than 20 ft. Regular wire will induce capacitance in the line and corrupt control signals. Shielded cable is recommended for all Control signal cables.
	Is the keypad in MAN or OFF mode?	The keypad will override signals on the Control Terminals when OFF or MAN is selected. Keypad must be in AUTO mode for external control signals to control the motor.
	Is the maximum frequency set at 0 Hz?	Check the maximum frequency by using the keypad to navigate <b>MAIN MENU&gt;CHANGE PARAMETER VALUES&gt;OPERATING PARAMETERS&gt;MAX FREQUENCY</b> .
	Are the input terminals L1 and L2 energized?	Green LED D9 on the Master Control printed wiring board should be on to indicate board is powered. Green flashing D16 indicates the program is running. If no LEDs are lit on the PWB, check the main input fuses or breaker, then check secondary fuses. See <b>Figure 30 - Figure 32</b> for fuse locations.
Motor is turning the wrong direction	Phase sequence on output terminals U/T1, V/T2, W/T3 is out of order	Swap any two of the three motor leads on the output terminals <b>OR</b> use parameter <b>REVERSE ROTATION</b> via keypad.
Real Time Clock (RTC) clearing or not providing fault time stamps	Dead battery	Replace CR2032 battery, located on Control Board beneath graphic display.

## 7 ROUTINE INSPECTION AND MAINTENANCE

The unit should be inspected and cleaned at least annually or more frequently if it is in an excessively warm or dusty environment.

**Overall:** Perform a visual inspection checking for things such as discolored wires or terminals, evidence of arcing, loose mounting screws, physical damage to the enclosure, etc.

**Power terminals:** Inspect for loose connections and tighten to specifications in **Table 2** and **Table 3**.

**Capacitors:** Check for leakage or deformation.

**Fans and heatsinks:** Excessive dust buildup on the heatsink and cooling fan impellers may lead to overheating. Lightly brush and vacuum clean. Contact Customer Service for assistance in replacing the cooling fan in the event it should fail. Use only fans approved by Phase Technologies. Unapproved fans may not be able to move enough air to properly cool the unit, leading to component damage.

### Line Filter Capacitors

Line filter capacitors are part of the inductor/capacitor (L/C) filters that filter harmonics from either the input lines or output lines of the drive. While it is extremely rare for the inductor to fail, capacitors are inherently more prone to degradation and failure and should be routinely monitored and/or replaced. Failure of the L/C filter can lead to increased harmonic levels which may damage equipment connected to the drive.



#### **CAUTION: Line Filter Capacitors**

Line filter capacitors should be inspected annually at a minimum. **Replacement of the capacitors every three years is recommended as preventive maintenance.** If they are degraded the electrical noise can damage equipment connected to the drive.

Line filter capacitors should be visually inspected and electrically tested on a routine basis. The capacitors are easily accessible. See **Figure 27** and **Figure 28** on page 83 and 84 to locate the line filter capacitors.

Visually inspect the line filter capacitors and the wires connected to them for any discoloration and for bulges in the canister.

Capacitors are connected in two different configurations, either line-to-line or line-to-ground. The capacitors have electrical ratings in both voltage and capacitance measured as microfarads ( $\mu\text{F}$ ).

Drives equipped with optional AUX POWER™ have five line-to-ground capacitors, while models without the option have two. All models have line-to-line capacitors.

Using a multi-meter set to measure capacitance, check the capacitance of each capacitor by measuring between the two terminals on the capacitor. **Remove the wire from at least one terminal of the capacitor in order to obtain an accurate measurement.** Compare to the capacitor value in **Table 21** and **Table 22**. If any capacitor value is less than specified by more than 25% contact Phase Technologies customer support at 605-343-7934 to order replacement capacitors. If you do not have a meter or other means to test the capacitors it is recommended to replace the capacitors every three years as a preventive measure. Do not operate the drive with degraded capacitors.

**Table 21 – Line-to-Line Capacitors**

Drive Model	No. Capacitors	Capacitor Value	Phase Technologies PN
1LHE005	1	35 uF 480V	AC0027
1LHE007	1	35 uF 480V	AC0027
1LHE010	1	35 uF 480V	AC0027
1LHE015	1	35 uF 480V	AC0027
1LHE020	1	35 uF 480V	AC0027
1LHE205	1	35 uF 480V	AC0027
1LHE207	1	35 uF 480V	AC0027
1LHE210	1	35 uF 480V	AC0027
1LHE215	1	35 uF 480V	AC0027
1LH220, 1LHS220, 1LHE220	1	35 uF 480V	AC0027
1LHE225	1	35 uF 480V	AC0027
1LH230, 1LHS230	1	35 uF 480V	AC0027
1LH240, 1LHS240	2	35 uF 480V	AC0027
1LH250	2	35 uF 480V	AC0027
1LHE405	1	35 uF 480V	AC0027
1LHE407	1	35 uF 480V	AC0027
1LHE410	1	35 uF 480V	AC0027
1LHE415	1	35 uF 480V	AC0027
1LH420, 1LHS420, 1LHE420	1	35 uF 480V	AC0027
1LHE425	1	35 uF 480V	AC0027
1LH430, 1LHS430, 1LHE430	1	35 uF 480V	AC0027
1LH440, 1LHS440	1	35 uF 480V	AC0027
1LH450, 1LHS450	1	35 uF 480V	AC0027
1LH460, 1LHS460	1	35 uF 480V	AC0027
1LH460-C	2	35 uF 480V	AC0027
1LH475, 1LHS475	2	35 uF 480V	AC0027
1LH4100, 1LHS4100	2	35 uF 480V	AC0027

1LH4125	NA	NA	NA
3LHE005	1	10.5 uF 500V	C00058
3LHE007	1	21 uF 500V	C00059
3LHE010	1	21 uF 500V	C00059
3LHE015	1	21 uF 500V	C00059
3LHE020	1	21 uF 500V	C00059
3LHE025	1	53 uF 500V	C00061
3LHE030	1	53 uF 500V	C00061
3LHE205	1	10.5 uF 500V	C00058
3LHE207	1	10.5 uF 500V	C00058
3LHE210	1	21 uF 500V	C00059
3LHE215	1	21 uF 500V	C00059
3LH220, 3LHS220, 3LHE220	1	21 uF 500V	C00059
3LHE225	1	21 uF 500V	C00059
3LH230, 3LHS230	1	53 uF 500V	C00061
3LH240, 3LHS240	1	53 uF 500V	C00061
3LH250, 3LHS250	1	64 uF 500V	C00062
3LH260, 3LHS260	2	53 uF 500V	C00061
3LHE405	1	10.5 uF 500V	C00058
3LHE407	1	10.5 uF 500V	C00058
3LHE410	1	10.5 uF 500V	C00058
3LHE415	1	10.5 uF 500V	C00058
3LH420, 3LHS420, 3LHE420	1	21 uF 500V	C00059
3LHE425	1	21 uF 500V	C00059
3LH430, 3LHS430, 3LHE430	1	21 uF 500V	C00059

Drive Model	No. Capacitors	Capacitor Value	Phase Technologies PN
3LH440, 3LHS440, 3LHE440	1	21 uF 500V	C00059
3LH450, 3LHS450, 3LHE450	1	32 uF 500V	C00060
3LH460, 3LHS460	1	53 uF 500V	C00061
3LH475, 3LHS475	1	53 uF 500V	C00061
3LH4100, 3LHS4100	1	64 uF 500V	C00062
3LH4125, 3LHS4125	2	53 uF 500V	C00061
3LH4150, 3LHS150	2	53 uF 500V	C00061
3LH4200, 3LHS4200	2	64 uF 500V	C00062
3LH4250	2	64 uF 500V	C00062
3LH4300	2	64 uF 500V	C00062
3LH4350	2	64 uF 500V	C00062
3LH4400	2	64 uF 500V	C00062
3LH4450	2	64 uF 500V	C00062
3LH4500	2	64 uF 500V	C00062
All DX, DXS, & DXE Models	NA	NA	NA
All SDE Models	NA	NA	NA

**Table 22 - Line-to-Ground Capacitors**

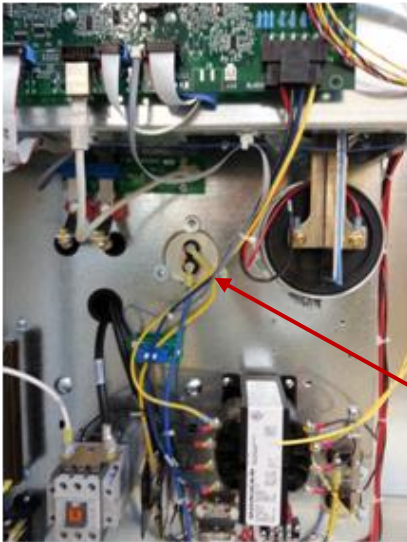
Drive Model	No. Capacitors	Capacitor Value	Phase Technologies PN
1LH220, 1LHS220	2	0.47 uF, 1200V	AC0033
1LH220C	2	0.47 uF, 1200V	AC0033
1LH230, 1LHS230	2	0.47 uF, 1200V	AC0033
1LH230C	2	0.47 uF, 1200V	AC0032
1LH240, 1LHS240	2	0.47 uF, 1200V	AC0032
1LH250	2	0.47 uF, 1200V	AC0032
1LH420, 1LHS420	2	0.47 uF, 1200V	AC0033
1LH420C	2	0.47 uF, 1200V	AC0033
1LH430, 1LHS430	2	0.47 uF, 1200V	AC0033
1LH430C	2	0.47 uF, 1200V	AC0033
1LH440, 1LHS440	2	0.47 uF, 1200V	AC0033
1LH440C	2	0.47 uF, 1200V	AC0033
1LH450, 1LHS450	2	0.47 uF, 1200V	AC0033
1LH450C	2	0.47 uF, 1200V	AC0033
1LH460, 1LHS460	2	0.47 uF, 1200V	AC0032
1LH460C	2	0.47 uF, 1200V	AC0032
1LH475, 1LHS475	2	0.47 uF, 1200V	AC0032
1LH475C	2	0.47 uF, 1200V	AC0032
1LH4100, 1LHS4100	2	0.47 uF, 1200V	AC0032
1LH4100C	2	0.47 uF, 1200V	AC0032
1LH4125	NA	NA	NA
All 1LHE Series	2	0.47 uF, 1200V	AC0133
All 3LH & 3LHS Models	3	0.47 uF, 1200V	AC00134
All 3LHE Models	3	0.47 uF, 1200V	AC00133
All DX, DXS, & DXE Models	NA	NA	NA
All SDE Models	NA	NA	NA



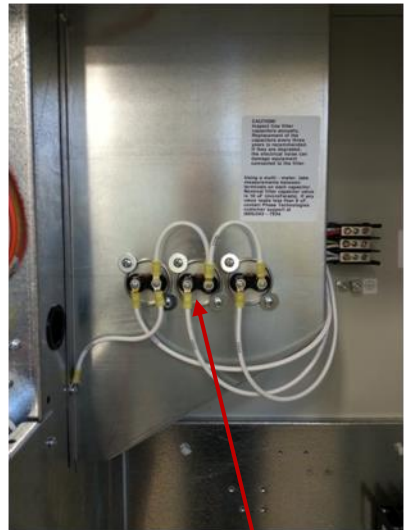


Line-to-ground capacitors for AUX POWER™ sine filter

Line-to-ground capacitors for input

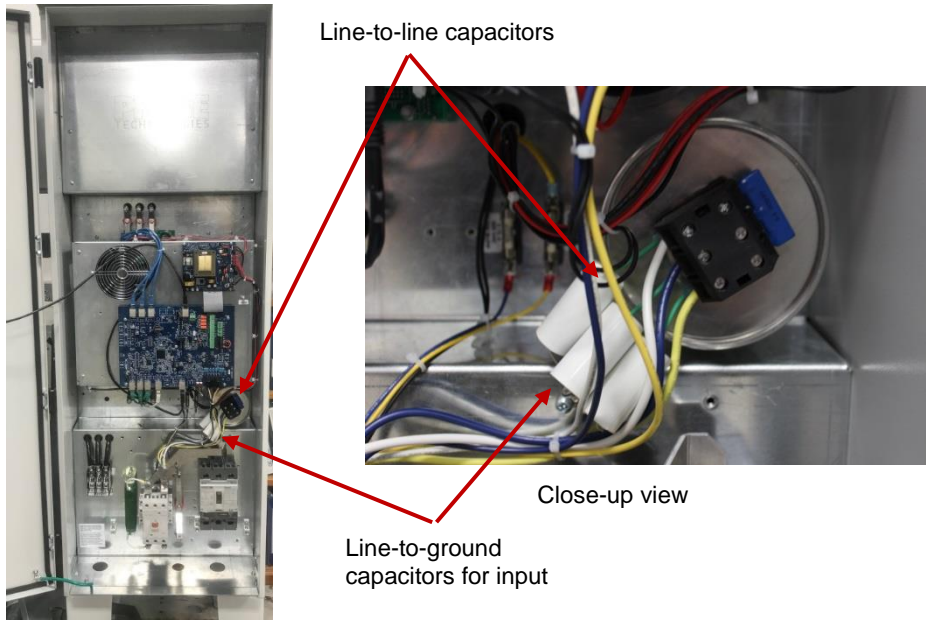


Line-to-ground capacitor for input

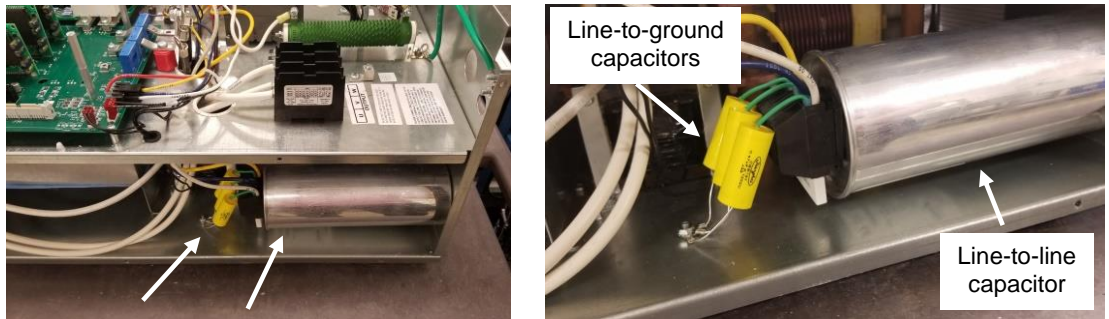


Line-to-ground capacitors for AUX POWER™ sine filter

**Figure 27 – Line Filter Cap Location (Performance Series)**



**Figure 28** – Line Filter Cap Location – Signature Series



**Figure 29** – Line Filter Cap Location – Enterprise Series

To access the line filter caps on the Enterprise Series, remove the left side panel. To remove left side panel, disconnect the ribbon cable from the circuit board on the inside of the door. Use a 13mm wrench to remove door hinges from left panel. Remove the screws from the left side panel and remove panel.

**Fuses**

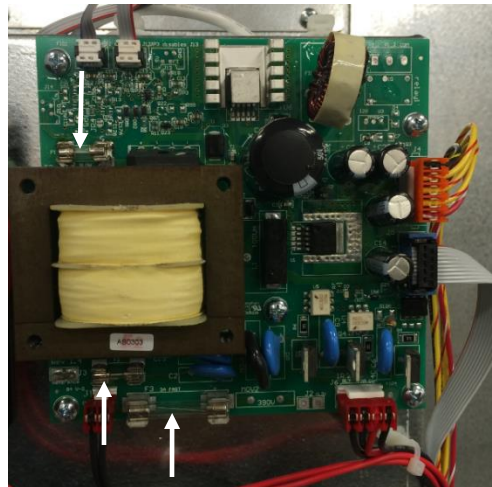
There are several field replaceable fuses in the drive. Each fuse is assigned a designator to help identify the fuse. Replacement fuses are available from the factory by contacting Customer Service at 605-343-7934. Refer to **Table 23** for fuse ratings.

**Table 23 – Fuse Ratings**

Fuse Designator	Comments	480V Input Fuse Rating	240V Input Fuse Rating
F1	Secondary of control transformer. Located on power supply printed circuit board.	2A	2A
F2	Primary of control transformer. Located on power supply printed circuit board.	3.5A	3.5A
F3	Primary of control transformer	5A	5A
FS10, FS11	Protects the primary of the control transformer.	500VAC, 3.15A	250VAC, 8A

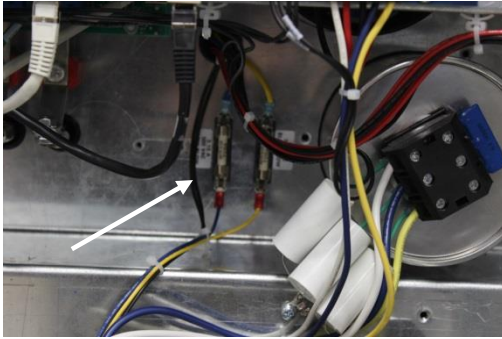


Fuses FS10 and F11 are located on the panel near the control transformer

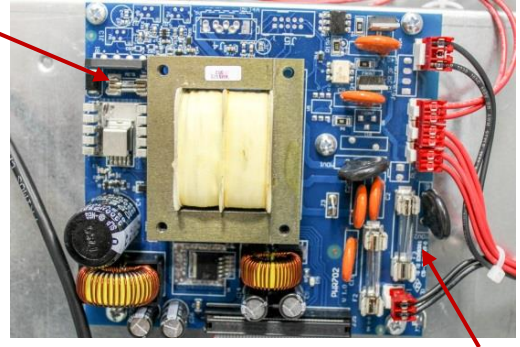


Fuses F1, F2 and F3 are located on the Power Supply printed circuit board.

**Figure 30 – Fuses – Performance Series**



Fuses FS10 and F11 are located on the panel near the line capacitors



Fuses F1, F2 and F3 are located on the Power Supply printed circuit board.

**Figure 31 – Fuses – Signature Series**



Fuses FS10 and F11 are located on the panel near the circuit breaker.



Fuses F1 and F2 are located on the circuit board beneath the display.

**Figure 32 – Fuses – Enterprise Series**

### Battery

The drive is equipped with a battery that provides power to a real-time clock. The clock allows faults to be stamped with time and date. The battery is located on the control printed circuit board. It is a button cell lithium battery rated at 3.0V, type CR2032. The battery should last many years under normal operating conditions. If the battery fails, the drive will continue to operate normally; losing only the ability to timestamp faults and provides timed operation of programmable relays.

# 8 MODELS AND RATINGS

## 8.1 Model Nomenclature

**1LH Performance Series** Example Part Number: 1LH220R-BH05 | 1LH420R-BH05 OPTIONAL UL508A Panel Shop Integration

Model Series	Input / Output Voltage	Rated HP	Enclosure Rating	AUXPOWER™ Pivot Converter	Branch Circuit Protection	Add. User Controls	Output Filter	Surge Protection	Torque Control	Modbus	Torque Control & Modbus
<b>1LH</b> SERIES	<b>2</b> 240 V   480 V Phase Converting Voltage Doubling	20 - 20 HP 30 - 30 HP 40 - 40 HP 50 - 50 HP	<b>R</b>	Choose Option	<b>B</b> MCCB Service Disconnect	Choose Option	Choose Option	<b>S</b> Strikesorb® Surge Protection	<b>V1</b> Torque Control Inverter / UL Gas Applications	<b>V2</b> Modbus Inverter / UL Gas Applications	<b>V3*</b> Torque Control & Modbus Inverter / UL Gas Applications
	<b>4</b> 480 V   480 V Phase Converting	20 - 20 HP 30 - 30 HP 40 - 40 HP 50 - 50 HP 60 - 60 HP 75 - 75 HP 100 - 100 HP 125 - 125 HP		<b>C</b> - 18A Max. Inlet/Output UL94V250F		<b>X</b> - 32A Max. Inlet/Output UL94V200, UL94V250, UL94V00R8, UL94V250R	<b>H</b> - I/OA Switch & Speed Pot <b>H1</b> - HOA Switch Only <b>H2</b> - Speed Pot Only				

\* Option "V3" includes both Torque Control & Modbus - do not add V1 or V2 when using this option

**Figure 33 – 1LH (Performance) Series Nomenclature**

**1LHS Signature Series** Example Part Number: 1LHS220R-BH05 | 1LHS420R-BH05 OPTIONAL UL508A Panel Shop Integration

Model Series	Input / Output Voltage	Rated HP	Enclosure Rating	Branch Circuit Protection	Add. User Controls	Output Filter	Surge Protection	Torque Control	Modbus	Torque Control & Modbus
<b>1LHS</b> SERIES	<b>2</b> 240 V   480 V Phase Converting Voltage Doubling	20 - 20 HP 30 - 30 HP 40 - 40 HP	<b>R</b>	<b>B</b> MCCB Service Disconnect	Choose Option	Choose Option	Choose Option	<b>V1</b> Torque Control Inverter / UL Gas Applications	<b>V2</b> Modbus Inverter / UL Gas Applications	<b>V3*</b> Torque Control & Modbus Inverter / UL Gas Applications
	<b>4</b> 480 V   480 V Phase Converting	20 - 20 HP 30 - 30 HP 40 - 40 HP 50 - 50 HP 60 - 60 HP 75 - 75 HP 100 - 100 HP			<b>H</b> - I/OA Switch & Speed Pot <b>H1</b> - HOA Switch Only <b>H2</b> - Speed Pot Only	<b>O</b> - Sinewave Filter <b>OF</b> - dv/dt Filter	<b>S</b> - Strikesorb® Surge <b>S1</b> - Protec® Surge			

\* Option "V3" includes both Torque Control & Modbus - do not add V1 or V2 when using this option

**Figure 34 – 1LHS (Signature) Series Nomenclature**

**1LHE SERIES** Example Part Number: 1LHE205R-BH05 | 1LHE405R-BH05 OPTIONAL UL508A Panel Shop Integration

Model Series	Input / Output Voltage	Rated HP	Enclosure Rating	Branch Circuit Protection	Add. User Controls	Output Filter	Surge Protection	Torque Control	Modbus
<b>1LHE</b> SERIES	<b>0</b> 240 V   240 V Phase Converting	05 - 5 HP 07 - 7.5 HP 10 - 10 HP 15 - 15 HP 20* - 20 HP	<b>R</b>	<b>B</b> MCCB Service Disconnect	Choose Option	<b>O</b> Sinewave Filter	<b>S</b> - Strikesorb® Surge <b>S1</b> - Protec® Surge	<b>V1</b> Torque Control Inverter / UL Gas Applications	<b>V2</b> Modbus Inverter / UL Gas Applications
	<b>2</b> 240 V   480 V Phase Converting Voltage Doubling	05 - 5 HP 07 - 7.5 HP 15 - 15 HP 20 - 20 HP 25* - 25 HP							
	<b>4</b> 480 V   480 V Phase Converting	05 - 5 HP 07 - 7.5 HP 10 - 10 HP 15 - 15 HP 20 - 20 HP 25 - 25 HP 30 - 30 HP							

\*Not available for: 1LHE205 or 1LHE225

**Figure 35 – 1LHE (Enterprise) Series Nomenclature**

# SDE Enterprise Series

Example Part Number  
SDE007R-S, SDE405R-OS

Optional  
UL508A Panel Shop Integrated Options

Model Series	Input / Output Voltage	Rated HP	Enclosure Rating	Branch Circuit Protection	Output Filter	Surge Protection
<b>SDE</b> SERIES	<b>0</b> 240V   240V Phase Converting	<b>07</b> - 7.5 HP <b>10</b> - 10 HP <b>15*</b> - 15 HP	<b>R</b> 3R Rated Outdoor Type Rain / Bug Proof	<b>B</b> MCCB Service Disconnect	-- Not Available	<b>S</b> Strikesorb Surge Protection
	<b>4</b> 480V   480V Phase Converting	<b>05</b> - 5 HP <b>07</b> - 7.5 HP <b>10</b> - 10 HP <b>15**</b> - 15 HP			<b>O</b> Sinewave Filter	

\*Transducer included with all models - except SDE015R

\*\*MCCB Disconnect not available

**Figure 36 – SDE (Enterprise) Series Nomenclature**

3LH SERIES		Example Part Number 3LH220R-BHQGS   3LH420R-BHQGSV1		OPTIONAL UL508A Panel Shop Integration							
Model Series	Input / Output Voltage	Rated HP	Enclosure Rating	Branch Circuit Protection	Add. User Controls	Output Filter	Surge Protection	Torque Control	Modbus	Torque Control & Modbus	
3LH <small>UL 1001</small>	2 240V   480V Three Phase Voltage Doubling	20 - 20 HP	R 3R Rated Outdoor Type Rain / Bug Proof	B MCCB Service Disconnect	Choose Option   H - HOA Switch & Speed Pot H1 - HOA Switch Only H2 - Speed Pot Only	Choose Option   O - Sinewave Filter OF - dV/dt Filter <small>Note: Only available up to 150 HP</small>	Q System Bypass <small>Note: Only available up to 150 HP</small>	S Strikesorb® Surge Protection	V1 Torque Control <small>(Indust./Oil Gas Applications)</small>	V2 Modbus <small>(Oil Gas Applications)</small>	V3* Torque Control & Modbus <small>(Oil Gas Applications)</small>
		30 - 30 HP									
		40 - 40 HP									
		50 - 50 HP									
		60 - 60 HP									
		75 - 75 HP									
		100 - 100 HP									
		125 - 125 HP									
		150 - 150 HP									
		200 - 200 HP									
		250 - 250 HP									
		300 - 300 HP									
		350 - 350 HP									
		400 - 400 HP									
		450 - 450 HP									

\* Option 'V3' includes both Torque Control & Modbus - do not add V1 or V2 when using this option

Figure 37 – 3LH (Performance) Series Nomenclature

3LHS SERIES		Example Part Number 3LHS220R-BH1OS   3LHS420R-BH1OSV1		OPTIONAL UL508A Panel Shop Integration						
Model Series	Input / Output Voltage	Rated HP	Enclosure Rating	Branch Circuit Protection	Add. User Controls	Output Filter	Surge Protection	Torque Control	Modbus	Torque Control & Modbus
3LHS <small>UL 1001</small>	2 240V   480V Three Phase Voltage Doubling	20 - 20 HP	R 3R Rated Outdoor Type Rain / Bug Proof	B MCCB Service Disconnect	Choose Option   H - HOA Switch & Speed Pot H1 - HOA Switch Only H2 - Speed Pot Only	Choose Option   O - Sinewave Filter OF - dV/dt Filter <small>Note: Only available up to 150 HP</small>	S Strikesorb® Surge Protection S1 - Protec® Surge Protection	V1 Torque Control <small>(Indust./Oil Gas Applications)</small>	V2 Modbus <small>(Oil Gas Applications)</small>	V3* Torque Control & Modbus <small>(Oil Gas Applications)</small>
		30 - 30 HP								
		40 - 40 HP								
		50 - 50 HP								
		60 - 60 HP								
		75 - 75 HP								
		100 - 100 HP								
		125 - 125 HP								
		150 - 150 HP								
		200 - 200 HP								

\* Option 'V3' includes both Torque Control & Modbus - do not add V1 or V2 when using this option

Figure 38 – 3LHS (Signature) Series Nomenclature

3LHE SERIES		Example Part Number 3LHE205R-BHOS   3LHE205R-BHOS   3LHE405R-BHOS		OPTIONAL UL508A Panel Shop Integration						
Model Series	Input / Output Voltage	Rated HP	Enclosure Rating	Branch Circuit Protection	Add. User Controls	Output Filter	Surge Protection	Torque Control	Modbus	
3LHE <small>STRIFE</small>	0 240V   240V Three-Phase	05 - 5 HP	R 3R Rated Outdoor Type Rain / Bug Proof	B MCCB Service Disconnect	Choose Option   H - HOA Switch & Speed Pot H1 - HOA Switch Only H2 - Speed Pot Only	O Sinewave Filter <small>*Not Available for 3LHE205 3LHE405 3LHE450 3LHE455 3LHE456</small>	S Strikesorb® Surge Protection S1 - Protec® Surge Protection	V1 Torque Control <small>(Indust./Oil Gas Applications)</small>	V2 Modbus <small>(Indust./Oil Gas Applications)</small>	
		07 - 7.5 HP								
		10 - 10 HP								
		15 - 15 HP								
		20* - 20 HP								
		25* - 25 HP								
		30* - 30 HP								
		05 - 5 HP								
		07 - 7.5 HP								
		10 - 10 HP								
		15 - 15 HP								
		20 - 20 HP								
		25 - 25 HP								
		05 - 5 HP								
		07 - 7.5 HP								
		10 - 10 HP								
		15 - 15 HP								
		20 - 20 HP								
		25 - 25 HP								
		30 - 30 HP								
		40* - 40 HP								
		50* - 50 HP								

Figure 39 – 3LHE (Enterprise) Series Nomenclature

**DX SERIES**

Example Part Number  
DX420R-BHOSV1

UL508A Panel Shop Integrated Options

Model Series	Input / Output Voltage	Rated HP	Enclosure Rating	Branch Circuit Protection	Addl. User Controls	Output Filter	System Bypass	Surge Protection	Torque Control	Modbus	Torque Control & Modbus
<b>DX</b> SERIES	4 480 V   480 V Three Phase	20 - 20 HP	<b>R</b> 3R Rated Outdoor Type Rain / Bug Proof	<b>B</b> MCCB Service Disconnect	Choose Option   <b>H</b> - HOA Switch & Speed Pot <b>H1</b> - HOA Switch Only <b>H2</b> - Speed Pot Only	Choose Option   <b>O</b> - Sinewave Filter <b>OF</b> - dV/dt Filter <small>INCLUDES B KINDLE™ 20P</small>	<b>Q</b> System Bypass <small>INCLUDES KINDLE™ 20P KINDLE™ 20P KINDLE™ 20P</small>	Choose Option   <b>S</b> - Strikesorb® Surge Protection <b>S1</b> - Protec® Surge Protection	<b>V1</b> Torque Control Industrial / Oil Gas Applications	<b>V2</b> Modbus Industrial / Oil Gas Applications	<b>V3*</b> Torque Control & Modbus Industrial / Oil Gas Applications
		30 - 30 HP									
		40 - 40 HP									
		50 - 30 HP									
		60 - 60 HP									
		75 - 75 HP									
		100 - 100 HP									
		125 - 125 HP									
		150 - 150 HP									
		200 - 200 HP									
		250 - 250 HP									
		300 - 300 HP									
350 - 350 HP											
400 - 400 HP											
450 - 400 HP											
500 - 500 HP											

**Figure 40 – DX (Performance) Series Nomenclature**

**DXS SERIES**

Example Part Number  
DXS420R-BHOSV3

Input Reactor  
(included)

OPTIONAL UL508A Panel Shop Integration

Model Series	Input / Output Voltage	Rated HP	Enclosure Rating	Branch Circuit Protection	Addl. User Controls	Output Filter	Surge Protection	Torque Control	Modbus	Torque Control & Modbus
<b>DXS</b> SERIES	4 480 V   480 V Three Phase	20 - 20 HP	<b>R</b> 3R Rated Outdoor Type Rain / Bug Proof	<b>B</b> MCCB Service Disconnect	Choose Option   <b>H</b> - HOA Switch & Speed Pot <b>H1</b> - HOA Switch Only <b>H2</b> - Speed Pot Only	Choose Option   <b>O</b> - Sinewave Filter <b>OF</b> - dV/dt Filter <small>INCLUDES B KINDLE™ 20P</small>	Choose Option   <b>S</b> - Strikesorb® Surge Protection <b>S1</b> - Protec® Surge Protection	<b>V1</b> Torque Control Industrial / Oil Gas Applications	<b>V2</b> Modbus Industrial / Oil Gas Applications	<b>V3*</b> Torque Control & Modbus Industrial / Oil Gas Applications
		30 - 30 HP								
		40 - 40 HP								
		50 - 50 HP								
		60 - 60 HP								
		75 - 75 HP								
		100 - 100 HP								
		125 - 125 HP								
		150 - 150 HP								
		200 - 200 HP								

**Figure 41 – DXS (Signature) Nomenclature**

**DXE SERIES**

Example Part Number  
DXE00SR-BIOSV1 | DXE80SR-BIOSV2

OPTIONAL UL508A Panel Shop Integration

Model Series	Input / Output Voltage	Rated HP	Enclosure Rating	Branch Circuit Protection	Addl. User Controls	Input Reactor	Output Filter	Surge Protection	Torque Control	Modbus
<b>DXE</b> SERIES	0 240 V   240 V Three Phase	05 - 5 HP	<b>R</b> 3R Rated Outdoor Type Rain / Bug Proof	<b>B</b> MCCR Service Disconnect	Choose Option   <b>H</b> - HOA Switch & Speed Pot <b>H1</b> - HOA Switch Only <b>H2</b> - Speed Pot Only	<b>I</b> Input Reactor <small>Included with DLE115 DLE220 DLE275 DLE310 DLE410 DLE440 DLE490</small>	Choose Option   <b>O</b> - Sinewave Filter <b>OF</b> - dV/dt Filter <small>INCLUDES B KINDLE™ 20P</small>	Choose Option   <b>S</b> - Strikesorb® Surge Protection <b>S1</b> - Protec® Surge Protection	<b>V1</b> Torque Control Industrial / Oil Gas Applications	<b>V2</b> Modbus Industrial / Oil Gas Applications
		07 - 7.5 HP								
		10 - 10 HP								
		15 - 15 HP								
		20 - 20 HP								
		25 - 25 HP								
		30 - 30 HP								
		40 - 40 HP								
		50 - 50 HP								
		4 480 V   480 V Three Phase								
		05 - 5 HP								
		07 - 7.5 HP								
10 - 10 HP										
15 - 15 HP										
20 - 20 HP										
25 - 25 HP										
30 - 30 HP										
40 - 40 HP										
50 - 50 HP										

**Figure 42 – DXE (Enterprise) Series Nomenclature**



## 8.2 Model Ratings

Table 24 – 1LH Ratings

1LH Performance Series							
Model	Rated HP/kW	Rated Input Voltage	Rated Output Voltage	Rated Input Current	Rated Output Current*	Switching Frequency**	Weight†
1LH220R	20/15	240 V, 1-phase	480 V, 3-phase	97 A	31 A	2-5 kHz	490 lbs
1LH220R w/ AUXPOWER –C	---			149 A	18 A	---	510 lbs
1LH220R w/ AUXPOWER –X	---			191 A	33 A	---	740 lbs
1LH230R	30/22			139 A	46 A	2-5 kHz	540 lbs
1LH230R w/ AUXPOWER –C	---			191 A	18 A	---	760 lbs
1LH230R w/ AUXPOWER –X	---			252 A	32 A	---	770 lbs
1LH240R	40/30			196 A	61 A	2-5 kHz	810 lbs
1LH240R w/ AUXPOWER –C	---			248 A	18 A	---	840 lbs
1LH250R	50/37			226 A	77 A	2-5 kHz	910 lbs
1LH420R	20/15			480 V, 1-phase	480 V, 3-phase	48 A	31 A
1LH420R w/ AUXPOWER –C	---	74 A	18 A			---	590 lbs
1LH420R w/ AUXPOWER –X	---	98 A	33 A			---	590 lbs
1LH430R	30/22	72 A	46 A			2-5 kHz	570 lbs
1LH430R w/ AUXPOWER –C	---	98 A	18 A			---	590 lbs
1LH430R w/ AUXPOWER –X	---	124 A	32 A			---	590 lbs
1LH440R	40/30	98 A	61 A			2-5 kHz	580 lbs
1LH440R w/ AUXPOWER –C	---	124 A	18 A			---	600 lbs
1LH440R w/ AUXPOWER –X	---	147 A	32 A			---	600 lbs
1LH450R	50/37	121 A	77 A			2-5 kHz	590 lbs
1LH450R w/ AUXPOWER –C	---	147 A	18 A	---	610 lbs		
1LH450R w/ AUXPOWER –X	---	480 V, 1-phase	480 V, 3-phase	169 A	32 A	---	610 lbs
1LH460R	60/45	480 V, 1-phase		143 A	91 A	2-5 kHz	610 lbs

1LH460R w/ AUXPOWER -C	---			169 A	18 A	---	640 lbs
1LH460R w/ AUXPOWER -X	---			196 A	32 A	---	640 lbs
1LH475R	75/55			170 A	107 A	2-5 kHz	820 lbs
1LH475R w/ AUXPOWER -C	---			196 A	18 A	---	850 lbs
1LH475R w/ AUXPOWER -X	---			252 A	32 A	---	850 lbs
1LH4100R	100/75			226 A	142 A	2-5 kHz	910 lbs
1LH4100R w/ AUXPOWER -C	---			252 A	18 A	---	940 lbs
1LH4125R	125/90			273 A	172 A	2-5 kHz	925 lbs

\*Rated output current for 5-75 HP models based on typical full load current for submersible motors. Rated output current for 125 HP models based on 110% of values in NEC table 430.150 Full Load Current, Three-Phase Alternating Current Motors.

\*\*Switching Frequency is an adjustable parameter set through the keypad.

†Weight may vary based on optional equipment.

**Table 25 – 1LHS Ratings**

1LHS Signature Series							
Model	Rated HP/kW	Rated Input Voltage	Rated Output Voltage	Rated Input Current	Rated Output Current*	Switching Frequency**	Weight†
1LHS220R	20/15	240 V, 1-phase	480 V, 3-phase	97 A	31 A	2-5 kHz	205 lbs
1LHS230R	30/22			139 A	46 A		220 lbs
1LHS240R	40/30			196 A	61 A		465 lbs
1LHS420R	20/15	48 A		31 A	205 lbs		
1LHS430R	30/22	72 A		46 A	215 lbs		
1LHS440R	40/30	98 A		61 A	235 lbs		
1LHS450R	50/37	480 V, 1-phase		121 A	77 A		250 lbs
1LHS460R	60/45			143 A	91 A		410 lbs
1LHS475R	75/55			170 A	107 A		415 lbs
1LHS4100R	100/75			226 A	142 A		465 lbs

\*Rated output current for 5-75 HP models based on typical full load current for submersible motors. Rated output current for 125 HP models based on 110% of values in NEC table 430.150 Full Load Current, Three-Phase Alternating Current Motors.

\*\*Switching Frequency is an adjustable parameter set through the keypad.

†Weight may vary based on optional equipment.

**Table 26 – 1LHE Ratings**

1LHE Enterprise Series									
Model	Rated HP/kW	Rated Input Voltage	Rated Output Voltage	Rated Input Current	Rated Output Current*	Switching Frequency**	Weight†		
1LHE005R	5/4	240 V, 1-phase	240 V, 3-phase	26 A	18 A	2-5 kHz	95 lbs		
1LHE007R	7.5/5			37 A	24 A		110 lbs		
1LHE010R	10/7.5			48 A	31 A		130 lbs		
1LHE015R	15/11			72 A	46 A		130 lbs		
1LHE020R	20/15			97 A	61 A		130 lbs		
1LHE205R	5/4		480 V, 3-phase	480 V, 3-phase	26 A		9 A	95 lbs	
1LHE207R	7.5/5				37 A		13 A	95 lbs	
1LHE210R	10/7.5				50 A		18 A	100 lbs	
1LHE215R	15/11				67 A		24 A	115 lbs	
1LHE220R	20/15				97 A		31 A	150 lbs	
1LHE225R	25/18.5	115 A			40 A		150 lbs		
1LHE405R	5/4	480 V, 1-phase			480 V, 3-phase		13 A	9 A	100 lbs
1LHE407R	7.5/5						19 A	13 A	100 lbs
1LHE410R	10/7.5						26 A	18 A	100 lbs
1LHE415R	15/11					36 A	24 A	130 lbs	
1LHE420R	20/15		48 A	31 A		130 lbs			
1LHE425R	25/18.5		60 A	40 A		130 lbs			
1LHE430R	30/22		72 A	46 A		130 lbs			

\*Rated output current for 5-75 HP models based on typical full load current for submersible motors. Rated output current for 125 HP models based on 110% of values in NEC table 430.150 Full Load Current, Three-Phase Alternating Current Motors.

\*\*Switching Frequency is an adjustable parameter set through the keypad.

†Weight may vary based on optional equipment.

**Table 27 – SDE Ratings**

<b>DXE Signature Series</b>							
<b>Model</b>	<b>Rated HP/kW</b>	<b>Rated Input Voltage</b>	<b>Rated Output Voltage</b>	<b>Rated Input Current</b>	<b>Rated Output Current*</b>	<b>Switching Frequency**</b>	<b>Weight†</b>
SDE007R	7.5/5	240 V, 1-Phase	240 V, 3-Phase	58 A	27 A	2-5 kHz	95 lbs
SDE010R	10/7.5			69 A	33 A		110 lbs
SDE015R	15/11			92 A	46 A		120 lbs
SDE405R	5/4	480 V, 1-Phase	480 V, 3-Phase	30 A	10 A		100 lbs
SDE407R	7/5			37 A	13 A		95 lbs
SDE410R	10/7.5			42 A	18 A		110 lbs
SDE415R	15/11			56 A	25 A		120 lbs

\*Rated output current for 5-75 HP models based on typical full load current for submersible motors. Rated output current for 125 HP models based on 110% of values in NEC table 430.150 Full Load Current, Three-Phase Alternating Current Motors

\*\*Switching Frequency is an adjustable parameter set through the keypad.

†Weight may vary based on optional equipment.

**Table 28 – 3LH Ratings**

3LH Performance Series							
Model	Rated HP/kW	Rated Input Voltage	Rated Output Voltage	Rated Input Current	Rated Output Current*	Switching Frequency**	Weight†
3LH220R	20/15	480 V, 3-phase	480 V, 3-phase	61 A	31 A	2-5 kHz	450 lbs
3LH230R	30/22			91 A	46 A		615 lbs
3LH240R	40/30			121 A	61 A		630 lbs
3LH250R	50/37			142 A	77 A		645 lbs
3LH260R	60/45			172 A	91 A		810 lbs
3LH420R	20/15			31 A			445 lbs
3LH430R	30/22			46 A			445 lbs
3LH440R	40/30			61 A			450 lbs
3LH450R	50/37			77 A			450 lbs
3LH460R	60/45			91 A			615 lbs
3LH475R	75/55			107 A			620 lbs
3LH4100R	100/75			142 A			645 lbs
3LH4125R	125/90			172 A			810 lbs
3LH4150R	150/110			198 A			890 lbs
3LH4200R	200/150			250 A			935 lbs
3LH4250R	250/185			304 A			950 lbs
3LH4300R	300/220			362 A			980 lbs
3LH4350R	350/260			415 A			1,050 lbs
3LH4400R	400/299			478 A			1,320 lbs
3LH4450R	450/336			515 A			1,330 lbs
3LH4500R	500/373	590 A		1,330 lbs			

**Table 29 – 3LHS Ratings**

3LHS Signature Series							
Model	Rated HP/kW	Rated Input Voltage	Rated Output Voltage	Rated Input Current	Rated Output Current*	Switching Frequency**	Weight†
3LHS220R	20/15	240 V, 3-phase	480 V, 3-phase	61 A	31 A	2-5 kHz	220 lbs
3LHS230R	30/22			91 A	46 A		340 lbs
3LHS240R	40/30			121 A	61 A		370 lbs
3LHS250R	50/37			142 A	77 A		480 lbs
3LHS260R	60/45			172 A	91 A		530 lbs
3LHS420R	20/15	480 V, 3-phase		31 A	180 lbs		
3LHS430R	30/22			46 A	210 lbs		
3LHS440R	40/30			61 A	215 lbs		
3LHS450R	50/37			77 A	220 lbs		
3LHS460R	60/45			91 A	375 lbs		
3LHS475R	75/55			107 A	380 lbs		
3LHS4100R	100/75			142 A	385 lbs		
3LHS4125R	125/90			172 A	475 lbs		
3LHS4150R	150/110			198 A	480 lbs		
3LHS4200R	200/150			250 A	540 lbs		

\*Rated output current for 5-75 HP models based on typical full load current for submersible motors. Rated output current for 125 HP models based on 110% of values in NEC table 430.150 Full Load Current, Three-Phase Alternating Current Motors.

\*\*Switching Frequency is an adjustable parameter set through the keypad.

†Weight may vary based on optional equipment.

**Table 30 – 3LHE Ratings**

3LHE Enterprise Series								
Model	Rated HP/KW	Rated Input Voltage	Rated Output Voltage	Rated Input Current	Rated Output Current*	Switching Frequency**	Weight†	
3LHE005R	5/4	240 V, 3-phase	240 V, 3-phase	18 A		2-5 kHz	95 lbs	
3LHE007R	7/5			24 A			110 lbs	
3LHE010R	10/7.5			31 A			140 lbs	
3LHE015R	15/11			46 A			140 lbs	
3LHE020R	20/15			61 A			140 lbs	
3LHE025R	25/18.5			75 A			150 lbs	
3LHE030R	30/22			91 A			150 lbs	
3LHE205R	5/4		480 V, 3-phase	480 V, 3-phase	18 A		9 A	100 lbs
3LHE207R	7/5				24 A		13 A	100 lbs
3LHE210R	10/7.5				30 A		18 A	130 lbs
3LHE215R	15/11				46 A		24 A	140 lbs
3LHE220R	20/15				61 A		31 A	160 lbs
3LHE225R	25/18.5				77 A		38 A	160 lbs
3LHE405R	5/4				9 A		100 lbs	
3LHE407R	7/6	13 A			100 lbs			
3LHE410R	10/8	18 A			100 lbs			
3LHE415R	15/11	24 A			130 lbs			
3LHE420R	20/14	31 A			150 lbs			
3LHE425R	25/17	38 A			150 lbs			
3LHE430R	30/21	46 A			150 lbs			
3LHE440R	40/28	61 A			160 lbs			
3LHE450R	50/37	77 A		160 lbs				

\*Rated output current for 5-75 HP models based on typical full load current for submersible motors. Rated output current for 125 HP models based on 110% of values in NEC table 430.150 Full Load Current, Three-Phase Alternating Current Motors

\*\*Switching Frequency is an adjustable parameter set through the keypad.

†Weight may vary based on optional equipment.



**Table 31 – DX Ratings**

<b>DX Performance Series</b>						
<b>Model</b>	<b>Rated HP/kW</b>	<b>Rated Input Voltage</b>	<b>Rated Output Voltage</b>	<b>Rated Input/Output Current*</b>	<b>Switching Frequency**</b>	<b>Weight†</b>
DX420R	20/15	480 V, 3-phase	480 V, 3-phase	31 A	2-5 kHz	420 lbs
DX430R	30/22			46 A		445 lbs
DX440R	40/30			61 A		450 lbs
DX450R	50/37			77 A		455 lbs
DX460R	60/45			91 A		605 lbs
DX475R	75/56			107 A		615 lbs
DX4100R	100/75			142 A		635 lbs
DX4125R	125/93			172 A		640 lbs
DX4150R	150/112			198 A		805 lbs
DX4200R	200/150			250 A		910 lbs
DX4250R	250/185			304 A		925 lbs
DX4300R	300/220			362 A		930 lbs
DX4350R	350/260			415 A		1,100 lbs
DX4400R	400/299			478 A		1,240 lbs
DX4450R	450/336			515 A		1,290 lbs
DX4500R	500/373			590 A		1,325 lbs

\*Rated output current for 5-75 HP models based on typical full load current for submersible motors. Rated output current for 125 HP models based on 110% of values in NEC table 430.150 Full Load Current, Three-Phase Alternating Current Motors.

\*\*Switching Frequency is an adjustable parameter set through the keypad.

†Weight may vary based on optional equipment.

**Table 32 – DXS Ratings**

<b>DXS Signature Series</b>						
<b>Model</b>	<b>Rated HP/kW</b>	<b>Rated Input Voltage</b>	<b>Rated Output Voltage</b>	<b>Rated Input/Output Current*</b>	<b>Switching Frequency**</b>	<b>Weight†</b>
DXS420R	20/15	480 V, 3-phase	480 V, 3-phase	31 A	2-5 kHz	200 lbs
DXS430R	30/22			46 A		200 lbs
DXS440R	40/30			61 A		215 lbs
DXS450R	50/37			77 A		220 lbs
DXS460R	60/45			91 A		345 lbs
DXS475R	75/55			107 A		350 lbs
DXS4100R	100/75			142 A		360 lbs
DXS4125R	125/90			172 A		440 lbs
DXS4150R	150/110			198 A		450 lbs
DXS4200R	200/150			250 A		500 lbs

\*Rated output current for 5-75 HP models based on typical full load current for submersible motors. Rated output current for 125 HP models based on 110% of values in NEC table 430.150 Full Load Current, Three-Phase Alternating Current Motors.

\*\*Switching Frequency is an adjustable parameter set through the keypad.

†Weight may vary based on optional equipment.

**Table 33 – DXE Ratings**

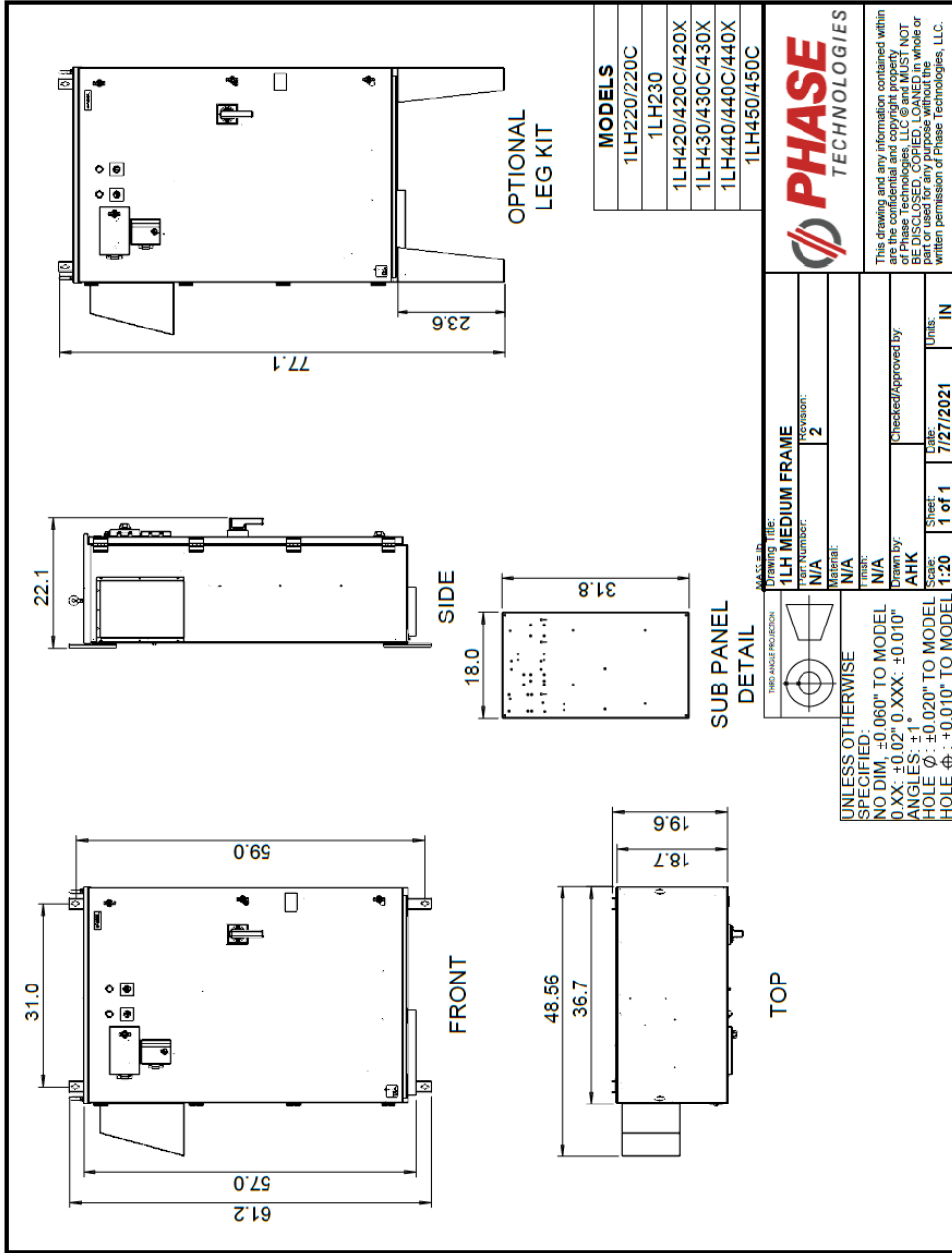
<b>DXE Signature Series</b>						
<b>Model</b>	<b>Rated HP/kW</b>	<b>Rated Input Voltage</b>	<b>Rated Output Voltage</b>	<b>Rated Input/Output Current*</b>	<b>Switching Frequency**</b>	<b>Weight†</b>
DXE005R	5/4	240 V, 3-phase	240 V, 3-phase	18 A	2-5 kHz	85 lbs
DXE007R	7.5/5			24 A		90 lbs
DXE010R	10/7.5			31 A		125 lbs
DXE015R	15/11			46 A		130 lbs
DXE020R	20/15			61 A		135 lbs
DXE025R	25/18.5			75 A		155 lbs
DXE030R	30/22			91 A		170 lbs
DXE405R	5/4	480 V, 3-phase	480 V, 3-phase	9 A		90 lbs
DXE407R	7/5			13 A		90 lbs
DXE410R	10/7.5			18 A		90 lbs
DXE415R	15/11			24 A		100 lbs
DXE420R	20/15			31 A		125 lbs
DXE425R	25/18.5			38 A		130 lbs
DXE430R	30/22			46 A		130 lbs
DXE440R	40/30			61 A	140 lbs	
DXE450R	50/37			77 A	160 lbs	

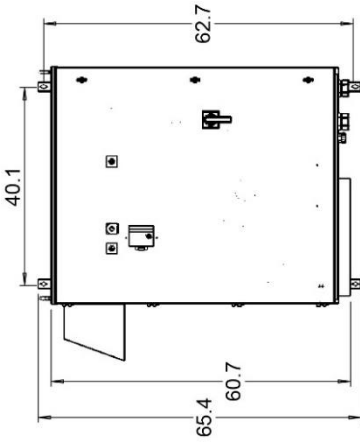
\*Rated output current for 5-75 HP models based on typical full load current for submersible motors. Rated output current for 125 HP models based on 110% of values in NEC table 430.150 Full Load Current, Three-Phase Alternating Current Motors

\*\*Switching Frequency is an adjustable parameter set through the keypad.

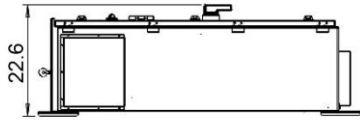
†Weight may vary based on optional equipment.

### 8.3 Dimensional Drawings

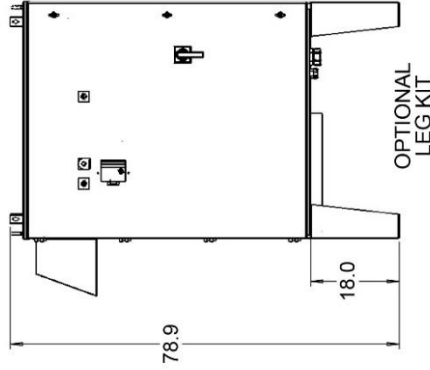




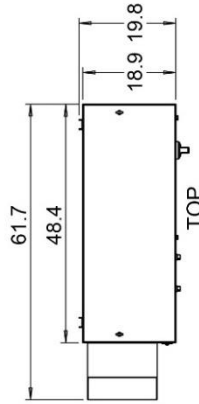
FRONT



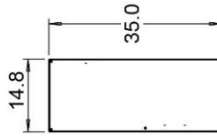
SIDE



OPTIONAL LEG KIT



TOP



SUB PANEL DETAIL

MODELS
1LH220X
1LH230C/230X
1LH240/240C
1LH250
1LH450X
1LH460/460C/460X
1LH475/475C/475X
1LH4100/4100C
1LH4125

THIRD ANGLE PERSPECTIVE

MASS ID



Drawing Title: 1LH LARGE FRAME

Part Number: N/A

Revision: 3

Material: N/A

Finish: N/A

Drawn by: AAR

Checked/Approved by: AAR

Date: 9/4/2020

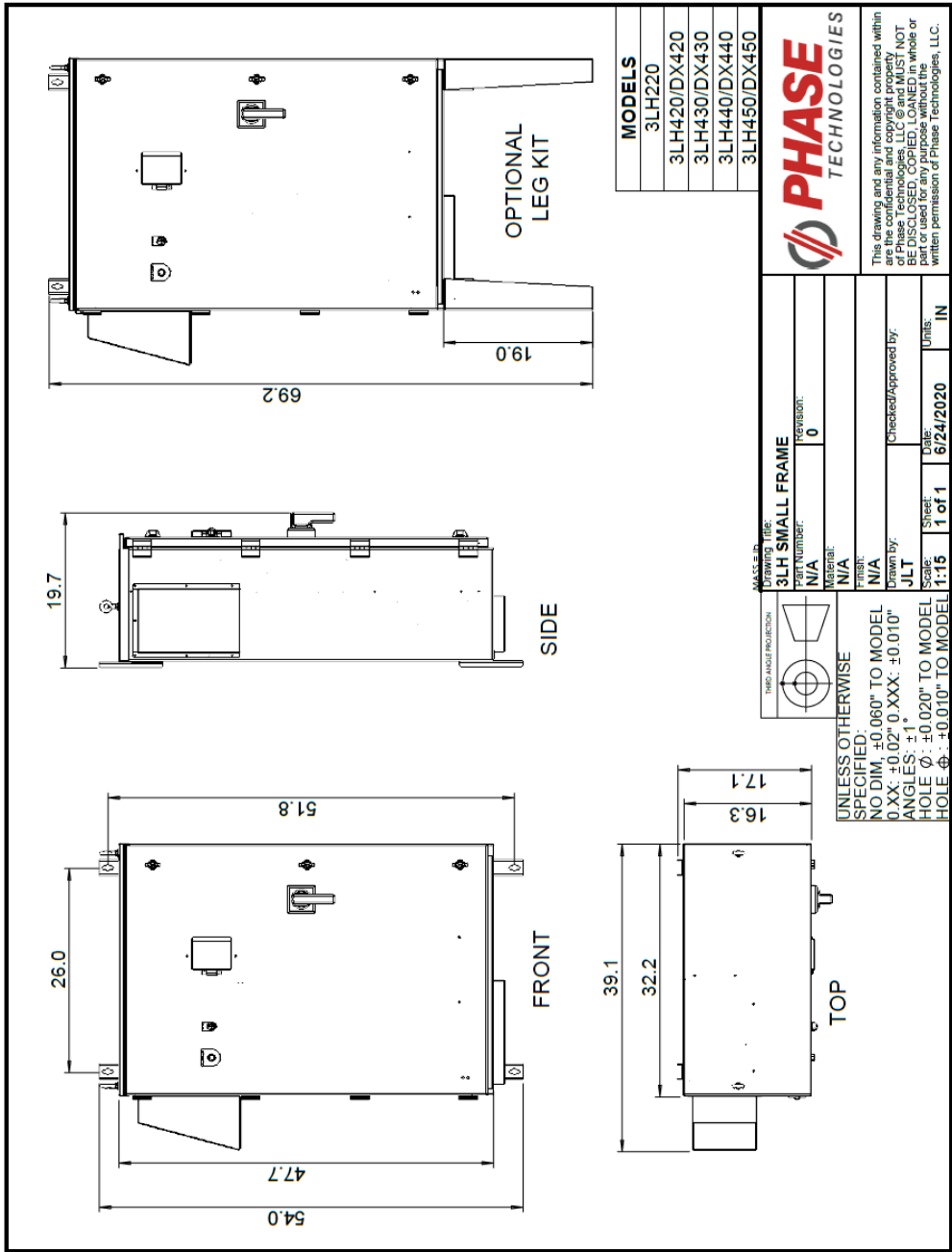
Sheet: 1 of 1

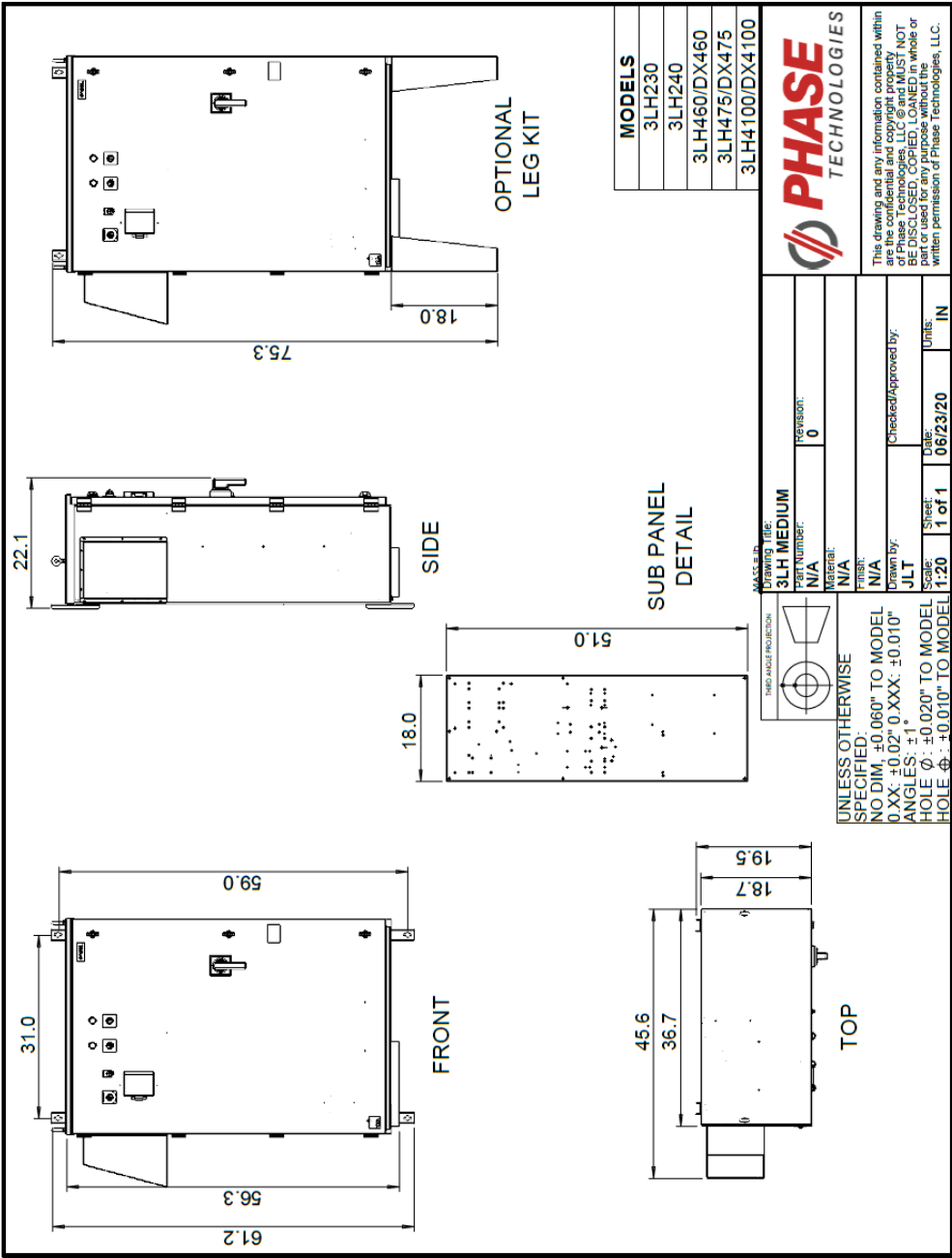
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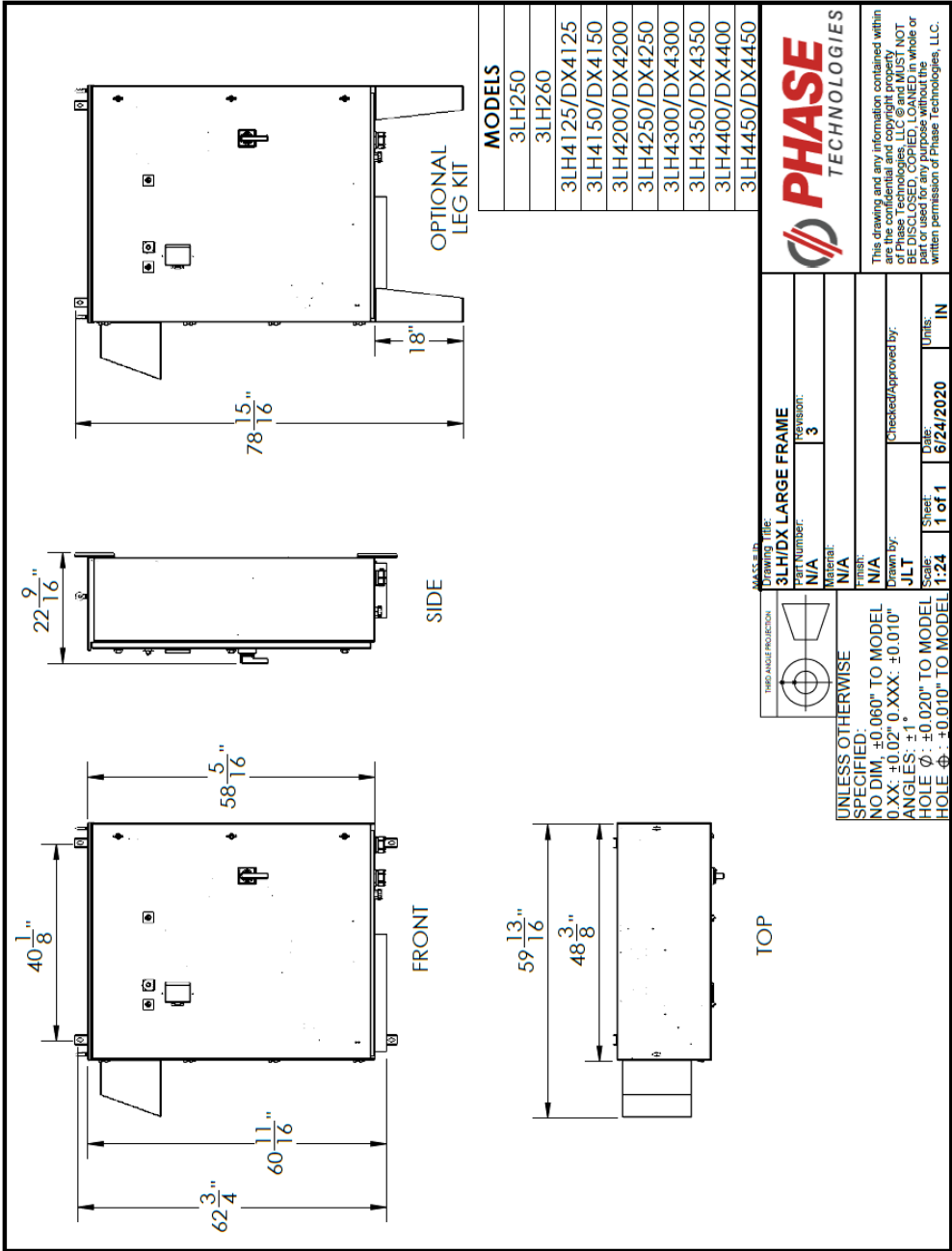
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0.XX:	±0.02" TO MODEL
ANGLES:	±1°
HOLE Ø:	±0.020" TO MODEL
HOLE Ø:	±0.010" TO MODEL



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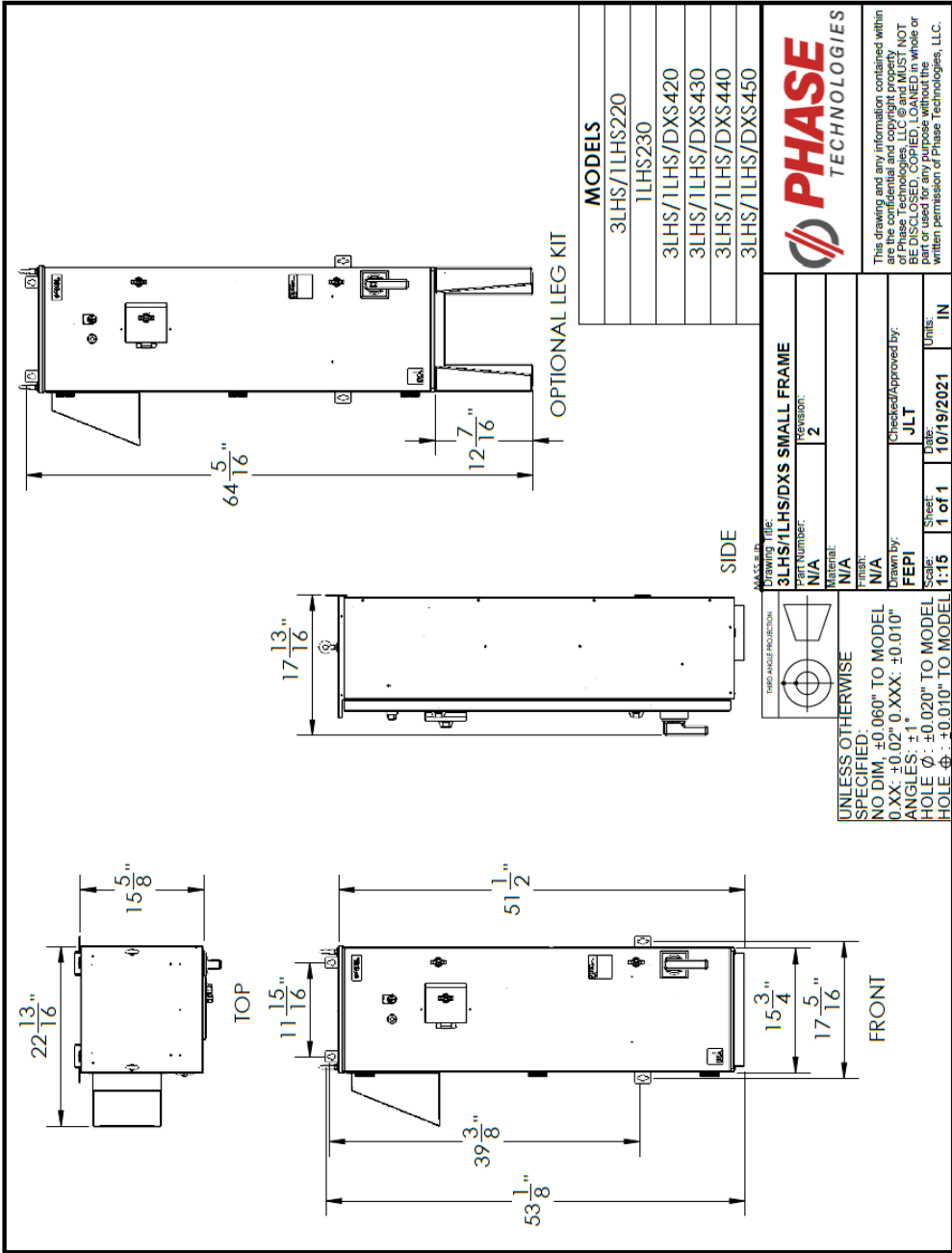
**PHASE TECHNOLOGIES**

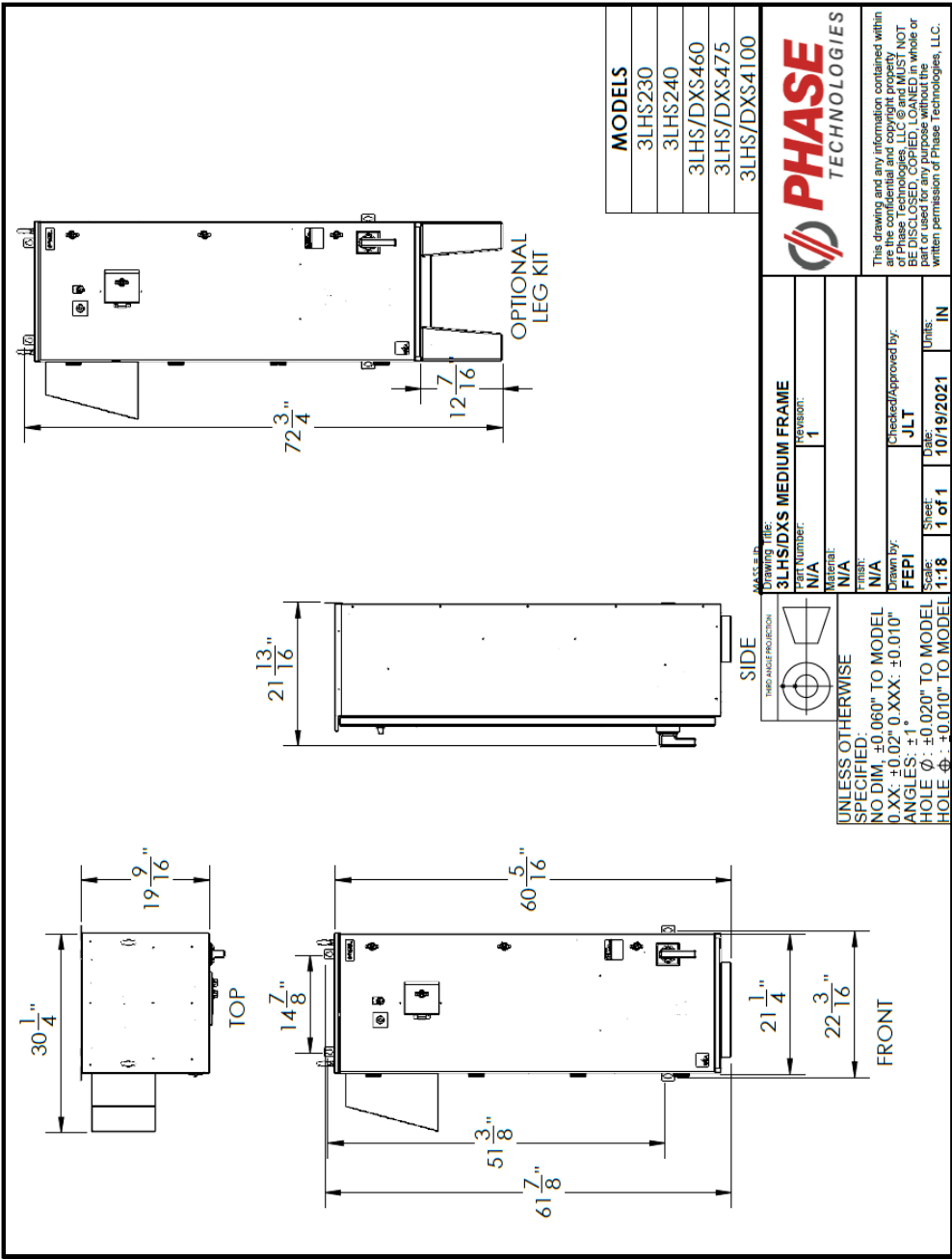
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<b>DRAWING TITLE:</b> 3LH/DX LARGE FRAME	
<b>PART NUMBER:</b> N/A	<b>REVISION:</b> 3
<b>MATERIAL:</b> N/A	
<b>FINISH:</b> N/A	
<b>Drawn by:</b> JLT	<b>Checked/Approved by:</b>
<b>Scale:</b> 1 of 1	<b>Date:</b> 6/24/2020
<b>Sheet:</b> 1 of 1	<b>Units:</b> IN

**UNLESS OTHERWISE SPECIFIED:**  
 NO DIM: ±0.060" TO MODEL  
 0.XX: ±0.02" 0.XXX: ±0.010"  
 ANGLES: ±1°  
 HOLE Ø: ±0.020" TO MODEL  
 HOLE Ø: ±0.010" TO MODEL







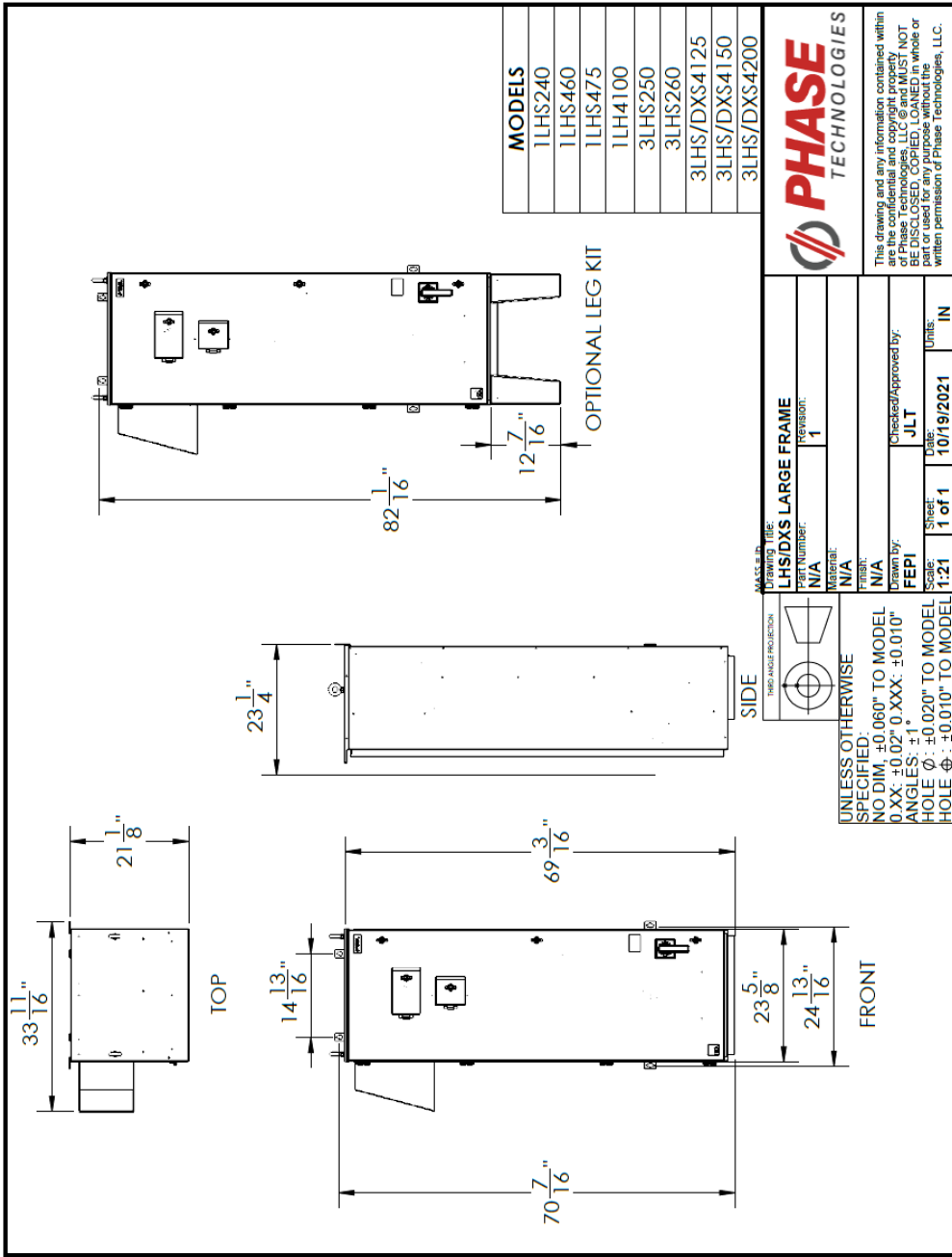
MODELS
3LHS230
3LHS240
3LHS/DXS460
3LHS/DXS475
3LHS/DXS4100

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DRAWING TITLE: 3LHS/DXS MEDIUM FRAME	
PART NUMBER: N/A	REVISION: 1
MATERIAL: N/A	
FINISH: N/A	
Drawn by: FEPI	
Checked/Approved by: JLT	Date: 10/19/2021
Scale: 1:18	Sheet: 1 of 1
Units: IN	

UNLESS OTHERWISE SPECIFIED:  
 NO DIM. ±0.060" TO MODEL  
 0.XX: ±0.02" 0.XXX: ±0.010"  
 ANGLES: ±1°  
 HOLE Ø: ±0.020" TO MODEL  
 HOLE Φ: ±0.010" TO MODEL



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MODELS
1LHS240
1LHS460
1LHS475
1LH4100
3LHS250
3LHS260
3LHS/DXS4125
3LHS/DXS4150
3LHS/DXS4200

DRAWING TITLE: <b>LHS/DXS LARGE FRAME</b>	
PART NUMBER: N/A	REVISION: 1
MATERIAL: N/A	
FINISH: N/A	
NO DIM, ±0.060" TO MODEL	
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DRAWN BY: FEPI	CHECKED/APPROVED BY: JLT
SCALE: 1:21	DATE: 10/19/2021
SHEET: 1 of 1	UNITS: IN

UNLESS OTHERWISE SPECIFIED:  
 NO DIM, ±0.060" TO MODEL  
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 ANGLES: ±1°  
 HOLE Ø: ±0.020" TO MODEL  
 HOLE Φ: ±0.010" TO MODEL



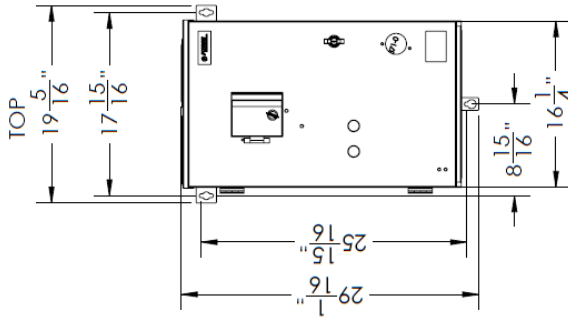
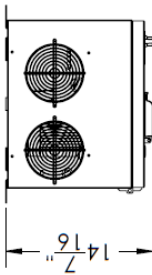
THIRD ANGLE PROJECTION

SIDE

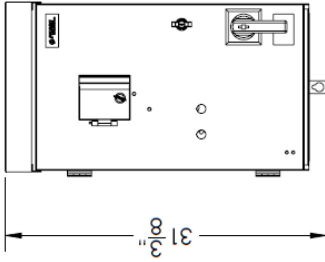
FRONT

TOP

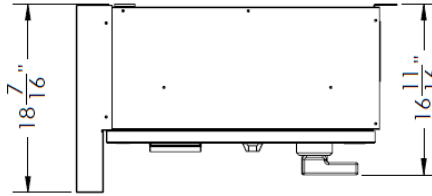
OPTIONAL LEG KIT



FRONT



FRONT - 3R AND BREAKER



SIDE - 3R AND BREAKER

MODELS	
1LHE005	3LHE005
1LHE205	3LHE007
1LHE207	3LHE205
1LHE210	3LHE405
1LHE405	3LHE407
1LHE407	3LHE410
1LHE410	3LHE415
SDE007	DXE005
SDE010	DXE007
SDE015	DXE405
SDE405	DXE407
SDE407	DXE410
SDE415	DXE415

THIRD ANGLE PROJECTION



DRAWING TITLE:  
Enterprise Small

PART NUMBER:  
See Model Table

MATERIAL:  
N/A

FINISH:

REVISION:

5

Drawn by:  
AHK

Scale:  
1:12

Sheet:  
1 of 1

Date:  
10/3/2022

Units:  
IN



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UNLESS OTHERWISE

SPECIFIED:

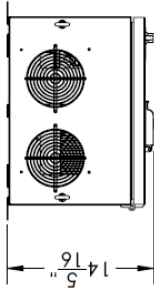
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0.XX:  $\pm 0.02"$  0.XXX:  $\pm 0.010"$

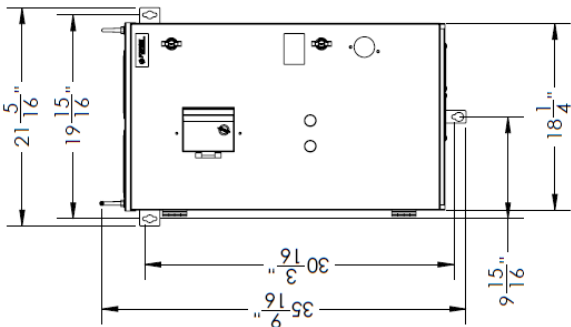
ANGLES:  $\pm 1^\circ$

HOLE  $\phi$ :  $\pm 0.020"$  TO MODEL

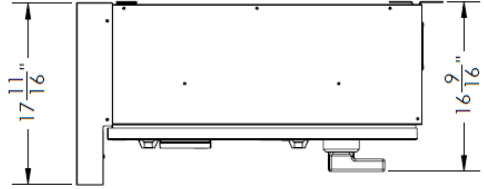
HOLE  $\phi$ :  $\pm 0.010"$  TO MODEL



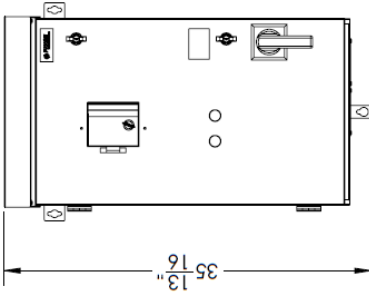
TOP



FRONT



SIDE - 3R AND BREAKER



FRONT - 3R AND BREAKER

MODELS			
1LHE007	3LHE010	DXE010	SDE410
1LHE010	3LHE015	DXE015	SDE415
1LHE015	3LHE020	DXE020	
1LHE020	3LHE025	DXE025	
1LHE215	3LHE030	DXE030	
1LHE220	3LHE207		
1LHE225	3LHE210	DXE420	
1LHE415	3LHE215	DXE425	
1LHE420	3LHE220	DXE430	
1LHE425	3LHE225	DXE440	
1LHE430	3LHE415	DXE450	
	3LHE420		
	3LHE425		
	3LHE430		
	3LHE440		
	3LHE450		



THIRD ANGLE PROJECTION

UNLESS OTHERWISE SPECIFIED:  
 NO DIM: ±0.060" TO MODEL  
 0.XX: ±0.02" 0.XXX: ±0.010"  
 ANGLES: ±1°  
 HOLE Ø: ±0.020" TO MODEL  
 HOLE Ø: ±0.010" TO MODEL

DRAWING TITLE: Enterprise Large

PART NUMBER: See Model Table

REVISION: 6

MATERIAL: N/A

FINISH:

DRAWN BY: AHK

CHECKED/APPROVED BY:

SCALE: 1 of 1

DATE: 10/3/2022

SHEET: 1 of 1

UNITS: IN



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## NOTES

## LIMITED WARRANTY



Phase Technologies' 1LH, 3LH, DX, and SDE Series drives are warranted against defects in material and workmanship for a period of two years. This warranty covers both parts and labor (at Phase Technologies) for two years from the date of purchase by the original owner. Phase Technologies will repair or replace (at our option), at no charge, any part(s) found to be faulty during the warranty period specified. The warranty repairs must be performed by/at a Phase Technologies Authorized Service Center or at Phase Technologies LLC, Rapid City, SD.

### Obligations of the Original Owner

1. The original Bill of Sale must be presented to obtain "in-warranty" service.
2. Transportation to Phase Technologies or an Authorized Service Center is the responsibility of the original purchaser. Return transportation is provided by Phase Technologies.
3. Installations must comply with all national and local electrical codes.

### Exclusions of the Warranty

This warranty does not cover any of the following: accident, misuse, fire, flood, and other acts of God, nor any contingencies beyond the control of Phase Technologies, LLC, including water damage, incorrect line voltage, improper installation, missing or altered serial numbers, and service performed by an unauthorized facility. Phase Technologies' liability for any damages caused in association with the use of Phase Technologies' equipment shall be limited to the repair or replacement only of the Phase Technologies' equipment. No person, agent, distributor, dealer, or company is authorized to modify, alter, or change the design of this merchandise without express written approval of Phase Technologies, LLC.

**INSTALLATIONS MUST COMPLY WITH ALL NATIONAL AND LOCAL ELECTRICAL CODE REQUIREMENTS.**